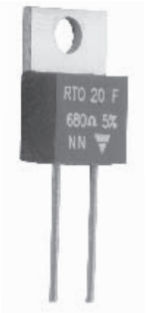
20 W Power Resistor, Thick Film Technology, TO-220



The well known TO-220 package is compact and easy to mount.

FEATURES

- 20 W at 25 °C heatsink mounted
- High power dissipation to size ratio
- Wide resistance range from 0.01 Ω to 550 kΩ
- Negligible inductance
- Easy mounting
- TO-220 package: Compact and easy to mount
- Compliant to RoHS directive 2002/95/EC

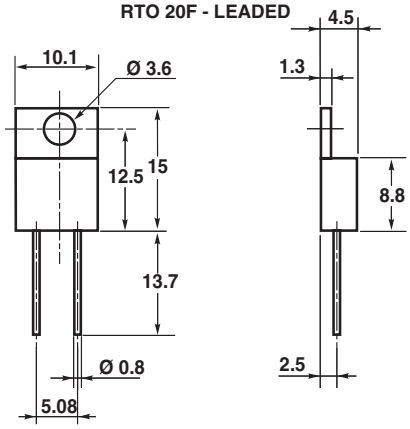
RoHS COMPLIANT

Two versions of this thick film resistor are available:

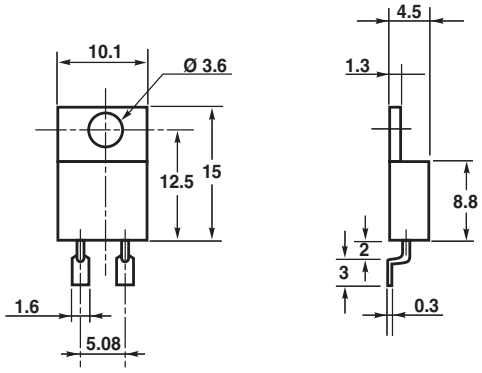
- A radial leaded version for PCB mounting
- A flat lead version for surface mounting

DIMENSIONS in millimeters

RTO 20F - LEADED



RTO 20C - FOR SURFACE MOUNTING



• Only for RTO 20 version C = during surface mount soldering temperature profile must not cause the metal tab of this device to exceed 220 °C.

Note

• Tolerance unless otherwise specified: ± 0.4 mm

MECHANICAL SPECIFICATIONS

Mechanical Protection	Insulated case
Resistive Element	Thick film
Connections	Tinned copper
Weight	2.2 g max.

DIMENSIONS

Standard Package	TO-220 Insulated case

ENVIRONMENTAL SPECIFICATIONS

Temperature Range	- 55 °C to + 155 °C
Climatic Category	55/155/56
Sealing	Sealed container Solder immersion
Flammability	IEC 60695-11-5 2 applications 30 s seperated by 60 s

Note

• Not compatible with RoHS reflow profile

ELECTRICAL SPECIFICATIONS

Resistance Range	0.010 Ω to 550 kΩ serie E24
Tolerances (Standard)	± 1 % to ± 10 %
Dissipation and Associated:	Onto a heatsink
Thermal Resistance and Nominal Power	20 W at + 25 °C $R_{TH\ (j\ -\ c)}$: 6.5 °C/W free air: 2 W at + 25 °C
Temperature Coefficient Standard (- 55 °C; + 150 °C)	See Performance table ± 150 ppm/°C
Limiting Element Voltage U_L	250 V
Dielectric Strength MIL STD 202	2000 V_{RMS} - 1 min - 10 mA max. (between terminals and heatsink)
Insulation Resistance	≥ 10^6 MΩ
Inductance	≤ 0.1 µH
Critical Resistance	3.12 kΩ

PERFORMANCE		
TESTS	**CONDITIONS**	**REQUIREMENTS**
Momentary Overload	EN 60115-1 2 P_r 5 s for R < 2 Ω 1.6 P_r 5 s for R ≥ 2 Ω U_S < 1.5 U_L	± (0.25 % + 0.005 Ω)
Rapid Temperature Change	EN 60115-1/60068-2-14 5 cycles - 55 °C to + 155 °C	± (0.5 % + 0.005 Ω)
Load Life	EN 60115-1 1000 h P_r at + 25 °C	± (1 % + 0.005 Ω)
Humidity (Steady State)	EN 60115-1 56 days R.H. 95 %	± (0.5 % + 0.005 Ω)
High Temperature Exposure	NF EN 140 000 1000 h - 40 % P_r at + 100 °C	± (0.5 % + 0.005 Ω)
Vibration	MIL STD 202, Method 204 C Test D	± (0.2 % + 0.005 Ω)
Terminal Strength	MIL STD 202, Method 211 Test A1	± (0.2 % + 0.005 Ω)
Shock	IEC 60115-1 IEC 60068-2-27 Saw tooth: 100 *g*/6 ms	± (0.5 % + 0.005 Ω)

RESISTANCE VALUE IN RELATION TO TOLERANCE AND TCR				
Resistance Values	≥ 0.01	≥ 0.015	≥ 0.1	≥ 0.5
Tolerances	± 1 % at ± 10 %			
Typical Temperature Coefficient Range (- 55 °C to + 155 °C)	± 900 ppm/°C	± 700 ppm/°C	± 250 ppm/°C	± 150 ppm/°C

Note

- For very low ohmic values, TCR for information

CHOICE OF THE HEATSINK

The user must choose according to the working conditions of the component (power, room temperature).

Maximum working temperature must not exceed 155 °C. The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{[R_{TH\ (j-c)} + R_{TH\ (c-a)}]} \quad (1)$$

P: Expressed in W

ΔT: Difference between maximum working temperature and room temperature

$R_{TH\ (j-c)}$: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal resistance of the component: (Special Features table)

$R_{TH\ (c-a)}$: Thermal resistance value measured between outer side of the resistor and room temperature. It is the thermal resistance of the heatsink itself (type, shape) and the quality of the fastening device.

Example:

$R_{TH\ (c-a)}$: For RTO 20 power rating 10 W at ambient temperature + 25 °C

Thermal resistance $R_{TH\ (j-c)}$: 6.5 °C/W

Considering equation (1) we have:

ΔT = 155 °C - 25 °C = 130 °C

$$R_{TH\ (j-c)} + R_{TH\ (c-a)} = \frac{\Delta T}{P} = \frac{130}{10} = 13\ °C/W$$

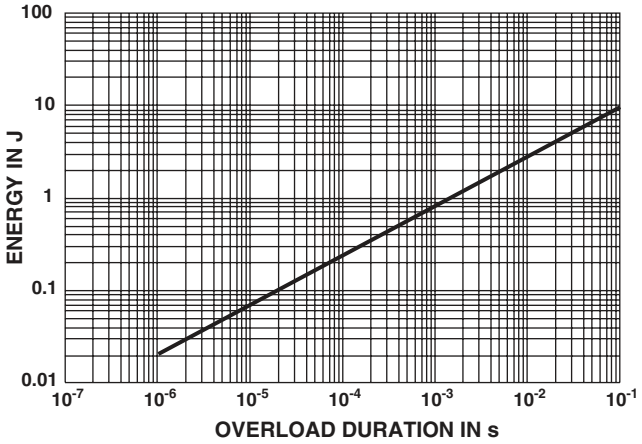
$R_{TH\ (c-a)}$ = 13 °C/W - 6.5 °C/W = 6.5 °C/W

OVERLOADS

In any case the applied voltage must be lower than the maximum overload voltage of 375 V.

The values indicated on the graph below are applicable to resistors in air or mounted onto a heatsink.

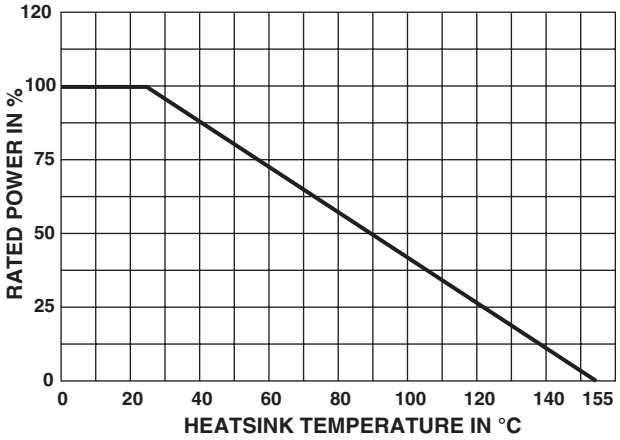
ENERGY CURVE



POWER RATING

The temperature of the heatsink should be maintained within the limits specified.

To improve the thermal conductivity, surfaces in contact should be coated with a silicone grease and the torque applied on the screw for tightening should be around 1 Nm. Spring clip can also be used to mount the component on an heatsink (ex: Kunze, clip KU4-498).



MARKING

Model, style, resistance value (in Ω), tolerance (in %), manufacturing date, Vishay Sfernice trademark.

PACKAGING

Tube of 50 units

ORDERING INFORMATION

RTO	20	F	U68	5 %	xxx	TU50	e3
MODEL	STYLE	CONNECTIONS	RESISTANCE VALUE	TOLERANCE	CUSTOM DESIGN	PACKAGING	LEAD (Pb)-FREE
		F: Radial leads C: Surface mount		± 1 % ± 2 % ± 5 % ± 10 %	Optional on request: Special TCR, shape etc.		

GLOBAL PART NUMBER INFORMATION

R	T	O	0	2	0	F	R	6	8	0	0	J	T	E	3

GLOBAL MODEL	SIZE	LEADS	OHMIC VALUE	TOLERANCE	PACKAGING
RTO	**020**	**F** = Radial leads **C** = Surface mount	The firts four digits are significant figures and the last digit specifies the number of zeros to follow. R designates decimal point. **48R70** = 48.7 Ω **48701** = 48 700 Ω **10002** = 100 000 Ω **R0100** = 0.01 Ω **R6800** = 0.68 Ω **27000** = 2700 Ω = 2.7 kΩ	**F** = 1 % **G** = 2 % **J** = 5 % **K** = 10 %	**T** = Tube Size 30 and 50: Tube 50 pieces

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