

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 9- 638271-6 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M155

SUPPLIER MFG DATE / /

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 280

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040/070 42P CAP VERT ASSY-GRAY

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/08/99 PACKAGING REV AA

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 06/21/10

PACKAGE QUANTITY	20		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294084-1	GOT-MLC HYBRID VERT W/EXT EARS	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN 4-GANG TUBE.
SECURE TUBE WITH SPECIFIED ROD CLOSURE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 06/21/10

PACKAGE QUANTITY	280		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

PLACE BAG IN BOX.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.

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STANDARD QUANTITY - 280

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040/070 42P CAP VERT ASSY-GRAY

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 06/21/10

PACKAGE QUANTITY 280

OPERATION DESCRIPTION

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SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 06/21/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 06 BOXES PER LAYER ON PALLET.
PLACE 05 LAYERS PER PALLET.
MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.
SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
APPLY LABEL TO OUTSIDE OF STRETCHWRAP.