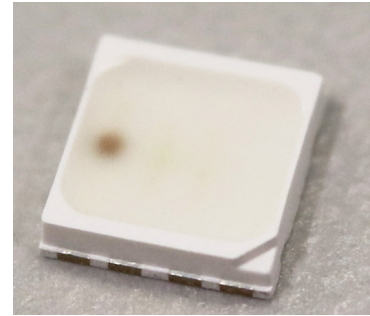


# Cree® PLCC8 3 in 1 SMD LED CLQ6A-FKW



## PRODUCT DESCRIPTION

These SMD LEDs are packaged in an industry standard PLCC8 package. These high performance 3 color SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for signage applications.

## FEATURES

- Size (mm): 5.0 x 5.2 x 1.1
- Dominant Wavelength  
Red (619 - 624nm)  
Green (520 - 535nm)  
Blue (465 - 475nm)
- Luminous Intensity (mcd)  
Red (3000-7030)  
Green (7030-16800)  
Blue (1824-4180)
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant

## APPLICATIONS

- Architecture Lighting
- Decorative Lighting
- Amusement

### ABSOLUTE MAXIMUM RATINGS ( $T_A = 25^\circ\text{C}$ )

Items	Symbol	Absolute Maximum Rating			Unit
		R	G	B	
Forward Current <sup>Note 1</sup>	$I_F$	200	180	180	mA
Peak Forward Current <sup>Note 2</sup>	$I_{FP}$	500	400	400	mA
Reverse Voltage	$V_R$	5	5	5	V
Power Dissipation	$P_D$	520	684	684	mW
Operation Temperature	$T_{opr}$	-40 ~ +85			$^\circ\text{C}$
Storage Temperature	$T_{stg}$	-40 ~ +100			$^\circ\text{C}$
Junction Temperature	$T_j$	110	110	110	$^\circ\text{C}$
Junction/ambient 1 chip on	$R_{THJA}$	60	110	70	$^\circ\text{C}/\text{W}$
Junction/solder point 1 chip on	$R_{THJS}$	20	70	40	$^\circ\text{C}/\text{W}$
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000 V			

**Note:** 1.Single-color light.  
2.Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

### TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ )

Characteristics	Condition	Symbol	Values			Unit
			R	G	B	
Dominant Wavelength	$I_F = 100\text{ mA(R)}$ $I_F = 100\text{ mA(G)}$ $I_F = 100\text{ mA(B)}$	$\lambda_{DOM}$	619~624	520~535	465~475	nm
Spectral bandwidth at 50% $I_{REL}$ max	$I_F = 100\text{ mA(R)}$ $I_F = 100\text{ mA(G)}$ $I_F = 100\text{ mA(B)}$	$\Delta \lambda$	24	38	28	nm
Forward Voltage	$I_F = 100\text{ mA(R)}$ $I_F = 100\text{ mA(G)}$ $I_F = 100\text{ mA(B)}$	$V_{F(avg)}$	2.1	3.0	3.1	V
		$V_{F(max)}$	2.6	3.8	3.8	V
Luminous Intensity	$I_F = 100\text{ mA(R)}$ $I_F = 100\text{ mA(G)}$ $I_F = 100\text{ mA(B)}$	$I_{V(min)}$	3000	7030	1824	mcd
		$I_{V(avg)}$	4500	12000	3000	mcd
Luminous Flux(Reference)	$I_F = 100\text{ mA(R)}$ $I_F = 100\text{ mA(G)}$ $I_F = 100\text{ mA(B)}$	$\Phi_{V(avg)}$	14	30	8.2	lm
Reverse Current (max)	$V_R = 5\text{ V}$	$I_R$	10	10	10	$\mu\text{A}$

**Note:** Continuous reverse voltage can cause LED damage.

## INTENSITY BIN LIMIT (RED $I_F = 100\text{mA}$ , GREEN $I_F = 100\text{mA}$ , BLUE $I_F = 100\text{mA}$ )

Red

Bin Code	Min.(mcd)	Max.(mcd)
1L	3000	4180
1M	3590	5020
1N	4180	5860
1P	5020	7030

Green

Bin Code	Min.(mcd)	Max.(mcd)
1R	7030	10100
1S	8200	12000
1T	10100	14400
1U	12000	16800

Blue

Bin Code	Min.(mcd)	Max.(mcd)
1H	1824	2560
1J	2130	3000
1K	2560	3590
1L	3000	4180

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

## COLOR BIN LIMIT (RED $I_F = 100\text{mA}$ , GREEN $I_F = 100\text{mA}$ , BLUE $I_F = 100\text{mA}$ )

Red

Bin Code	Min.(nm)	Max.(nm)
RB	619	624

Green

Bin Code	Min.(nm)	Max.(nm)
G7	520	525
G23	522.5	527.5
G8	525	530
G45	527.5	532.5
G9	530	535

Blue

Bin Code	Min.(nm)	Max.(nm)
B4	465	470
B45	467.5	472.5
B5	470	475

Tolerance of measurement of dominant wavelength is  $\pm 1 \text{ nm}$ .

**ORDER CODE TABLE\***

Kit Number	Color	Luminous Intensity (mcd)		Dominant Wavelength (nm)				Pack- age
		Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	
CLQ6A-FKW-C1L1P1R1U1H1LBB79453	Red	3000	7030	RB	619	RB	624	Reel
	Green	7030	16800	G7	520	G9	535	Reel
	Blue	1824	4180	B4	465	B5	475	Reel
CLQ6A-FKW-C1L11R11H1BB7C4S3	Red	Any 1 Intensity bin from 1L(3000) - 1P(7030)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from 1R(7030) - 1U(16800)		Any 1 hue bin from G7(520) - G9(535)				Reel
	Blue	Any 1 Intensity bin from 1H(1824) - 1L(4180)		Any 1 hue bin from B4(465) - B5(475)				Reel

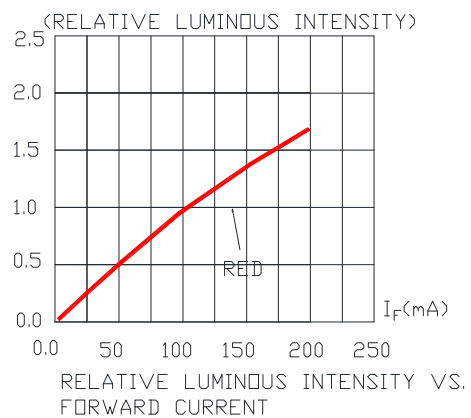
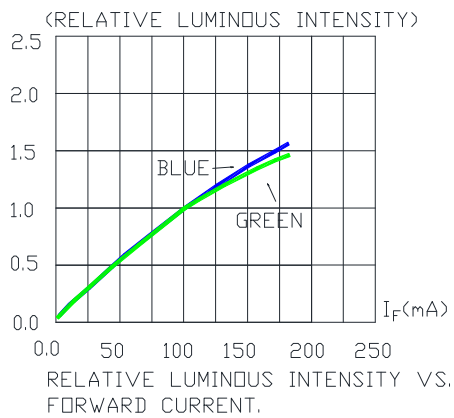
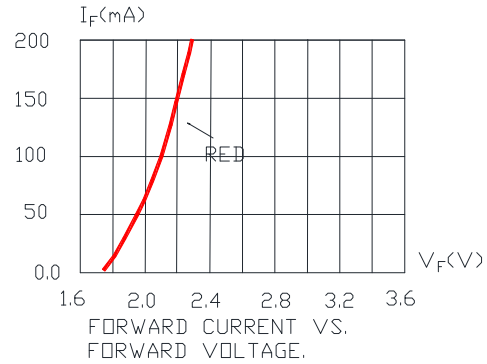
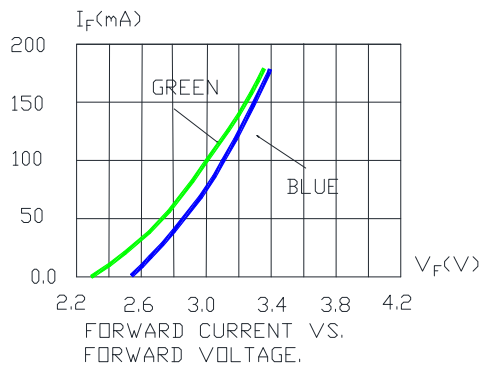
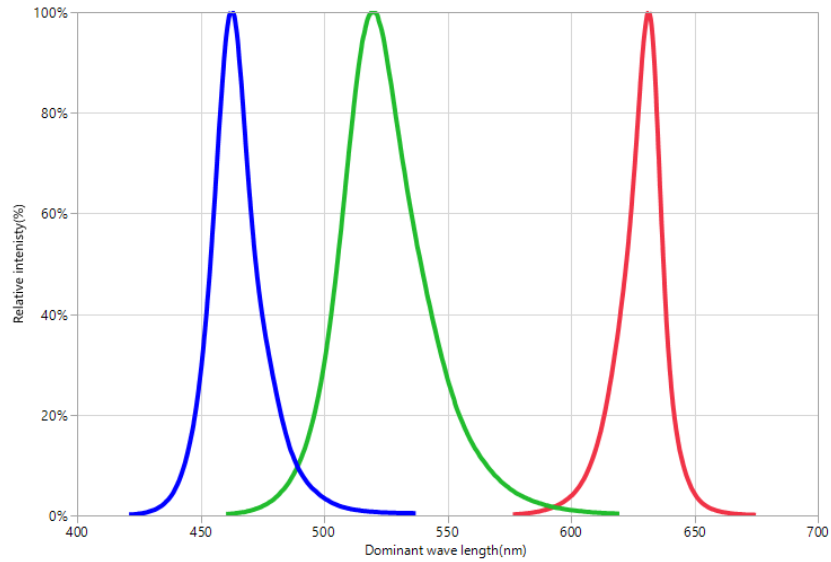
Notes:

- 1.The above kit numbers represent the order codes which include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color-bin code will be orderable in certain quantities. For example, any 1 intensity bin from 1R - 1U means only 1 intensity bin(1R or 1S or 1T or 1U) will be shipped by Cree. For example, any 1 color bin from G7 - G9 means only 1 color bin (G7 or G23 or G8 or G45 or G9) will be shipped by Cree.
- 2.Please refer to the "Cree LED Lamp Reliability Test Standards" document #1 for reliability test conditions.
- 3.Please refer to the "Cree LED Lamp Soldering & Handling" document #2 for information about how to use this LED product safely.

#1: Refer to [http://www.cree.com/led-components/media/documents/LED\\_Lamp\\_Reliability\\_Test\\_Standard.pdf](http://www.cree.com/led-components/media/documents/LED_Lamp_Reliability_Test_Standard.pdf)

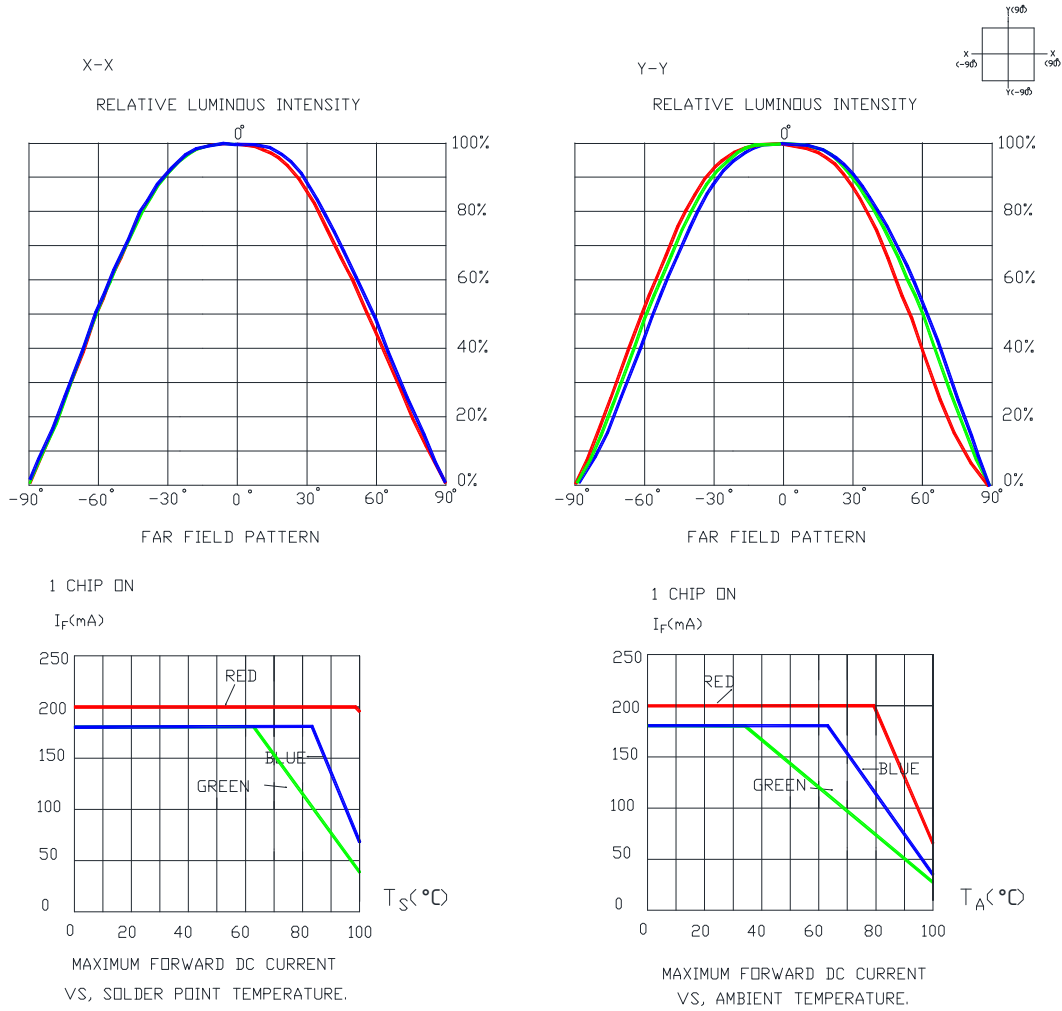
#2: Refer to <http://www.cree.com/led-components/media/documents/sh-HB.pdf>

## GRAPHS



The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

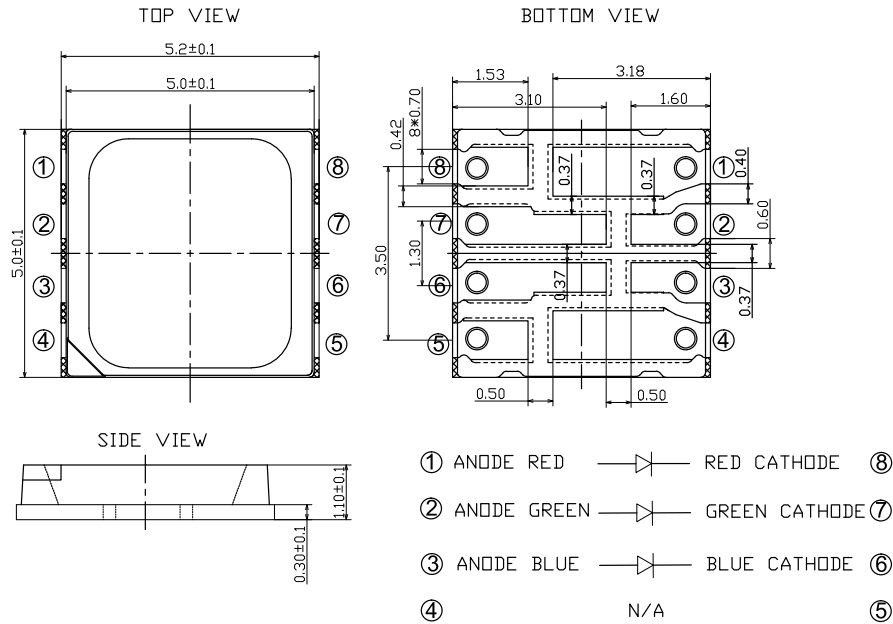
## GRAPHS



The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

## MECHANICAL DIMENSIONS

All dimensions are in mm.



- Tolerance of measurement of the dimension is  $\pm 0.1$ .

## NOTES

### RoHS Compliance

The levels of RoHS-restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application in accordance with EU Directive 2011/65/EC (RoHS2), as implemented by EU member states on January 2, 2013 and amended on March 31, 2015 by EU Directive 2015/863/EU.

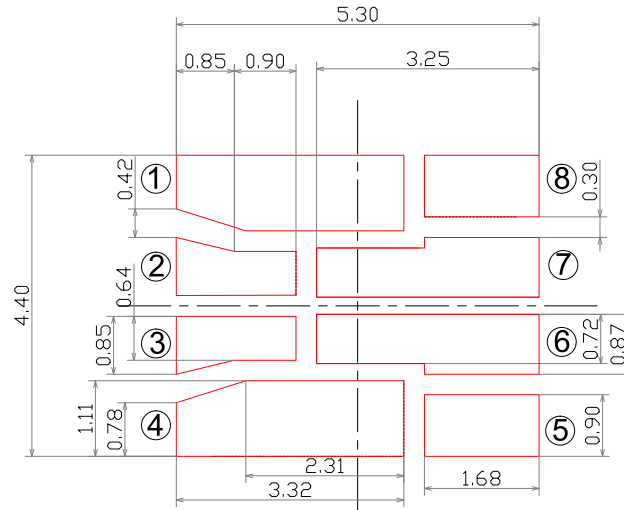
RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

### Vision Advisory Claim

Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.

**Solder Pad recommend:**

All dimensions are in mm.



- Tolerance of measurement of the dimension is  $\pm 0.1$ .

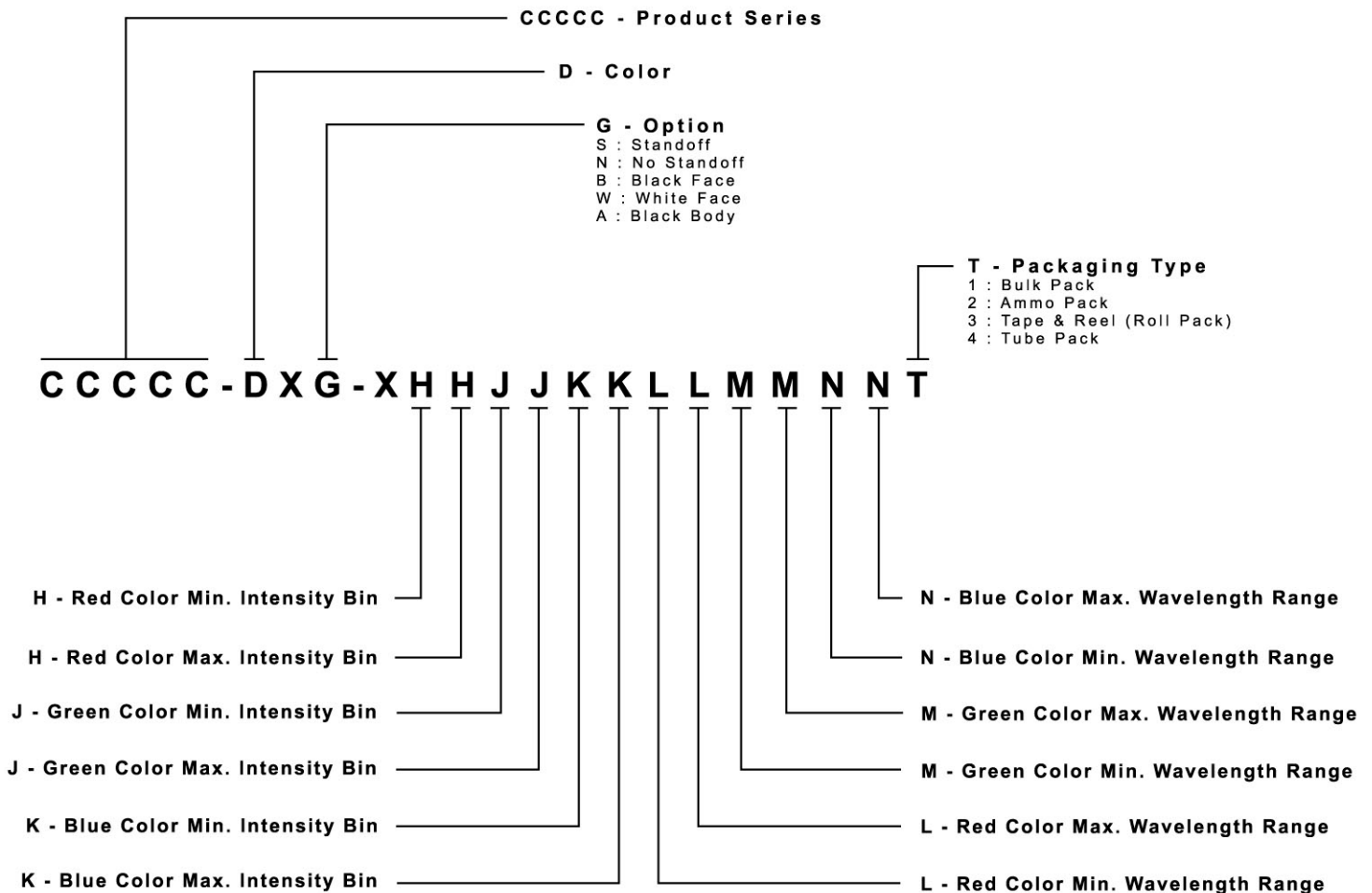
**Assembly notes:**

- Modification of an SMD LED is not recommended after soldering. If modification cannot be avoided, the modifications must be pre-qualified to avoid damaging the SMD LED.
- Reflow soldering should not be done more than two times (according to model's MSL requirements).
- No stress should be exerted on the package during soldering.
- The package may be affected by environments & assemblies which contain corrosive substance. Please avoid conditions which may cause the LEDs to corrode, tarnish or discolor.
- The PCB should not be wrapped after soldering to allow natural cooling down to 40°.

## KIT NUMBER SYSTEM

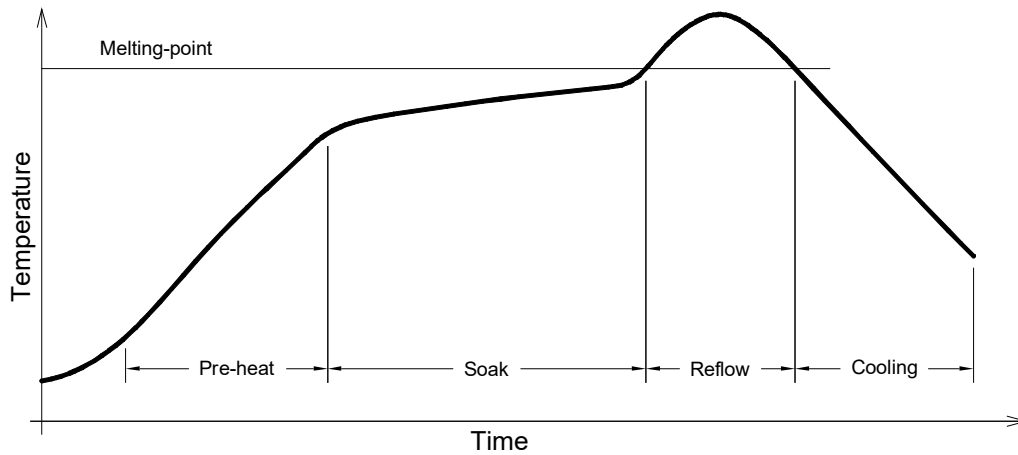
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



## REFLOW SOLDERING

- The CLQ6A-FKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



Use only with CLQ6A-FKW

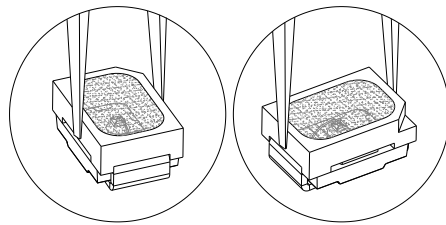
Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

Refer to "<http://www.cree.com/led-components/media/documents/sh-HB.pdf>" for soldering & handling details.

## NOTES

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- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:



## PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 4000 pcs per reel.

