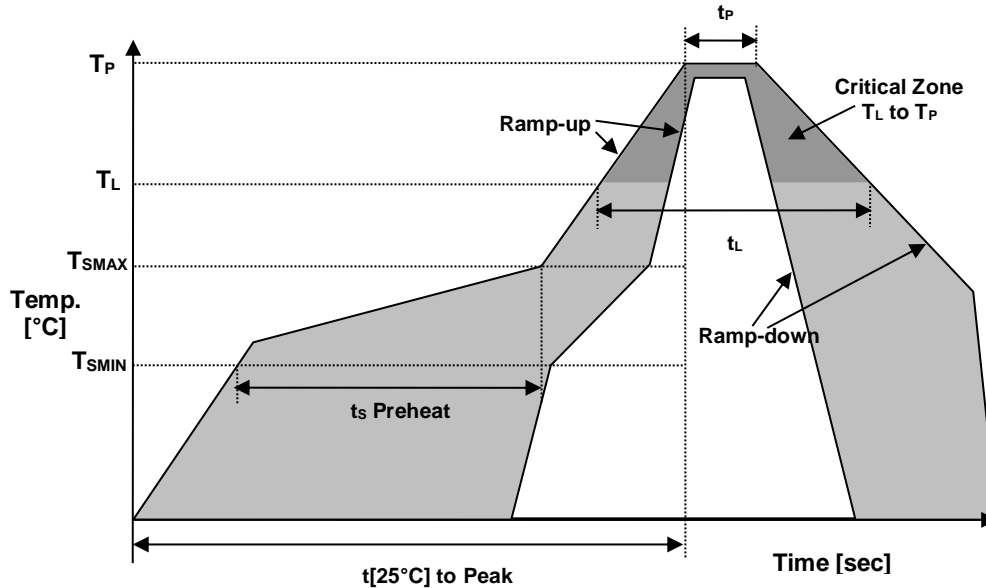


● REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T_{SMIN}	125°C
Temperature Max Preheat	T_{SMAX}	150°C
Time (T_{SMIN} to T_{SMAX})	t_s	60-180 sec.
Temperature	T_L	217°C
Peak Temperature	T_P	260°C
Ramp-up rate	R_{UP}	3°C/sec max.
Ramp-down rate	R_{DOWN}	6°C/sec max.
Time within 5°C of Peak Temperature	t_p	10 sec.
Time $t_{[25^\circ C]}$ to Peak Temperature	$t_{[25^\circ C]}$ to Peak	480 sec.
Time	t_L	60-150 sec.

● ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS	Compliant
REACH SVHC	Compliant
HALOGEN-FREE	Compliant
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Au





A RAMI TECHNOLOGY Company

● MARKING

R3xym

x – Internal Production ID code
y – Year code
m – Month code

YEAR CODE	
Year	Code
2011	1
2012	2
2013	3
2014	4
2015	5
2016	6
2017	7
2018	8
2019	9

ALPHA MONTH CODE TABLE	
Month	Code
January	A
February	B
March	C
April	D
May	E
June	F
July	G
August	H
September	J
October	K
November	L
December	M

● APPROVAL

Drawn By:	FP, 09 April 2014
Approved By:	FP, 09 April 2014
Revision:	A, Initial Release
	B, Updated to current spec levels KJ 9/25/17

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