

DO NOT SCALE FROM THIS PRINT

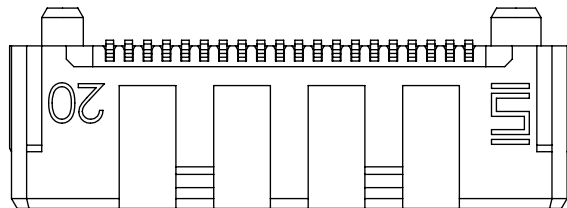
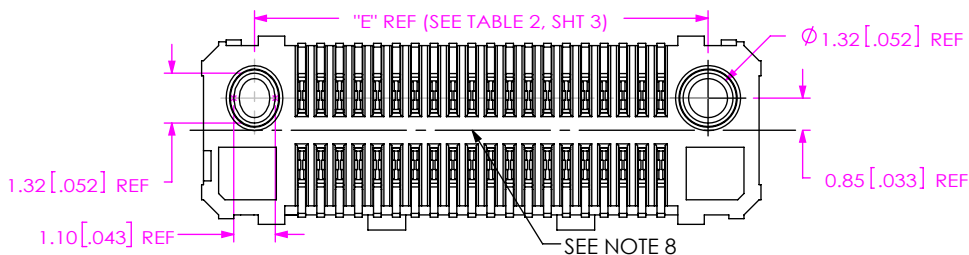
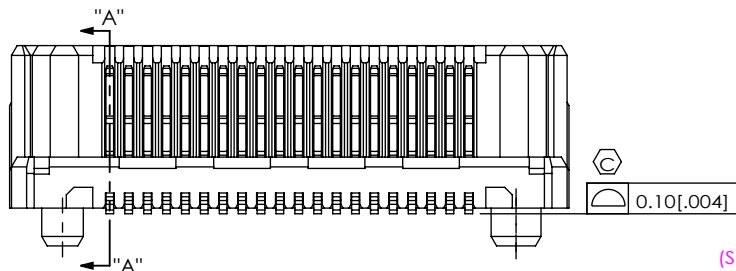
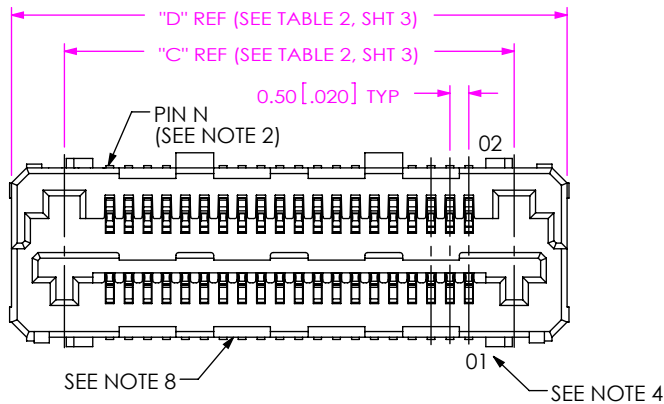


FIG 1
(LSHM-1XX-XX.X-XXX-DV-A-N-X-TR SHOWN)

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .038 [.0015].
3. MINIMUM PUSHOUT FORCE; TERMINALS: 2.22 N [.5 LBS], CONTACTS: 2.22 N [.5 LBS].
4. WHEN MATING WITH ANOTHER LSHM-DV, PIN 01 WILL MATE WITH CONTACT 02 ON MATING CONNECTOR. WHEN MATING WITH A LSHM-DH, PIN 01 WILL MATE WITH PIN N, WHERE N=TOTAL NUMBER OF POSITIONS.
5. MEASURE FROM TOP OF VERTICAL WALL.
6. FOR QUANTITIES UP TO 49 PCS., NO LEADER, TRAILER OR REEL WILL BE SUPPLIED.
7. FOR QUANTITIES OF 50-124 PCS., NO LEADER OR TRAILER WILL BE SUPPLIED.
8. VOID CORING ON THIS SURFACE MAY VARY DEPENDING ON LEAD STYLE AND POSITION COUNT.
9. FOR -STL PLATING:
 - USE SUB-C-261-X1-STL FOR -02.5 LEAD STYLE
 - USE SUB-C-185-X1-STL FOR -03.0 LEAD STYLE
 - ALL OTHER LEAD STYLES USE STANDARD -STL PLATED PIN

LSHM-1XX-XX.X-XXX-DV-A-X-X-TR

No OF POSITIONS
05, 10, 20, 30, 40, 50

LEAD STYLE
-02.5
-03.0
-04.0
-06.0
-L2.5: LUBRICATED
-L3.0: LUBRICATED
-L4.0: LUBRICATED
-L6.0: LUBRICATED

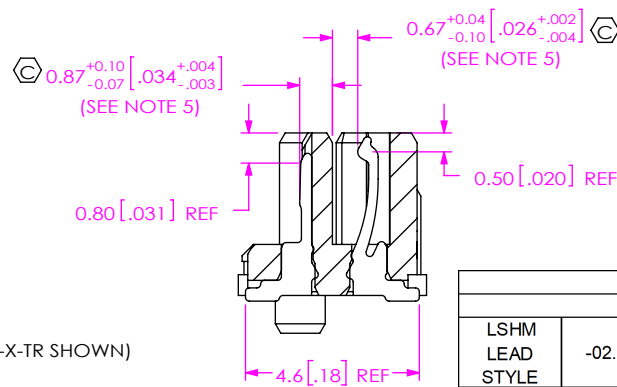
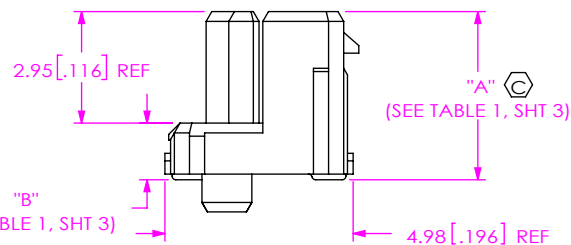
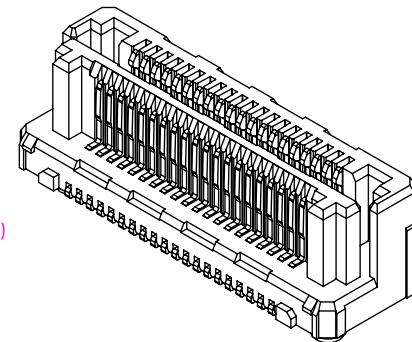
PACKAGING(SEE NOTE 6)
-TR: TAPE & REEL

OPTION
-K: POLYIMIDE FILM
(USE K-DOT-.138-.250-.005)
(SEE FIG 3, SHT 3)

SHIELD
S: WITH SHIELD
N: NO SHIELD

TAIL OPTION
DV:VERTICAL

PLATING SPECIFICATION
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-F: 3µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-H: 30µ" HEAVY GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL
-STL: 30" SELECTIVE GOLD IN CONTACT AEA, TIN/LEAD (90/10 +/- 5%) TAIL (SEE NOTE 9)



SECTION "A"- "A"
SCALE 5 : 1

TABLE 4-REF STACK HEIGHT				
LSHM LEAD STYLE	-02.5	-03.0	-04.0	-06.0
-02.5	5.0MM	--	--	--
-03.0	5.5MM	6.0MM	--	--
-04.0	6.5MM	7.0MM	8.0MM	--
-06.0	8.5MM	9.0MM	10.0MM	12.0MM

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS(INCHES). TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01] 2°
X.XX: ±0.13 [.005]
X.XXX: ±0.051 [.0020]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, UL 94 V0; COLOR: BLACK
CONTACT OR TERMINAL: PHOS BRONZE
SHIELD: STAINLESS STEEL

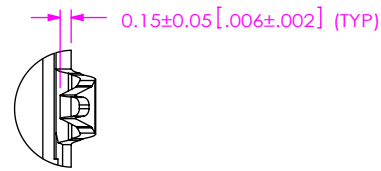
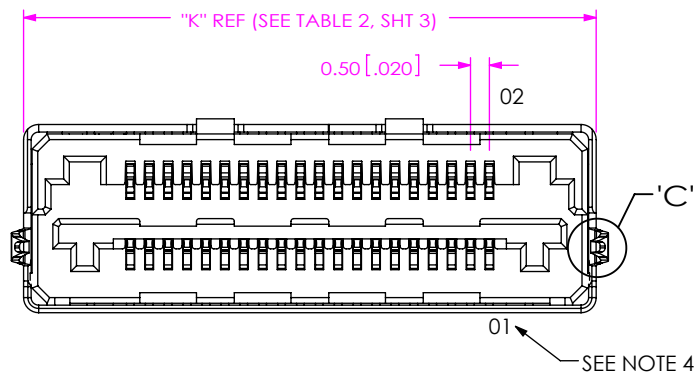
DESCRIPTION:
0.50mm TERMINAL/SOCKET COMBO

DWG. NO.
LSHM-1XX-XX.X-XXX-DV-A-X-X-TR

BY: AGEN H 10/30/2008 SHEET 1 OF 3



520 PARK EAST BLVD, NEW ALBANY, IN 47150
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DETAIL 'C'
SCALE 10:1

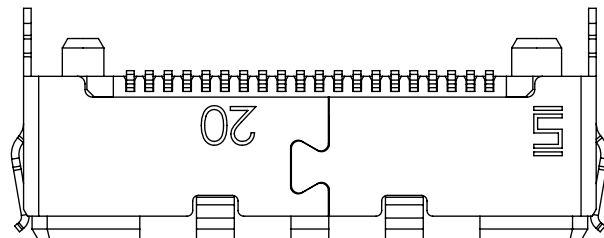
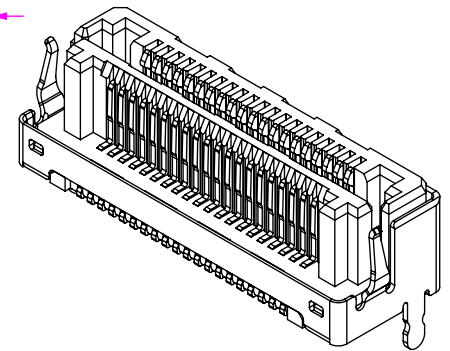
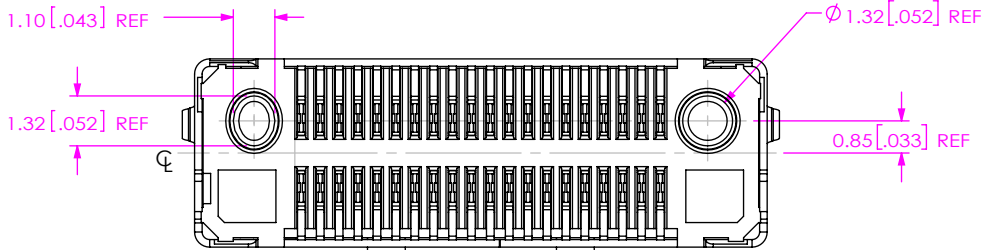
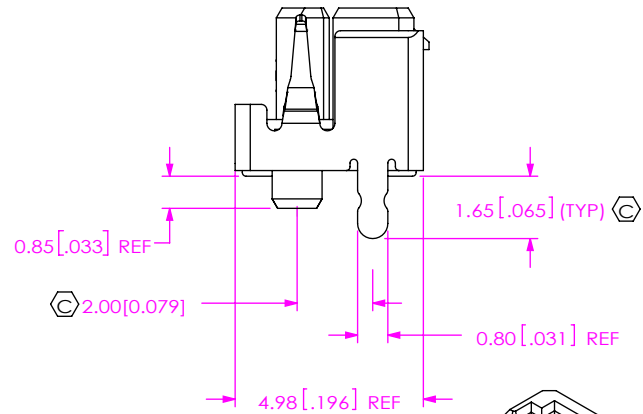
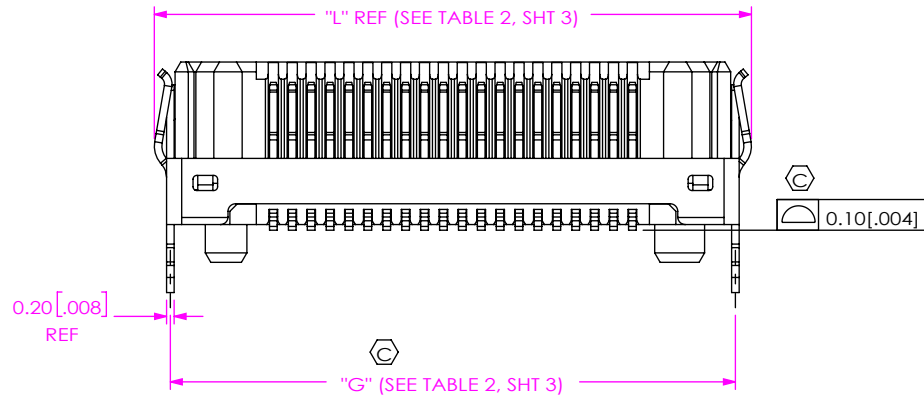


FIG 2
(LSHM-1XX-XX.X-XXX-DV-A-S-X-TR SHOWN)

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SHEET SCALE: 1:0.2



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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
0.50mm TERMINAL/SOCKET COMBO

DWG. NO.
LSHM-1XX-XX.X-XXX-DV-A-X-X-TR

BY: AGEN H 10/30/2008 SHEET 2 OF 3

TABLE 1			
STYLE	"A"	"B"	"J"
-02.5	3.95 [0.156]	1.00 [0.039]	4.10 [0.161]
-03.0	4.45 [0.175]	1.50 [0.059]	4.60 [0.181]
-04.0	5.45 [0.215]	2.50 [0.098]	5.60 [0.220]
-06.0	7.45 [0.293]	4.50 [0.177]	7.60 [0.299]

TABLE 2							
No OF POS	"C"	"D"	"E"	"G"	"H"	"K"	"L"
-05	4.40 [0.173]	7.20 [0.283]	4.50 [0.177]	7.45 [0.293]	1.85 [0.073]	7.65 [0.301]	8.30 [0.327]
-10	6.90 [0.272]	9.70 [0.382]	7.00 [0.276]	9.95 [0.392]	3.10 [0.122]	10.15 [0.400]	10.80 [0.425]
-20	11.90 [0.469]	14.70 [0.579]	12.00 [0.472]	14.95 [0.589]	5.60 [0.220]	15.15 [0.596]	15.80 [0.622]
-30	16.90 [0.665]	19.70 [0.776]	17.00 [0.669]	19.95 [0.785]	8.10 [0.319]	20.15 [0.793]	20.80 [0.819]
-40	21.90 [0.862]	24.70 [0.972]	22.00 [0.866]	24.95 [0.982]	10.60 [0.417]	25.15 [0.990]	25.80 [1.016]
-50	26.90 [1.059]	29.70 [1.169]	27.00 [1.063]	29.95 [1.179]	13.10 [0.516]	30.15 [1.187]	30.80 [1.213]

TABLE 3				
LEAD STYLE	SHIELD	BODY	CONTACT (SEE NOTE 9)	SHIELD
-02.5	N	LSHM-XX-02.5-DV-A	C-261-01-XXX	N/A
-03.0	N	LSHM-XX-03.0-DV-A	C-185-01-XXX	N/A
-04.0	N	LSHM-XX-04.0-DV-A	C-185-03-XXX	N/A
-06.0	N	LSHM-XX-06.0-DV-A	C-185-02-XXX	N/A
-02.5	S	LSHM-XX-02.5-DV-A	C-261-01-XXX	SH26-XX-02.5-DV-N
-03.0	S	LSHM-XX-03.0-DV-A	C-185-01-XXX	SH26-XX-03.0-DV-N
-04.0	S	LSHM-XX-04.0-DV-A	C-185-03-XXX	SH26-XX-04.0-DV-N
-06.0	S	LSHM-XX-06.0-DV-A	C-185-02-XXX	SH26-XX-06.0-DV-N
-L2.5	N	LSHM-XX-02.5-DV-A	C-261-L1-XXX	N/A
-L3.0	N	LSHM-XX-03.0-DV-A	C-185-L1-XXX	N/A
-L4.0	N	LSHM-XX-04.0-DV-A	C-185-L3-XXX	N/A
-L6.0	N	LSHM-XX-06.0-DV-A	C-185-L2-XXX	N/A
-L2.5	S	LSHM-XX-02.5-DV-A	C-261-L1-XXX	SH26-XX-02.5-DV-N
-L3.0	S	LSHM-XX-03.0-DV-A	C-185-L1-XXX	SH26-XX-03.0-DV-N
-L4.0	S	LSHM-XX-04.0-DV-A	C-185-L3-XXX	SH26-XX-04.0-DV-N
-L6.0	S	LSHM-XX-06.0-DV-A	C-185-L2-XXX	SH26-XX-06.0-DV-N

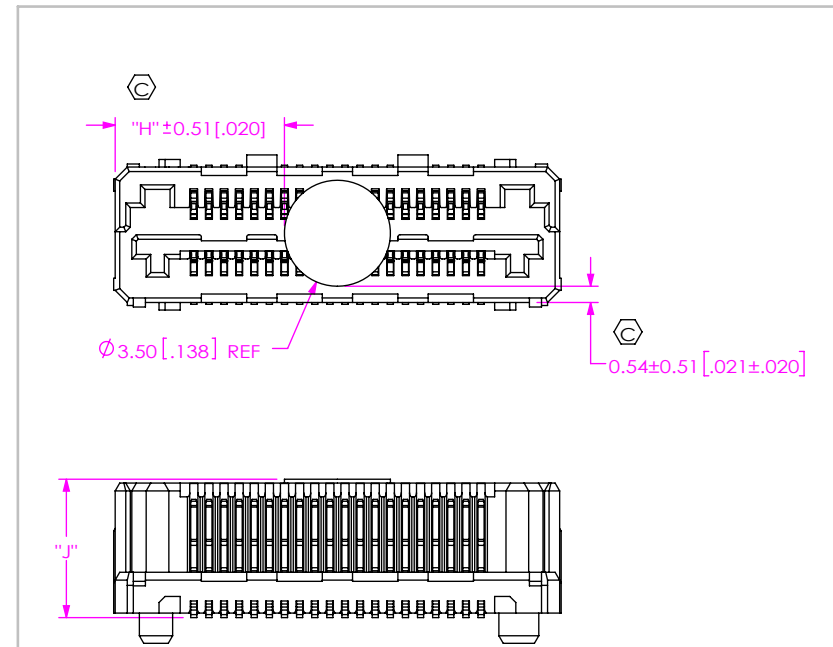


FIG 3
-K OPTION
(LSHM-120-XX.X-XXX-DV-A-N-K-TR SHOWN)

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