

Customer Information Sheet

DRAWING No.: M80-19500XX

SHEET 2 OF 2

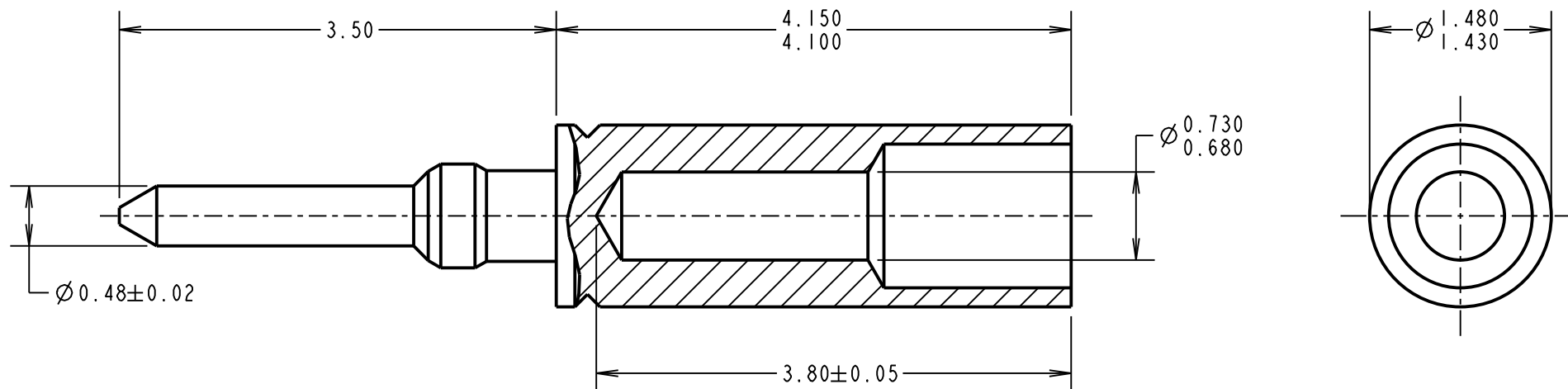
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

**SPECIFICATION:****MATERIAL:**

CONTACT SHELL = BRASS

FINISH:

05 = 0.25 - 0.30µ GOLD

06 = 3.5 - 5.0µ 100% TIN

OVER 1.0 - 2.0µ NICKEL

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

OPERATING TEMPERATURE = -55°C TO +125°C

PACKING:

BULK

FOR COMPLETE CONNECTOR SPECIFICATION, SEE
COMPONENT SPECIFICATION C005XX (LATEST ISSUE)**NOTES:**

1. SUITABLE FOR WIRE GAUGE 24-28 AWG. MAXIMUM INSULATION DIAMETER Ø1.10mm, BS 3G 210 TYPE A WIRE RECOMMENDED. STRIP WIRE BY 2.00mm FOR CRIMPING.
2. RECOMMENDED CRIMP TOOL = M22520/2-01, POSITIONER = Z80-193
3. FOR INSTRUCTIONS ON HAND CRIMP TOOL M22520/2-01, SEE INSTRUCTION SHEET IS-01.
4. SUITABLE FOR USE IN MALE CRIMP JACKSCREW DATAMATE MOULDINGS.

ORDER CODE:

M80-19500XX

FINISH

06 - 3.5-5.0µ 100% TIN OVER

1.0-2.0µ NICKEL

05 - 0.25-0.30µ GOLD

RA	2	03.08.10	10893
NAME	ISS.	DATE	C/NOTE
APPROVED: R. ADDE			
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CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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DISCLOSED, LOANED, COPIED
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THEIR WRITTEN PERMISSION.

TOLERANCESX. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mmANGLES = ±5°
UNLESS STATED**MATERIAL:**

BRASS

FINISH: SEE ORDER CODE

S/AREA: mm²TITLE: JACKSCREW DATAMATE
MALE CRIMP CONTACT
(SMALL BORE)

DRAWING NUMBER:

M80-19500XXSHT
2 OF 2