

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 776181-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M077  
 SUPPLIER MFG DATE 10/19/06  
 COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 20000 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC 0.040 MULTILOCK RCPT  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE  
 SPEC/PKG CODE INFO LAST CHANGED: 06/06/11 PACKAGING REV R

SPEC. TO REF. REV. DESCRIPTION

=====

102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

REEL SPECS. TO REF. REV. DESCRIPTION

=====

STRT	107-00007-21	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
END	107-00007-8	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
FLNG	107-00007-14	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels

REEL PER 107-3 FIGURE 1052

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 11/02/09

PACKAGE QUANTITY 5000  
 INSTRUCTION | LBL FORMATS COMP PN DATA  
 SHEET REQD. | REQUIRED USED FOR LBL  
 ===== | =====

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
10040-1	PAPER, INTERLEAVING, .750 WIDE	AS REQD	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-5	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

=====

REEL SPECIFIED QUANTITY OF PRODUCT ON REEL.

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 776181-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M077  
 SUPPLIER MFG DATE 10/19/06  
 COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 20000 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC 0.040 MULTILOCK RCPT

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 05/18/09

PACKAGE QUANTITY 20000  
 INSTRUCTION | LBL FORMATS COMP PN DATA  
 SHEET REQD. | REQUIRED USED FOR LBL

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION  
 =====

PLACE SPECIFIED QUANTITY OF REELS IN BOX.