

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 917983-1 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M129
 SUPPLIER MFG DATE 10/19/06
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 1600 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC HYBRID MK-2 PLUG HSG ASSY 16P
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 08/03/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV R

SPEC. TO REF. REV. DESCRIPTION

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107-00024	BP	Standard Packaging, Packing, Markin g and Palletizing Methods
107-00111	AD	TE Connectivity Distribution Center s, Standard Packing and Marking for
107-00142-5	D	PALLET REQUIREMENTS

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 10/19/06

PACKAGE QUANTITY	100	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
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995250-5	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 ENSURE BAG IS COMPLETELY SEALED OFF MACHINE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 10/19/06

PACKAGE QUANTITY	1600	PKG MTL	PKG MTL
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	U/M
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408-03326	995293-1 995152-1 999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115889-1	SLEEVE, CORRUGATED	4.0000000	PC
115998-1	A/S BUBBLE POUCH 10X8.5 W/LIP	16.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
995762-1	BOX,CORR,RSC	1.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
1518283-1	IS 408-3326 ENGLISH 8.5X11	1.0000000	PC

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COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1600

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC HYBRID MK-2 PLUG HSG ASSY 16P

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 10/19/06

PACKAGE QUANTITY 1600

OPERATION DESCRIPTION

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SETUP 4 SLEEVES INSIDE BOX.
 WRAP EACH BAG OF PARTS IN BUBBLE WRAP MATERIAL AND
 SECURE WITH TAPE.
 PLACE 4 BAGS INTO EACH SLEEVE. PRESS EACH BAG GENTLY
 INTO THE RECTANGULAR SLEEVE OPENING.
 CLOSE BOX AND SECURE WITH TAPE.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 10/19/06

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698300-3	Film, Wrap Stretch	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE SHIPPING CONTAINERS ON 999691-1 PALLET ONLY.
 6 BOXES PER LAYER AND NO MORE THAN 18 BOXES PER PALLET.
 STRETCH WRAP PALLET LOAD BEFORE SHIPPING.