

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 9-1924162-6 00 CURRENT

UM PC ORG CODE 0K00 PRD CDE M155  
 SUPPLIER MFG DATE 03/15/07

COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 200 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC 54WAY HYB 040/2.8 TAILSUP ASSY  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE  
 SPEC/PKG CODE INFO LAST CHANGED: 03/15/07 PACKAGING REV F

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 12/15/10

PACKAGE QUANTITY	20		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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115893-3	ROD CLOSURE - .188" DIA X 8.3"	1.0000000	PC
294189-1	MULTITUBE - 54P RADIO HEADER	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED NUMBER OF PARTS INTO TUBE

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 12/15/10

PACKAGE QUANTITY	200		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
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	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
995818-1	BOX CORR RSC	1.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

PLACE A TOTAL OF 10 MULTITUBES PER BOX.  
 PLACE EACH TUBE ON ITS EDGE INTO THE BOX. THE PINS  
 ... MUST BE VISIBLE WHEN LOOKING INTO THE BOX.

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 STANDARD LEVEL - 400 PRODUCT DESC 54WAY HYB 040/2.8 TAILSUP ASSY

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500  
 LAST CHANGED: 12/15/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.  
 PLACE 5 LAYERS PER PALLET.  
 MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.  
 SECURE PRODUCT TO PALLET WITH STRETCH WRAP.  
 APPLY LABEL TO OUTSIDE OF STRETCHWRAP.