

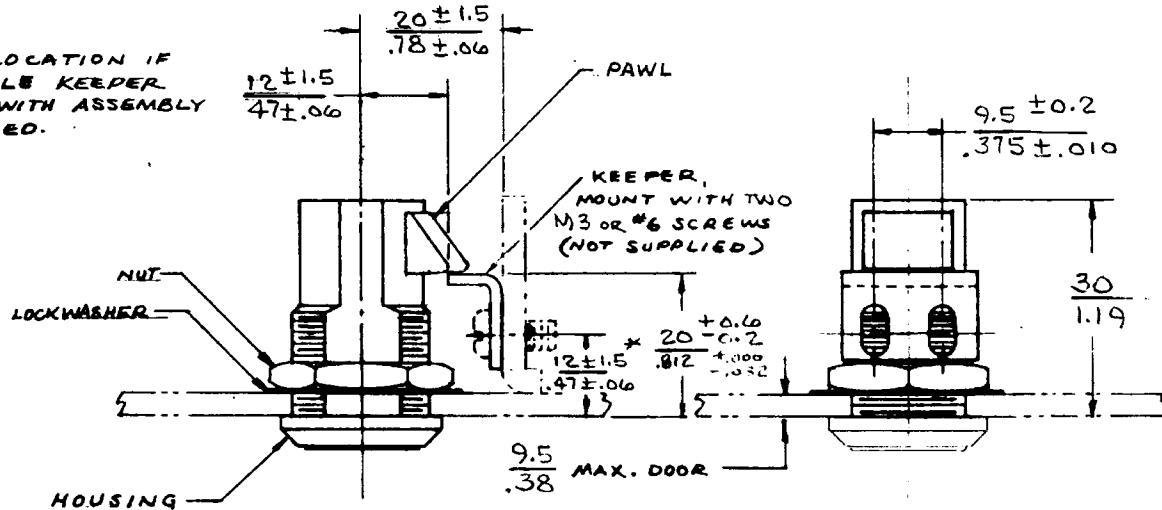


*93 KEY LATCH ASSEMBLY

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
11-23-82	ACZ		N.T.S.	J-93-10-201-10

REV. LET.	DATE	BY-CHKD	REVISIONS	ASS'Y PART NO
A	4/24/87	03	PRN 01-70-A	93-10-201-10
B	3-21-88	2JS	PRN 93-68	
C	4-20-88	MIK	PRN 16-78	
D	7-14-88	RHS	PRN 93-75	
E	11-16-88	SML	PRN: 93-81	
F	6-9-92	JGK	PRN: 93-137	

* FRAME LOCATION IF ADJUSTABLE KEEPER SUPPLIED WITH ASSEMBLY IS NOT USED.



ASSEMBLY PART No. 93-10- 02-10 CONSISTS OF 1 LATCH SUB-ASS'Y. 2 KEYS 1 NUT, 1 LOCKWASHER & 1 KEEPER PACKED IN A PLASTIC BAG.

HOUSING & LOCK - DIE CAST ZINC, BRIGHT CHROME PLATED.

PAWL IS BLACK THERMOPLASTIC

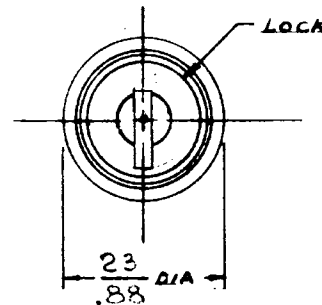
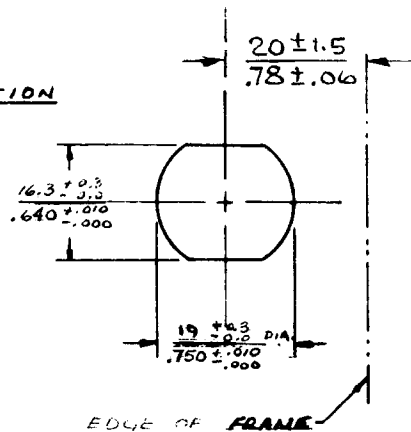
KEEPER & LOCKWASHER ARE STEEL DACROTIZED

NUT IS DIE CAST ZINC, CHEM. PROTECTIVE FILM

KEY TURNS 1/4 TURN IN EITHER DIRECTION TO UNLATCH. KEY IS REMOVEABLE IN CENTER (LATCHED) POSITION ONLY

MAY BE SLAM CLOSED WHEN LOCKED

DOOR PREPARATION



MILLIMETER/INCH

MILLIMETER
INCH

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TOLERANCE UNLESS OTHERWISE NOTED
METRIC MM - TWO PLACE (.XX) ± ONE PLACE (.X) ±
INCH - DECIMALS ± FRACTIONS ± ANGLES ±

DRAWING NUMBER

J-93-10-201-10