

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 776063-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M233

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1600

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 4 POS MULTI LOCK PLUG HSG WHT

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV AD

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
LAST CHANGED: 02/03/11

PACKAGE QUANTITY	1600
INSTRUCTION	LBL FORMATS
SHEET REQD.	REQUIRED
=====	=====
	999102-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC
99575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-2	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

PLACE BAG IN BOX.  
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.  
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.  
SEAL BOX WITH TAPE.  
APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500  
LAST CHANGED: 02/03/11

PACKAGE QUANTITY AS REQD	PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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	698313-4	FILM, STRETCH	AS REQD	FT
	999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

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STANDARD QUANTITY - 1600 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 4 POS MULTI LOCK PLUG HSG WH

PALLETIZATION PACKAGING DESCRIBED BELOW: PLC 500

LAST CHANGED: 02/03/11

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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- PLACE 10 BOXES PER LAYER ON PALLET.
- PLACE 10 LAYERS PER PALLET.
- MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 100.
- SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
- APPLY LABEL TO OUTSIDE OF STRETCHWRAP.