

CONT SOCKET AMP-DUAC POWER CONN
1. PURPOSE 目的

Define the packaging specification and packaging method of Stamping for CONT SOCKET AMP-DUAC POWER CONN.

订定 CONT SOCKET AMP-DUAC POWER CONN 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

TYPE	Product Part Number	Description
TYPE A	794418-1	CONTACT ,SOCKET,AMP-DUAC POWER CONNECTOR
	1-794140-3	CONT SOCKET AMP-DUAC POWER CONN
	794140-2/3	CONT SOCKET AMP-DUAC POWER CONN
	1934191-1	CONTACT, SOCKET, AMP UPC
TYPE B	1-794139-3	CONT SOCKET AMP-DUAC POWER CONN
	794139-2/3	CONT SOCKET AMP-DUAC POWER CONN
TYPE C	1-794138-3	CONT SOCKET AMP-DUAC POWER CONN
	794138-2/3	CONT SOCKET AMP-DUAC POWER CONN
	1586405-X	CONT SOCKET AMP-DUAC POWER CONN
	1934193-1~6	CONTACT, SOCKET, AMP UPC
TYPE D	1934182-1~6	CONTACT, SOCKET, AMP UPC
	1934183-1~6	CONTACT, SOCKET, AMP UPC
	1934184-1~6	CONTACT, MALE, AMP UPC
	1934185-1~6	CONTACT, MALE, AMP UPC

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage			
				TYPE A	TYPE B	TYPE C	TYPE D
INNER	2-623896-7	INTERLEAVING PAPER	27W	as req.	as req.	as req.	as req.
	623100-1	REEL, CORRUGATED	615-156hub-28h	1/4k	1/6.5k	1/4.2k	1/4.5k
	623865-4	INNER LABEL	102x51	1/4k	1/6.5k	1/4.2k	1/4.5k
MIDDLE	-	-	-	-	-	-	-
OUTER	292921-1	BOX	634x623x175	1/16k	1/26k	1/16.8k	1/18k
	1-623124-0	DESICCANT	10g	-	-	-	4/18k
	110455-2	BUBBLE PACK	349x304x12.7	2/16k	2/26k	2/16.8k	2/18k
	623865-1	OUTER LABEL	102x102	1/16k	1/26k	1/16.8k	1/18k

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3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

4. PACKAGING QUANTITY 包装数量

TYPE	Inner	Middle	Outer
TYPE A	4,000 pcs/reel	-	4,000 x 4 reel =16,000 pcs/box
TYPE B	6,500 pcs/reel	-	6,500 x 4 reel =26,000 pcs/box
TYPE C	4,200 pcs/reel	-	4,200 x 4 reel =16,800 pcs/box
TYPE D	4,500 pcs/reel	-	4,500 x 4 reel =18,000 pcs/box

5. PACKAGING METHOD 包装方法

5.1. Fix a reel on machine and stick the beginning of the paper ribbon and contact reel.

将一个纸盘安装在机器上，并将端子和纸带粘贴于纸盘内轴上。

5.2. Cut the contact reel when the quantity is indicated of 4.

当端子数量达到4中指定数量时，冲压机会自动切断料带。

5.3. Stick the end of paper ribbon and contact reel to reel.

将端子和纸带末端用胶带贴于纸盘上。

5.4. Take off the reel.

取下纸盘放好。

5.5. Place an inner label on the reel with "PROD ID" marks.

在纸盘一侧的“PROD ID”处贴一内标签。

注：其中1-794140-3需加贴一客户标签，物料PN是623868-1，格式如图1示。

5.6. Set up a carton & secure bottom with flaps.

折叠好一个外箱，并用胶带封好箱的底部。

For TYPE A; TYPE B; TYPE C :

5.7.1. Place 4 reels with contact into box.

将4卷装好端子的纸盘放入箱中。

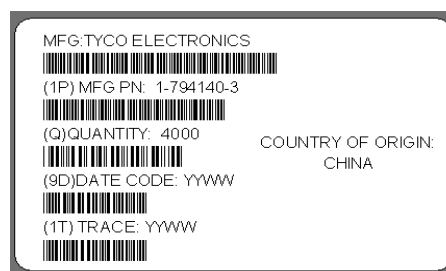


图1 (only for 1-794140-3)

--- 其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5. PACKAGING METHOD 包装方法

For TYPE D:

5.7.2. Place 4 reels with contacts & four bags of dessicant into box.

将4卷装好端子的纸盘和4小包干燥剂放入箱中。

5.8. Place two pieces of bubble pack into box to fill the void.

平放二块气泡垫入箱中以填充空隙。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。