

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 9-1438845-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M155
 SUPPLIER MFG DATE / /
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 392 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 040/070 34 POSN CAP ASSEMBLY H
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 11/09/04 PACKAGING REV S

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 12/29/10

PACKAGE QUANTITY	28		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
115999-1	GOT - .040/.070 HYBRID HOR.	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN 4-GANG TUBE.
 SECURE TUBE WITH SPECIFIED ROD CLOSURE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 12/29/10

PACKAGE QUANTITY	392		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
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	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.
 PLACE (2) 4-GANG TUBES PER LAYER, 7 LAYERS PER BOX.

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UM PC ORG CODE 0K00 PROD CDE M155

SUPPLIER MFG DATE / /

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 392

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040/070 34 POSN CAP ASSEMBLY H

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 12/29/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.
 PLACE 5 LAYERS PER PALLET.
 MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.
 SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
 APPLY LABEL TO OUTSIDE OF STRETCHWRAP.