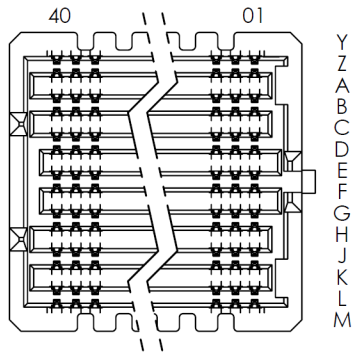
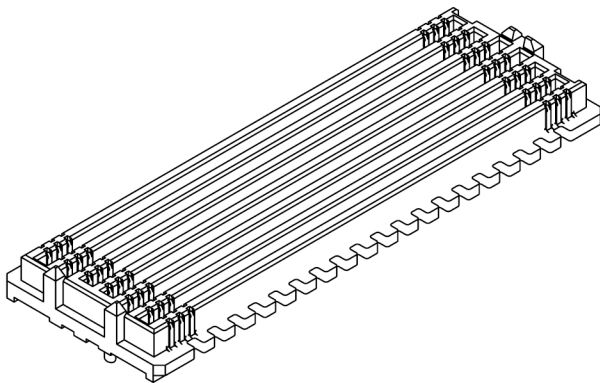


- NOTES:
- 1. VITA 57.4 CONNECTOR.
 - 2. $\textcircled{C}$ REPRESENTS A CRITICAL DIMENSION.
 - 3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
 - 4. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
 - 5. MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
 - 6. PARTS TO BE PACKAGED IN TAPE AND REEL.

DO NOT
SCALE FROM
THIS PRINT

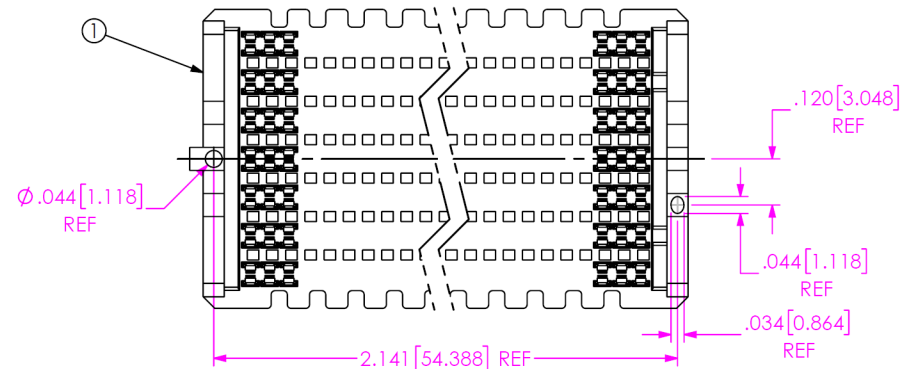
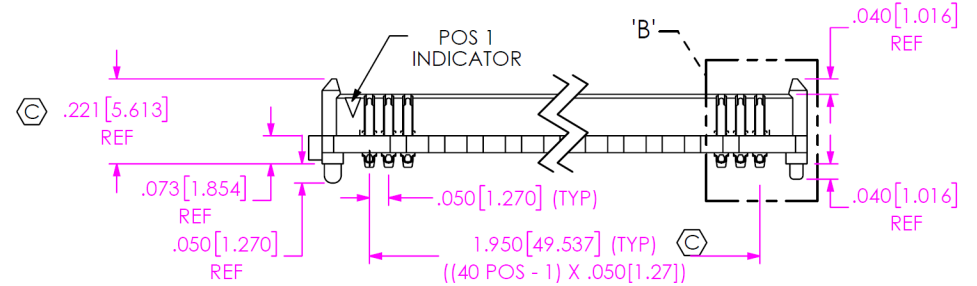
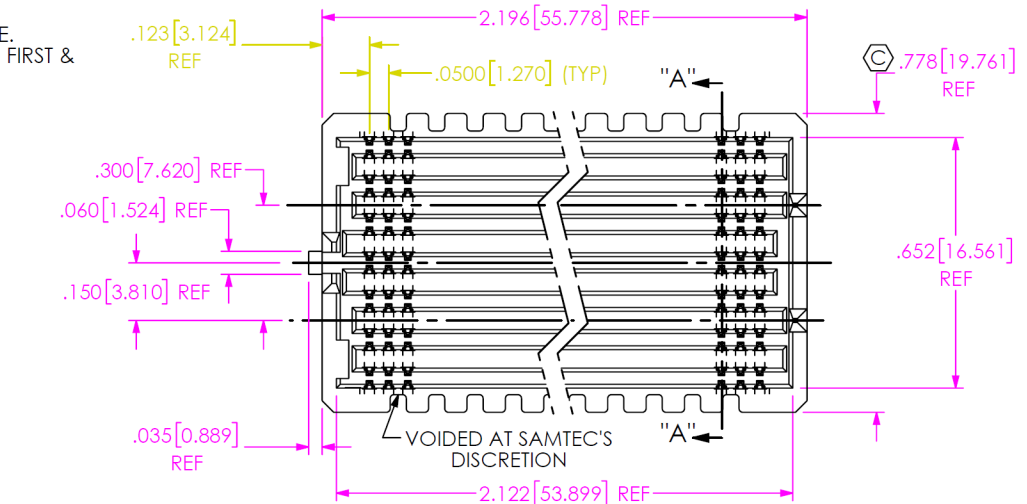


**Pb THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING**



-14 ROW DETAIL

ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT



BY SIGNING THIS DOCUMENT
YOU ARE ACCEPTING THE
CONDITIONS SET WITHIN.
YOUR REQUIREMENTS MUST BE
LISTED WITHIN THIS DRAWING.
WHERE NO DIRECTION FROM THE
CUSTOMER IS IDENTIFIED
SAMTEC'S PROCESS
REQUIREMENTS WILL BE USED.

DATE: _____
COMPANY: _____
CUSTOMER SIGNATURE: _____
PRINTED NAME: _____
PHONE NO: _____
EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-02.0-14-A	1.0000	LCP, UL 94 VO, COLOR: BLACK
2	NEW-SUB-T-1M36-02.0-S-2	560.00	COPPER ALLOY / LEAD FREE SOLDER $\textcircled{C}$
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM185MS	1.0000	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: $\pm .01$ [0.3]
.XXX: $\pm .005$ [0.13]
.XXXX: $\pm .0020$ [0.051]

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OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS
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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000200 REF TIN OVER .000050 NICKEL

F:\DWG\MISC\MKTG\ASP-188588-01-MKT.SLDRW

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

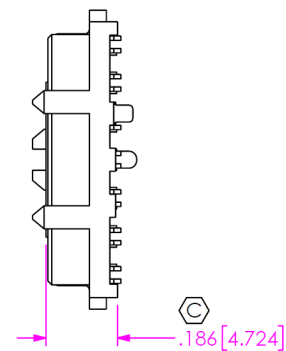
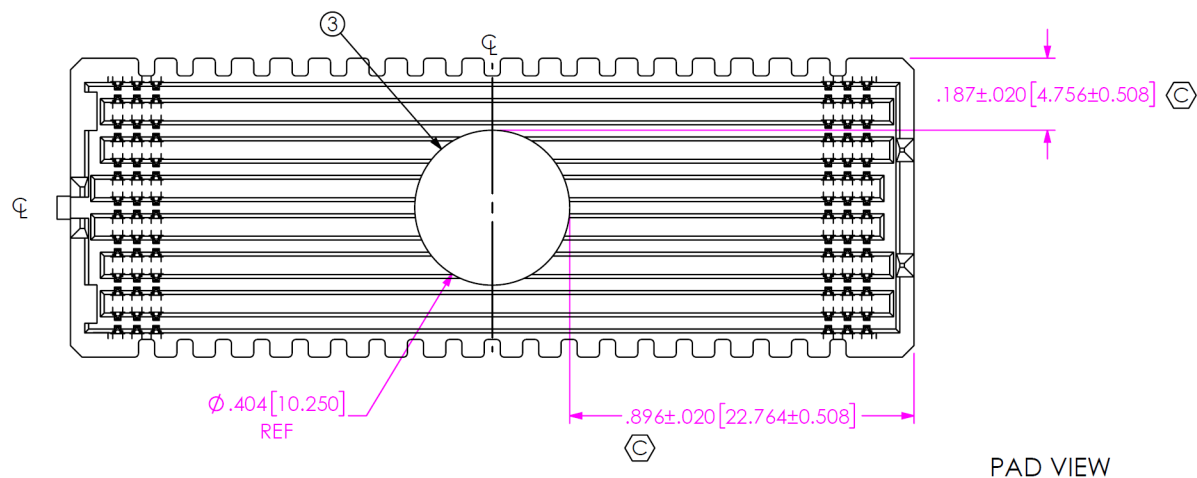
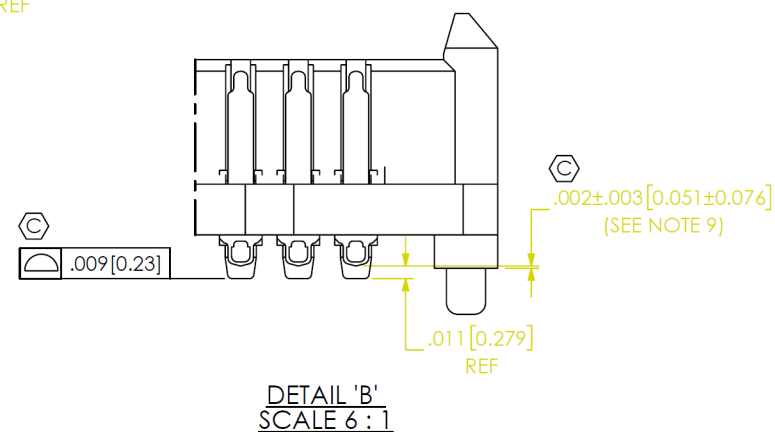
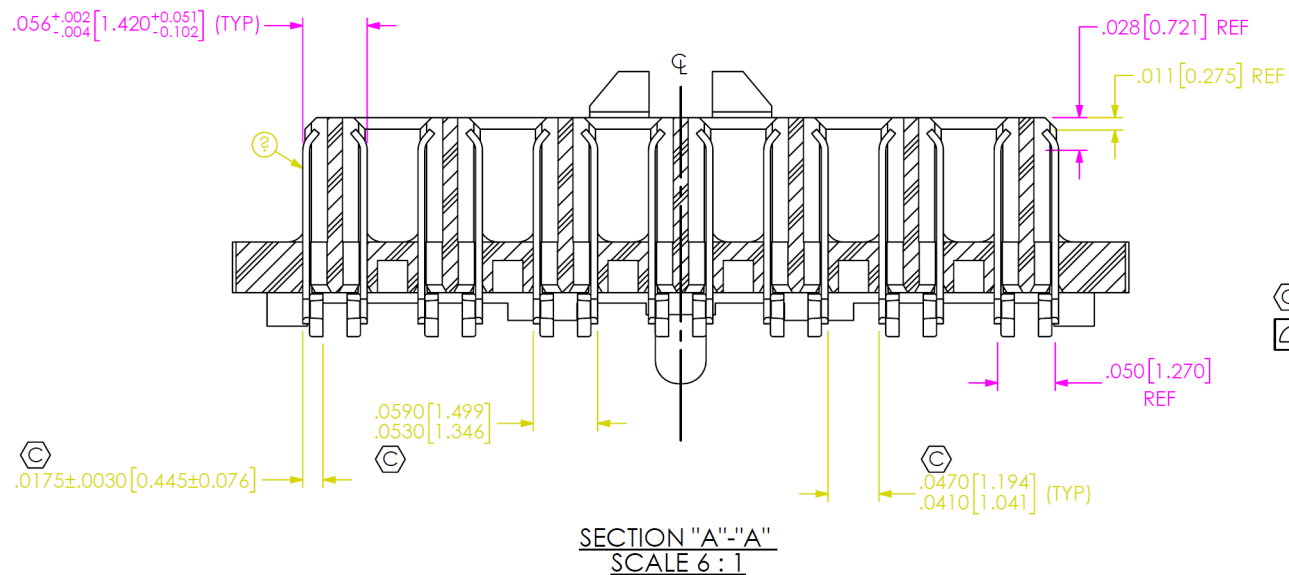
MODIFIED SEAM ASSEMBLY

DWG. NO.

ASP-188588-01

BY: BEE LI

06/12/2016 SHEET 1 OF 4



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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

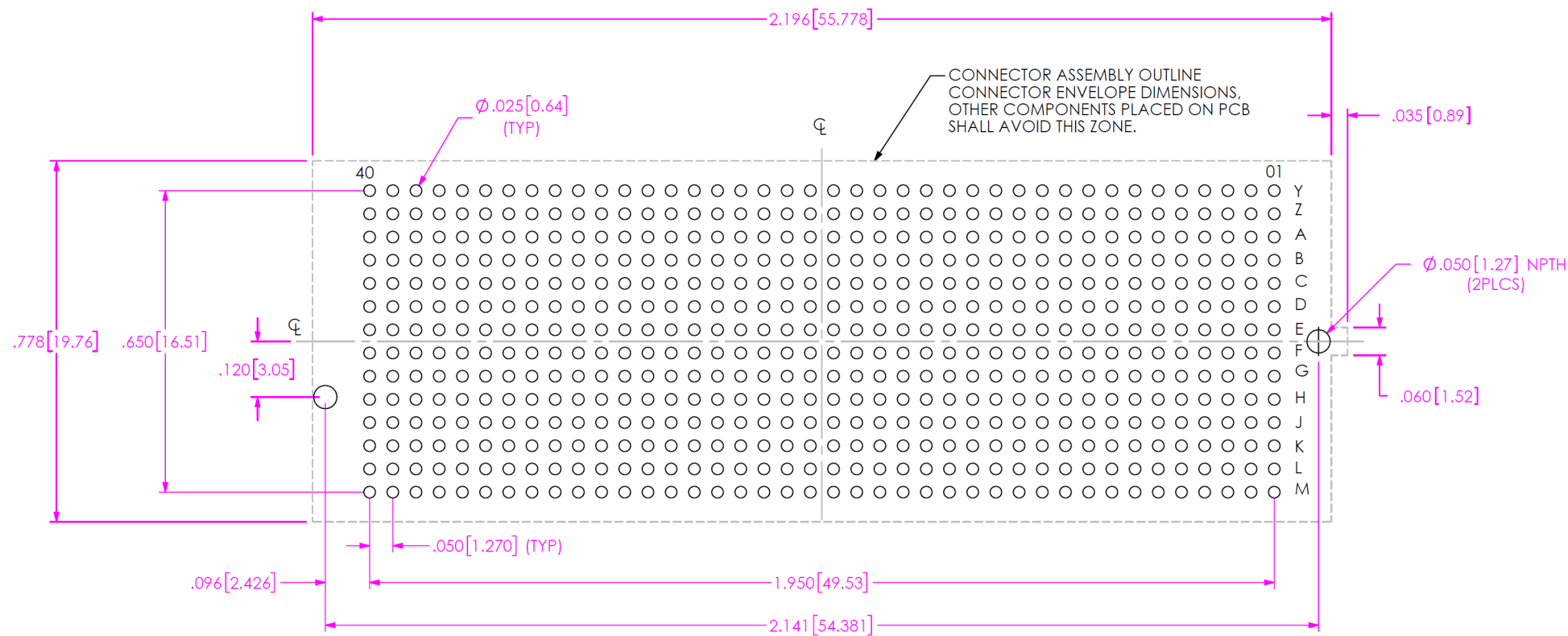
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

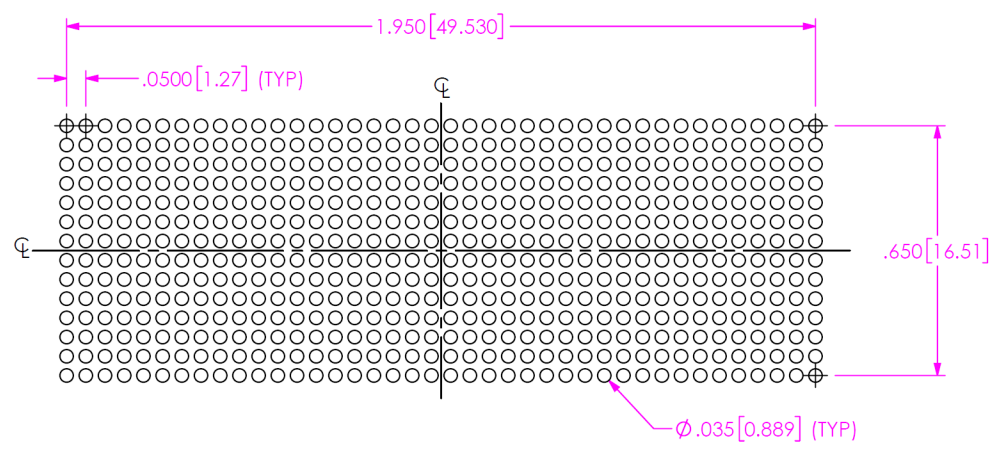
DESCRIPTION:
MODIFIED SEAM ASSEMBLY

DWG. NO.

ASP-188588-01



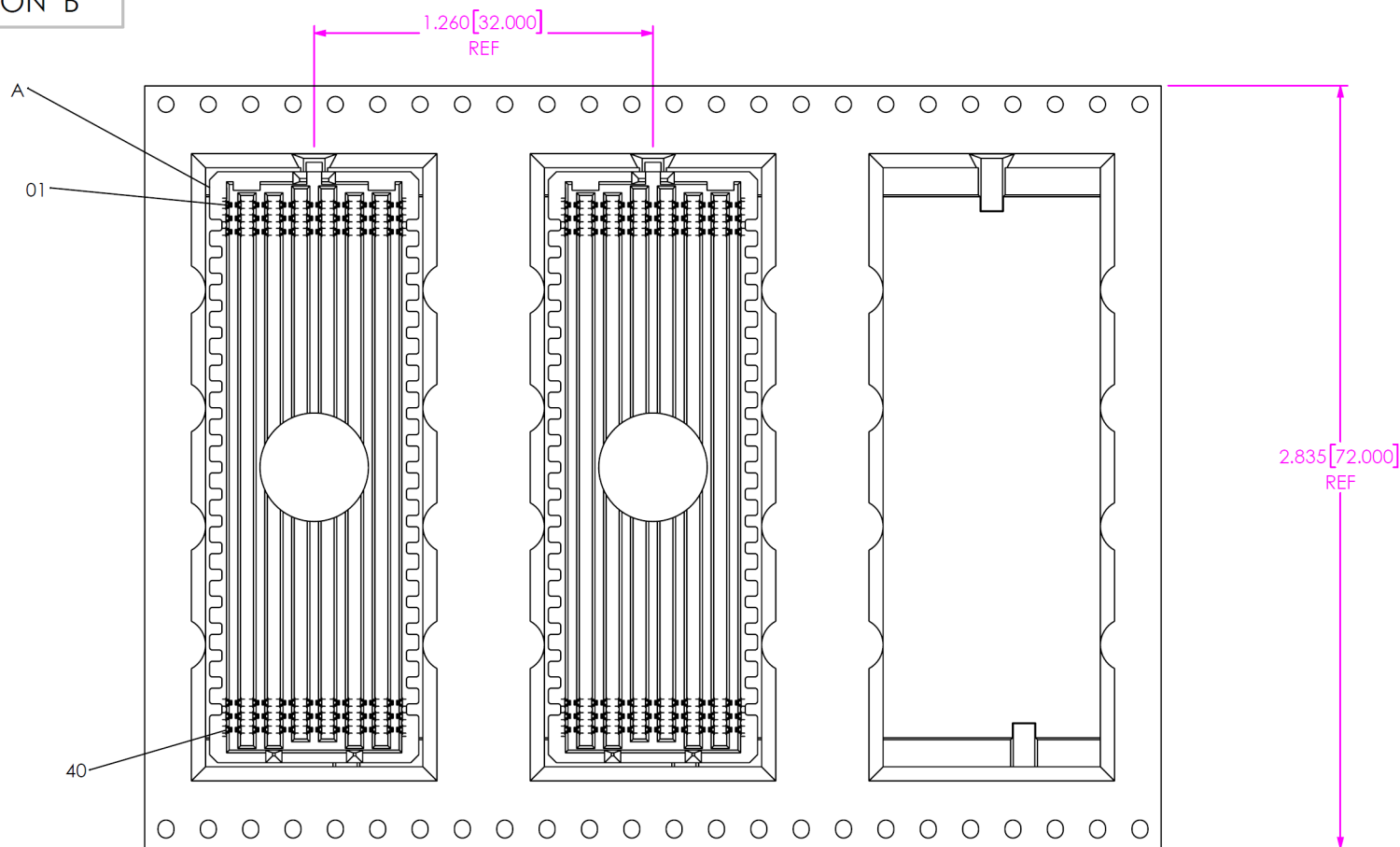
RECOMMENDED PCB LAYOUT
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE



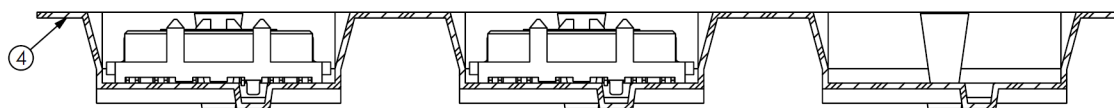
RECOMMENDED STENCIL LAYOUT
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE
STENCIL TO BE .0060 [0.152] THICK



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SHEET SCALE: 3:1	DESCRIPTION: MODIFIED SEAM ASSEMBLY
	DWG. NO. ASP-188588-01
BY: BEE LI 06/12/2016 SHEET 3 OF 4	



USER DIRECTION OF UN-REELING →
POCKET NOT DETAILED



PACKAGING VIEW

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SHEET SCALE: 3:1

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DESCRIPTION: MODIFIED SEAM ASSEMBLY

DWG. NO. ASP-188588-01

BY: BEE LI 06/12/2016 SHEET 4 OF 4