



UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ±.010
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS ±.004
3. NO FILLETS PERMITTED.
4. ANGLES ±0° 30'
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
5. ALL DIMENSIONS PRIOR TO PLATING.

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REVISIONS	
ISSUE	CHANGES
1	CN 17621D NM 75EP77
2	CN 32236 E KH 25 MAY 90

USED ON:	
REF:	
FINISH	
SPEC.	
MATL.	
SPEC.	

"N" CAP & CHAIN

DRAWN NM DATE 75EP77
 APPR. NM DATE 85EP77

KINGS ELECTRONICS
 40 MARSHDALE ROAD
 TUCKAHOE, N. Y. 10707

KN-89-14

SHEET 1023