

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 776326-4 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M062
 SUPPLIER MFG DATE 10/05/10
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 8000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC ECU, GENII SOCKET CONTACT
 MARKING UL CSA

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 10/05/10 PACKAGING REV AC

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

REEL SPECS. TO REF. REV. DESCRIPTION

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END	107-00007-17	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
FLNG	107-00007-19	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels

REEL PER 107-3 FIGURE 0004

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UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 03/27/12

PACKAGE QUANTITY 8000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====

	999385-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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2- 10040-0	PAPER, INTERLEAVING, 1.250WIDE	AS REQD	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
983021-2	FILM, POLYETHYLENE	4.5000000	FT
999077-5	LABEL STOCK	1.0000000	PC
999445-8	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

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REEL SPECIFIED QUANTITY OF PRODUCT ON REEL USING
 MATERIALS AND SPECIFICATIONS LISTED.
 AFFIX SPECIFIED LABEL TO REEL FLANGE.
 WRAP FINISHED REEL WITH 2 REVOLUTIONS OF PLASTIC
 REEL WRAP.
 PRESS AND SMOOTH CUT END OF WRAP TO SIDES OF REEL.

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UM PC ORG CODE 0K00 PROD CDE M062

SUPPLIER MFG DATE 10/05/10

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 8000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC ECU, GENII SOCKET CONTACT

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 10/05/10

PACKAGE QUANTITY 8000
INSTRUCTION | LBL FORMATS COMP PN DATA
SHEET REQD. | REQUIRED USED FOR LBL
===== | =====
999102-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-4	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE BOTTOM WITH TAPE.
INSERT REEL INTO BOX.
FILL VOID WITH SPACER PADS FOLDED TO MINIMIZE PAD USAGE
CLOSE BOX AND SECURE CLOSURE WITH TAPE.
APPLY REQD LABELS TO LABEL GRAPHIC TARGETS PRINTED ON
BOX PANELS...

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 10/05/10

PACKAGE QUANTITY 480000

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	1.0000000	PC

OPERATION DESCRIPTION

PLACE (4) FOUR STACKS OF (5) HIGH BOXES ON PALLET.
TOTAL BOXES ON PALLET TO EQUAL (20) TWENTY.
WHEN PLACING BOXES ON PALLET, BEGIN BY MAKING FULL
LAYERS.
PLACE FIRST BOX ON PALLET.
PLACE NEXT BOX 90 DEGREES TO PREVIOUS PLACEMENT.
REPEAT ABOVE UNTIL LAYER IS COMPLETE.
REPEAT THE ABOVE UNTIL PALLET IS FULLY LOADED.
SECURE BOXES WITH STRETCH WRAP.