

8 Series

Toggle Switches

■ Introduction

The 8 Series Toggles is Copal Electronics' high-reliability miniature switch product offering. This product line meets and exceeds all basic international switch standards.

With 8 toggle options, PC and solder lug terminals, power and logic level current ratings, 1-4 pole and many circuit offerings these switches can be used in many industries and various applications within these industries.

Four of the 8 Series lines are washable. Specifically designed for PC applications with automated solder and cleaning methods.

The 8 Series is available with **UL** Recognition and **CSA** Certification upon request from the customer.

■ Applications




























- Communication equipment
- Computer peripheral equipment
- Measuring instruments
- Medical equipment
- Automotive diagnosis

The switches can be used in a wide range of fields from industrial to consumer equipment.

■ Features of 8 Series Toggles

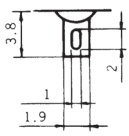
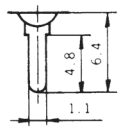
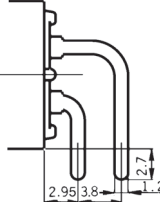
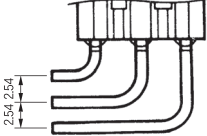
- 1. Terminal style :**
Solder, Straight, Right angle and vertical mount PC terminals.
- 2. Contacts :**
Silver or gold.
- 3. Epoxy resin case :**
UL94V-0 self-extinguishing epoxy.
- 4. Actuator styles :**
Over 30 actuator variations.
- 5. Insulation between terminal and ground :**
4 mm minimum.
- 6. Prevention of flux entry**
The epoxy resin seal on bottom of the switch helps prevent the entry of solder and flux.
- 7. Insulation barrier :**
Insulation barrier design between poles helps prevent short-circuiting between poles ensuring high reliability.
- 8. UL Recognized product** **File No.E43275**
- 9. CSA Certified product** **File No.LR38341**
- 10. For the UL Recognized and CSA Certified products please see page 409.**

8 Series Toggles Selection Table

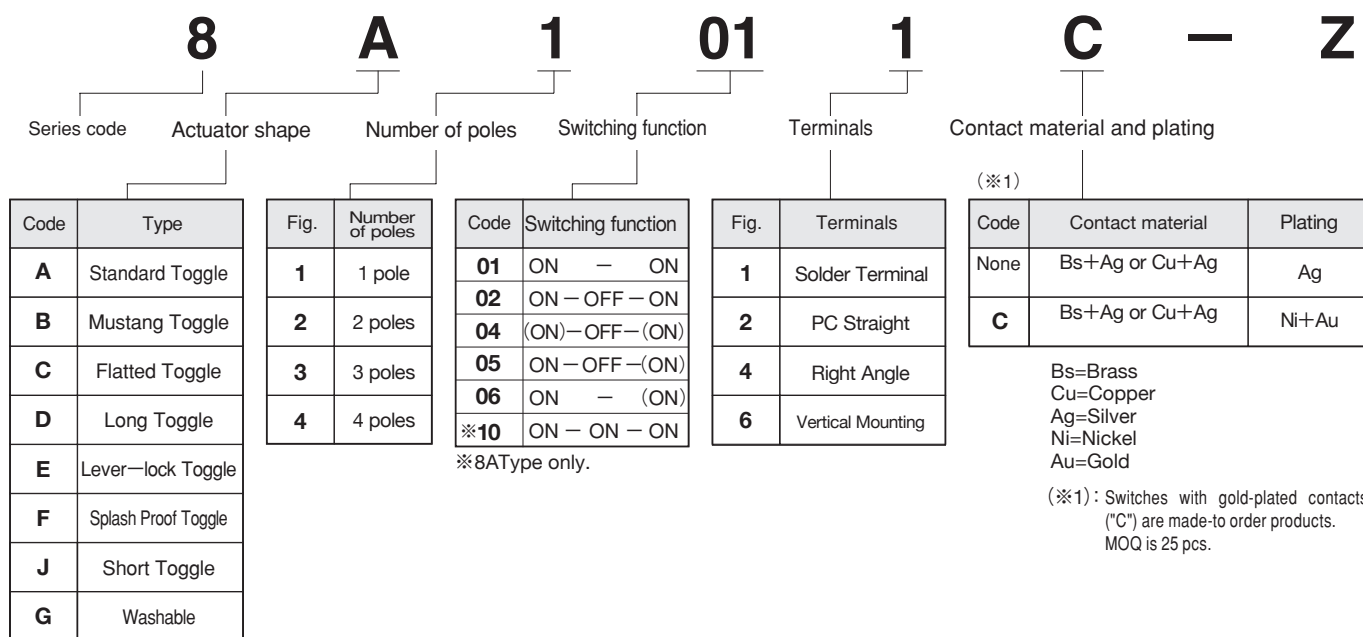
Part No.	Name	Actuator shape	Number of poles	Switching function	Terminals	Page
8A	Standard toggle		1·2·3·4	ON — ON ON — OFF — ON (ON) — OFF — (ON) ON — OFF — (ON) ON — (ON) ※1/2 Poles ON — ON ON — OFF — ON ※3/4 Poles ON — ON — ON ON — ON — (ON) (ON) — ON — (ON) ※8A Type 2&4 Poles only	  Solder Lug Straight PC	386 } 388
8B	Mustang Toggle		1·2·3·4		  Solder Lug Straight PC	389 } 390
8C	Flatted Toggle		1·2·3·4		  Solder Lug Straight PC	391 } 392
8D	Long Toggle		1·2·3·4		  Solder Lug Straight PC	393 } 394
8E	Lever Lock Toggle		1·2·3·4		  Solder Lug Straight PC	395 } 396
8F	Splash Proof Toggle		1·2·3·4		  Solder Lug Straight PC	397 } 398
8J	Short Toggle		1·2·3·4		  Solder Lug Straight PC	399 } 400
Washable	8G	Short Toggle Washable	1·2		ON — ON ON — OFF — ON (ON) — OFF — (ON) ON — OFF — (ON) ON — (ON)	   Straight PC Right Angle Vertical
	8GA	Standard Toggle Washable	1·2	   Straight PC Right Angle Vertical		405

() indicates momentary actuation

■ Terminals

Solder Terminal (Style:1)	PC Straight (Style:2)	Right Angle (Style:4)	Vertical Mount (Style:6)
t=0.8 	t=0.8 PC 	t=0.8 R/A 	t=0.8 w=1.2 V/M 

Part Numbering



Note : Some combinations may not be available. Please check the "Table of Part Numbers" for each series.

8 Series Toggles Common Specifications

Contact specs.		Silver	Gold
Rating	Max.	AC125V 6A AC250V 3A DC30V 4A	AC125V 6A AC250V 3A DC20V 25mA
Initial contact resistance		10mΩ Max. (DC2~4V 1A)	20mΩ Max. (AC200μV 1.5mA)
Initial dielectric strength		AC1500V 1 minute	
Initial insulation resistance		1000MΩMin. (DC500V)	
Electrical life	Alternate type	50,000 cycles	
	Momentary type	25,000 cycles	
Operating temperature range		-30~+85°C	
Storage temperature range		-40~+85°C	

(ON) : Momentary.

8G

Washable Toggle Switch

Washable

RoHS Compliant



Features

The **8G** Washable Toggle Switch is designed for PC boards and are easily mountable on the board. A PC support terminal is provided for stable mounting. The process-sealed structure allows cleaning after soldering.

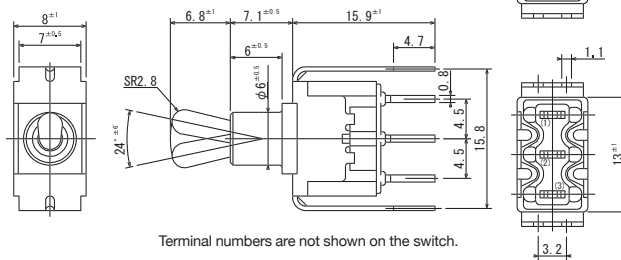
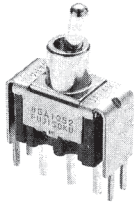
Specifications

Rating	Max.	6A 125VAC · 3A 250VAC · DC30V 4A	
Initial contact resistance	10mΩ max. (1A 200μVAC)		
Initial dielectric strength	500VAC 1 minute		
Initial Insulation resistance	10,000MΩ min. (250VDC)		
Electrical life	Alternate type	50,000 cycles	
	Momentary type	25,000 cycles	
Operating temperature range	-30~+85°C		
Storage temperature range	-40~+85°C		

8G : Short Toggle

SPDT

PC Straight



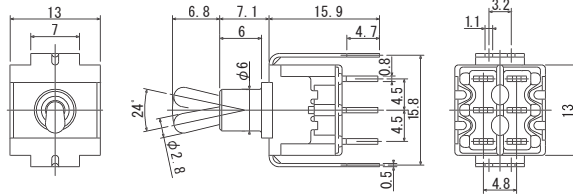
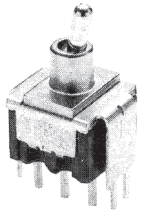
Part No.	Switching function		
	Viewed from rating marking side		
8G1012-Z			
★ 8G1022-Z	ON	OFF	ON
8G1042-Z	(ON)	OFF	(ON)
Connecting terminals	2-3	-	2-1

■ PC Hole LayoutsPage 408.

■ Terminal StylesPage 384.

DPDT

PC Straight



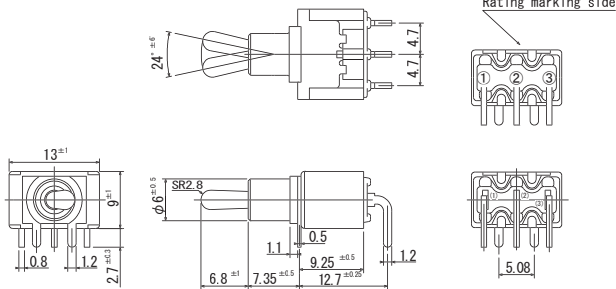
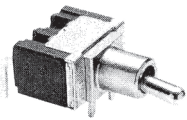
Terminal numbers are not shown on the switch.

Rating marking side

Switching function	Viewed from rating marking side		
Part No.	8G2012-Z	—	ON
Connecting terminals	2-3 5-6	—	2-1 5-4

SPDT

Right Angle



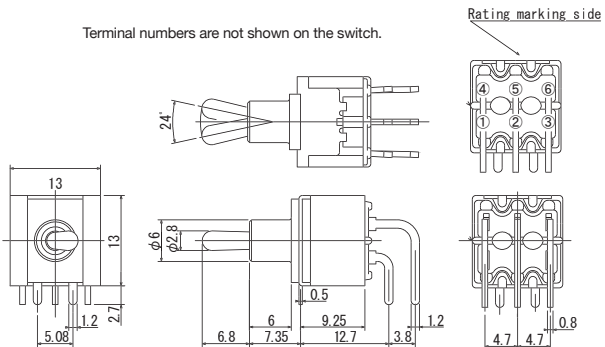
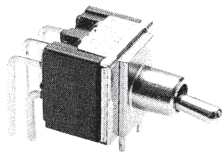
Terminal numbers are not shown on the switch.

Rating marking side

Switching function	Viewed from rating marking side		
Part No.	8G1014-Z	—	ON
	★ 8G1024-Z	OFF	ON
	☆ 8G1064-Z	—	(ON)
Connecting terminals	2-3	—	2-1

DPDT

Right Angle



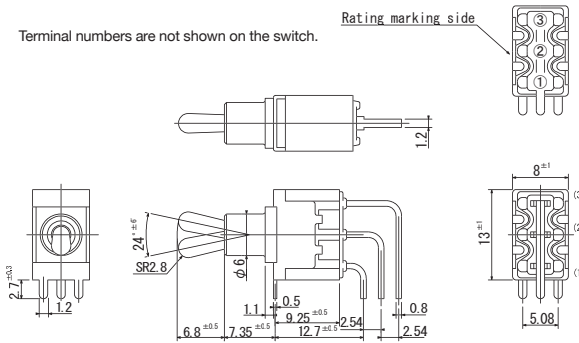
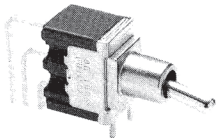
Terminal numbers are not shown on the switch.

Rating marking side

Switching function	Viewed from rating marking side		
Part No.	8G2014-Z	—	ON
Connecting terminals	2-3 5-6	—	2-1 5-4

SPDT

Vertical Mount



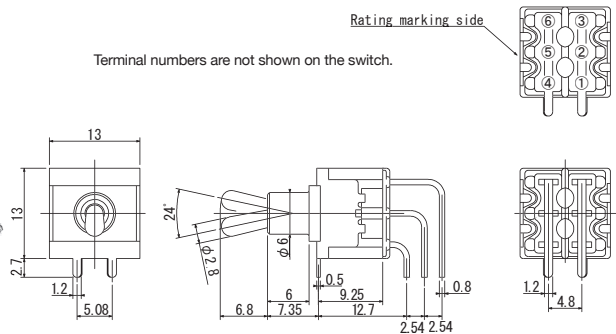
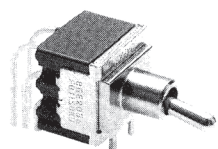
Terminal numbers are not shown on the switch.

Rating marking side

Switching function	Viewed from rating marking side		
Part No.	8G1016-Z	—	ON
Connecting terminals	2-3	—	2-1

DPDT

Vertical Mount



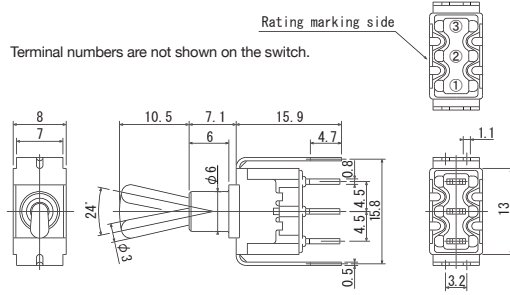
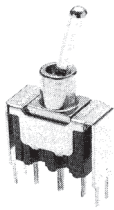
Terminal numbers are not shown on the switch.

Rating marking side

Switching function	Viewed from rating marking side		
Part No.	8G2016-Z	—	ON
Connecting terminals	2-3 5-6	—	2-1 5-4

SPDT

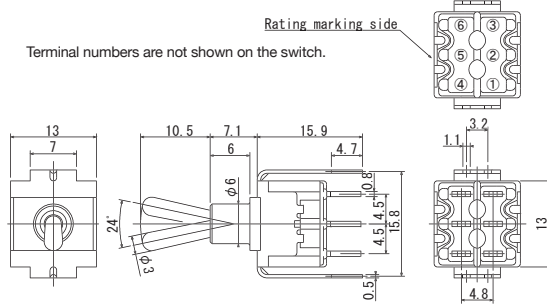
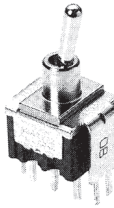
PC Straight



Switching function	Viewed from rating marking side		
Part No.	8GA1012-Z	—	ON
Connecting terminals	2-3	—	2-1

DPDT

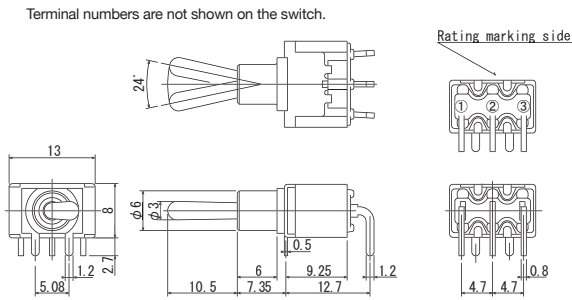
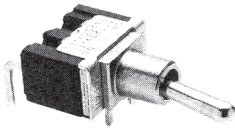
PC Straight



Switching function	Viewed from rating marking side		
Part No.	★ 8GA2012-Z	—	ON
Connecting terminals	2-3 5-6	—	2-1 5-4

SPDT

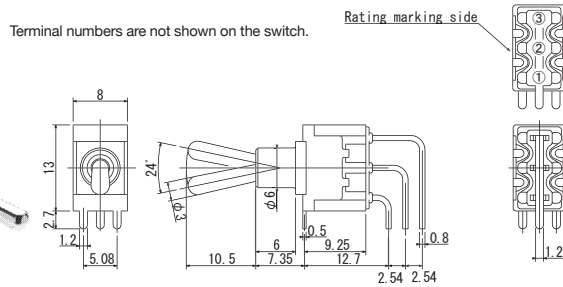
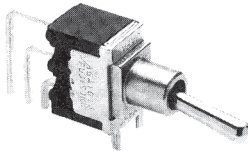
Right Angle



Switching function	Viewed from rating marking side		
Part No.	8GA1014-Z	—	ON
Connecting terminals	2-3	—	2-1

SPDT

Vertical Mount



Switching function	Viewed from rating marking side		
Part No.	☆ 8GA1016-Z	—	ON
Connecting terminals	2-3	—	2-1

8G series

PC Hole Layouts

Terminal style	PC PC Straight	R/A Right Angle	V/M Vertical Mount
1 pole			
2 poles			

Precaution (8G, 8GA)

1. Soldering Specifications

(1) Manual soldering

Device : Solder iron

- ① 350°C Max. 3 sec. Max.
- ② 310°C Max. 7 sec. Max.

(2) Auto soldering

Device : Jet wave or dip type

- ① 270°C Max. 5 sec. Max.
- ② 250°C Max. 7 sec. Max.

Pre-heating should be done at temperatures below 100°C and within 30 seconds.

2. Flux Cleaning

- (1) Solvent : Fluorine or Alcohol type.
- (2) Cleaning after soldering should be done after the terminal temperature falls to 90°C or below, or after leaving the switch for five minutes or longer at room temperature.
- (3) Do not use the ultrasonic cleaning.

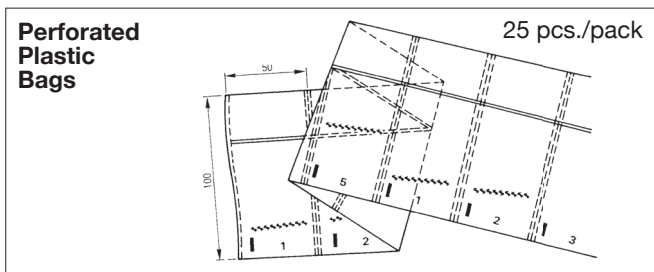
3. Mounting

- Do not bend the terminals before mounting the switch on the PC board.
- After mounting the switch, do not place the device in such a way that the device weight will be applied on to the actuator of the switch.

4. Mounting Accessories

Mount the accessories after soldering and flux cleaning.

Packaging Specification



UL and CSA Listed (Toggle Switches)

Table of 8 Series Toggles UL and CSA Listed

8 Series Toggles

Poles	Switching Function			UL (※1.)								CSA (※2.)					
				8A	8B	8C	8D	8E	8F	8J	8A	8B	8C	8D	8E	8F	8J
1 pole	101□	ON	—	ON	○	○	○	○	○	○	○	○	○	○	○	○	○
	102□	ON	—	OFF	—	ON	○		○		○		○		○		○
	104□	(ON)	—	OFF	—	(ON)	○	○	○			○				○	
	105□	ON	—	OFF	—	(ON)	○					○					○
	106□	ON	—	(ON)			○			○							○
2 poles	201□	ON	—	ON	○	○	○	○	○	○	○	○	○	○	○	○	○
	202□	ON	—	OFF	—	ON	○	○	○		○		○		○		○
	204□	(ON)	—	OFF	—	(ON)	○		○			○				○	
	205□	ON	—	OFF	—	(ON)	○					○					
	206□	ON	—	(ON)			○			○					○		
3 poles	301□	ON	—	ON	○	○	○		○		○	○	○		○		○
	302□	ON	—	OFF	—	ON	○				○	○					○
4 poles	401□	ON	—	ON	○	○			○	○	○	○			○	○	○
	402□	ON	—	OFF	—	ON	○					○					
	410□	ON	—	ON	—	ON	○					○					

(1) Terminal types: Solder terminal; Straight terminal

(2) **UL**-recognized switches: Solder terminals and straight terminals available for Single/Double/Three/Four Pole

(3) **CSA**-certified switches: Solder terminals and straight terminals available for Single Pole. Straight terminals available for Double/Three/Four Pole.

(4) UL, CSA marked switches available with additional charge.

(5) (※1.) **UL File No.E43275**
(※2.) **CSA File No.JR38341**

(6) As shown in the above chart, not all products are **UL**-recognized or **CSA**-certified. Please check with your local sales representative if you have any questions.

8 series

8 Series Toggles

Poles	Switching function		UL (※1.)		CSA (※2.)	
			8G	8GA	8G	8GA
1 pole	101□	ON – ON	○	○	○	○
	102□	ON – OFF – ON	○		○	
	104□	(ON) – OFF – (ON)	○		○	
	106□	ON – (ON)	○		○	
2 poles	201□	ON – ON	○	○	○	○

UL, CSA marked switches are available upon request.

(※1.) UL File No.E43275 FUJISOKU

(※2.) CSA File No.LR38341 FUJISOKU

Precautions (8A • 8B • 8C • 8D • 8E • 8F • 8J • 8SS)

1. Soldering Specifications

(1) Manual soldering

Device : Solder iron

① 420°C Max. 3 sec. Max.

(2) Auto soldering

② 275°C Max. 6 sec. Max.

The above-stated soldering conditions shall apply only to switches with straight terminals. Auto soldering is not possible with right-angle terminals. Switches with right-angle terminals should be soldered manually according to the conditions specified in (1) above.

(3) When soldering two or more terminals to the common land, use the solder resist to isolate the terminals.

2. Flux Cleaning

(1) Solvent : Fluorine or Alcohol type.

(2) 8A/B/C/D/E/F/J series are not washable. To wash the PC board, clean the soldering surface of the PC board with a brush so that the switch is not exposed to the cleaning solution.

(3) Cleaning after soldering should be done after the terminal temperature falls to 90°C or below, or after leaving the switch for five minutes or longer at room temperature.

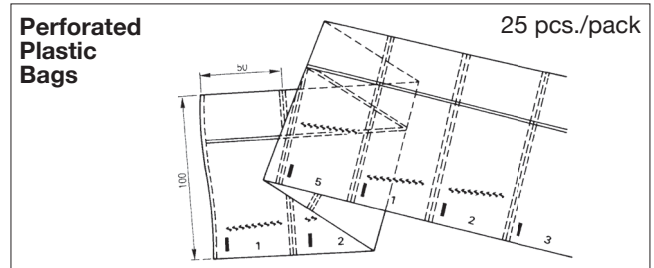
3. Mounting

● Do not bend the terminals before mounting the switch on the PC board.

● After mounting the switch, do not place the device in such a way that the device weight will be applied on to the actuator of the switch.

● For switches with straight terminals, solder the switch on the PC board after fixing the switch on the panel with a nut.

Packaging Specification



◆ 8 Series Toggles ◆

■ Panel Cut-Out Dimensions

Series	8A·8D·8J	8C	8E	8A·8D·8J	8C	8E	8F
Panel thickness	2.5 mm Max.	2.4 mm Max.	1.5 mm Max.	3.5 mm Max.	3.4 mm Max.	2.5 mm Max.	5 mm Max.
Dimensions	<p style="text-align: center;">With Locking Ring</p>			<p style="text-align: center;">Without Locking Ring</p>			
Series	8B						
Panel thickness	5.9 mm Max.			6.9 mm Max.			
Dimensions	<p style="text-align: center;">With Locking Ring</p>			<p style="text-align: center;">Without Locking Ring</p>			

■ PC Hole Layouts

Series	8A · 8B · 8C · 8D · 8E · 8F · 8J
Dimensions	<p style="text-align: center;">1-pole 2-poles</p> <p style="text-align: center;">3-poles 4-poles</p>

■ Standard Accessories

Part Name	(Q'ty / switch)							
	Dress Nut	Hex Nut	Lockwasher	Locking Ring	O-Ring	Hex Nut	Lockwasher	Locking Ring
Part No.	140008010253	140008010241	140008030051	140008020062	140000610076	140008010243	140008030055	140008020065
Dimensions								
Finish	Nickel plated		Zinc plated		Nitrile rubber (Black)	Nickel plated	Zinc plated	
8A		2	1	1				
8B						2	1	1
8C	1	1	1	1				
8D		2	1	1				
8E		2	1	1				
8F		1	1		1			
8J		2	1	1				

● Numbers in the above chart show the quantities of each accessories enclosed with the switch.

■ **Optional Accessories**

《Sold separately》

Type	8A · 8F · 8GA BT	8A · 8F · 8GA BT	8B	8E
Part Name	Color Cap			
Dimensions	<p style="text-align: center;">Vinyl chloride resin</p>	<p style="text-align: center;">Vinyl chloride resin</p>	<p style="text-align: center;">Vinyl chloride resin</p>	<p style="text-align: center;">Aluminum alloy</p>
Silver	—	—	—	140000470058
White	140000470030	140000470038	140000470063	—
Red	140000470098	140000470100	140000470108	140000470060
Black	140000470031	140000470039	140000470064	140000470059
Gray	140000470037	140000470077	140000470102	—

Type	8A	8B	
Part Name	Boot	Plate	Plate
Part No.	140000470422	140008040021	140008040025
Dimensions	<p style="text-align: center;">With Nut (1/4" -40THD)</p>	<p style="text-align: center;">t = 0.5</p>	<p style="text-align: center;">t = 1</p>