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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

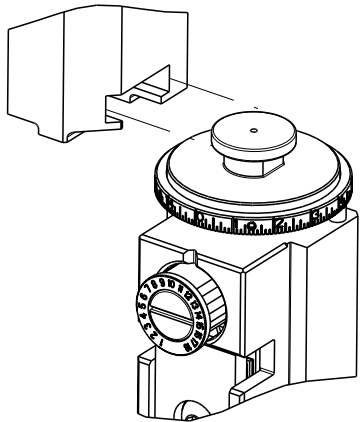
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2266347-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

2119950-1

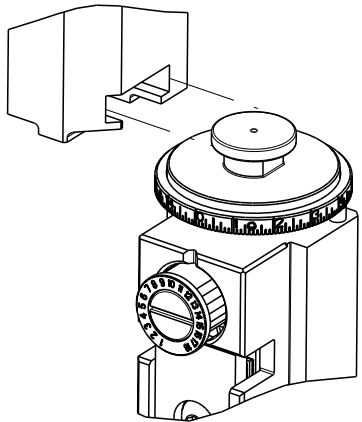
1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1



2266347-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE

2119951-1

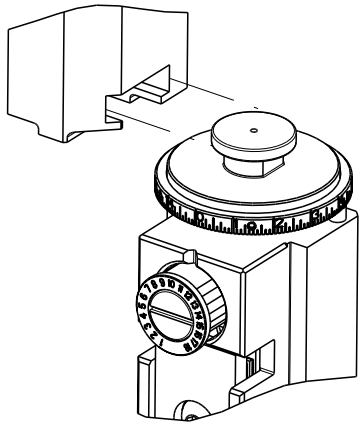
-

8-2266347-5

1901094-3

-

2168400-6 (QUANTITY 2)



2266347-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119949-1

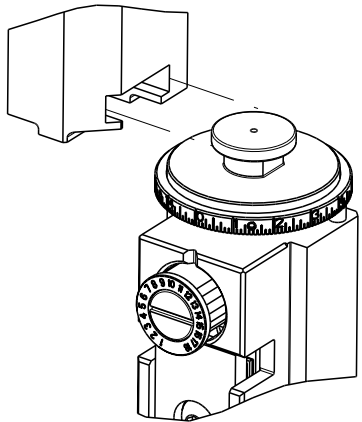
1338685-1

5-18022-5

2119653-1

-

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2266347-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119950-1

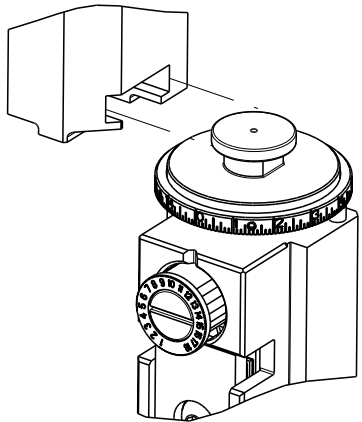
1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1



2266347-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

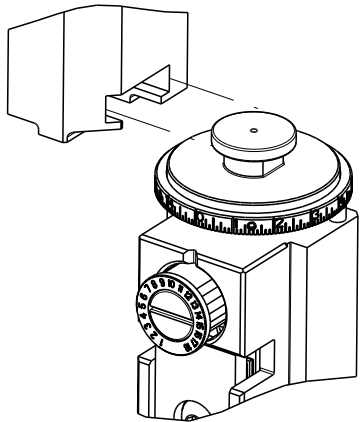
-

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7-2266347-7

A

CRIMP TOOLING KIT

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-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.70 mm [.067]

F

INSUL

1.78 mm [.070]

F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: MOLEX TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: TERMINAL

WIRE STRIP LENGTH

3.65-4.41 mm [.144-.174 IN]

INSULATION DIAMETER RANGE

Ø1.10-2.10 mm [.043-.083 IN]

TERMINAL APPLICATION SPECIFICATION

NONE

-

-

TERMINALS APPLIED

TE TERMINAL

MOLEX TERMINAL

TE TERMINAL

MOLEX TERMINAL

2113487-1

50654-1001

2286208-1

50654-1001

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

0.85mm2

1.17+/-0.05 [.046+/-0.002]

5.6

0.50mm2

1.00+/-0.05 [.039+/-0.002]

7.7

0.30mm2

0.90+/-0.05 [.035+/-0.002]

8.8

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266347-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266347-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266347-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266347-6

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.63.

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISONS

DESCRIPTION

DATE

OWN

APVD

1

DEVELOPMENT

11AUG2014

YY

UG

A

RELEASED

01OCT2014

RW

TE

-

1

-

1

1

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

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-

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1

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2119640-1

PUSH ROD, AIR FEED

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1

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2079988-1

BUSHING, LCH5-12, MISUMI

-

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1

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2119641-1

FEED CAM, AIR FEED

-

1

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1

1

1

2119798-1

DETENT PIN

-

1

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1

1

1

1-22279-3

SPRING, COMPRESSION

-

-

1

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-

-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

-

1

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1

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1

2119082-4

CAM, SNAIL, INSULATION ADJUSTMENT

-

1

1

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1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

-

1

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1

2119083-1

RETAINER, INSULATION DIAL

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7-18023-7

SCR, SKT HD CAP M3 X 4.0

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-

2

2

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2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

-

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1

2119580-1

MECHANICAL FEED ASSEMBLY

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2063440-1

AIR FEED MODULE

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2119740-2

TAG, IDENTIFICATION

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1901094-3

SPACER, FEEDER

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

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1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

-

REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

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1

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240638-1

SPRING, FEED FINGER

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

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2119799-1

HOLDER, FEED FINGER, AF

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REF

REF

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

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1633743-1

SERVO FEED LATCH ASM

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REF

REF

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2119944-1

FEED FINGER ASSEMBLY, SF

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455888-5

SPACER, CRIMPER

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2119956-1

DOCUMENTATION PACKAGE

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2119740-1

TAG, IDENTIFICATION

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2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

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2119793-1

LIMITER, ADJUSTMENT BOLT

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992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

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2079383-4

SCR, BHSC, RoHS (M4 X 8)

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

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1338685-1

PAWL, FEED

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2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

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1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

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5018030-1

NUT, HEX, REG, RoHS, M3

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811242-5

BUMPER, HOLD DOWN

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690753-2

SPACER, TONKER

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18023-9

SCR, SKT HD CAP M4 X 6.0

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2119652-1

FEED CAM, PRE FEED

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2119653-1

FEED CAM, POST FEED

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2119656-9

APPLICATOR BASIC ASSEMBLY, SF

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2119370-1

RAM, AMP STYLE, SIDE FEED

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

-

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2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

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2119957-1

APPLICATOR SHIM PACK

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2119644-1

RAM WASHER, PRECISION

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2119085-1

FA HEAD, ATLANTIC STYLE

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2119092-1

BOLT, ADJUSTMENT

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1752356-1

SUPPORT, TERMINAL

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2

2

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2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

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2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

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1-1320908-2

SPACER, STRIP GUIDE

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2119959-1

ASSEMBLY, STRIP GUIDE

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455888-3

SPACER, CRIMPER

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1320928-2

STRIP GUIDE

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2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

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2

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2

2

2

1-18028-2

WASHER, FLAT, REG M4

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2119533-1

STRIPPER, SIDE FEED

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2119806-1

INSERT, SHEAR

-

1

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3-22280-3

SPRING, COMPRESSION

-

1

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1

1-356885-4

STOP, SHEAR

-

1

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2119805-1

SHEAR HOLDER, FRONT

-

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1803095-1

FLOATING SHEAR, FRONT

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5-1803054-7

ANVIL, COMBINATION

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2119757-8

DEPRESSOR, SHEAR

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5-238011-5

BLOCK, CRIMPER SPACER

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1-1633961-3

CRIMPER, INSULATION F PREMIUM

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455888-7

SPACER, CRIMPER

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8-568176-6

CRIMPER, WIRE

-77

-7

-6

-5

-2

-1

2119957-2

APPLICATOR SHIM PACK

260

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

111 IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION ONLY. FOR THE LATEST REVISION, PLEASE CONTACT THE DESIGNATION.

111 IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION ONLY. FOR THE LATEST REVISION, PLEASE CONTACT THE DESIGNATION.

DIMENSIONS:

mm

0 PLC ±.5

1 PLC ±0.13

2 PLC ±0.13

3 PLC ±0.13

4 PLC ±0.0001

ANGLES FINISH

MATERIAL

-

OWN

Y. YIN

11AUG2014

CHK

G. BAILEY

11AUG2014

APVD

U. GUO

11AUG2014

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

A

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed

Applicator

SIZE

CAGE CODE

DRAWING NO

00779

©=2266347

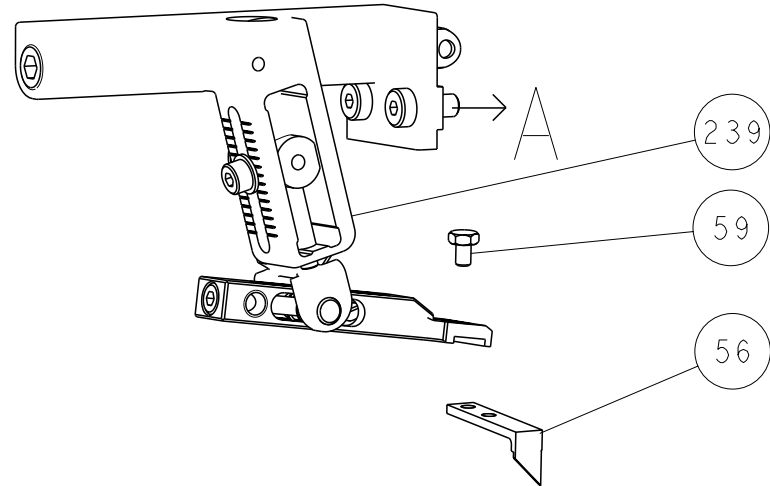
RESTRICTED TO

-

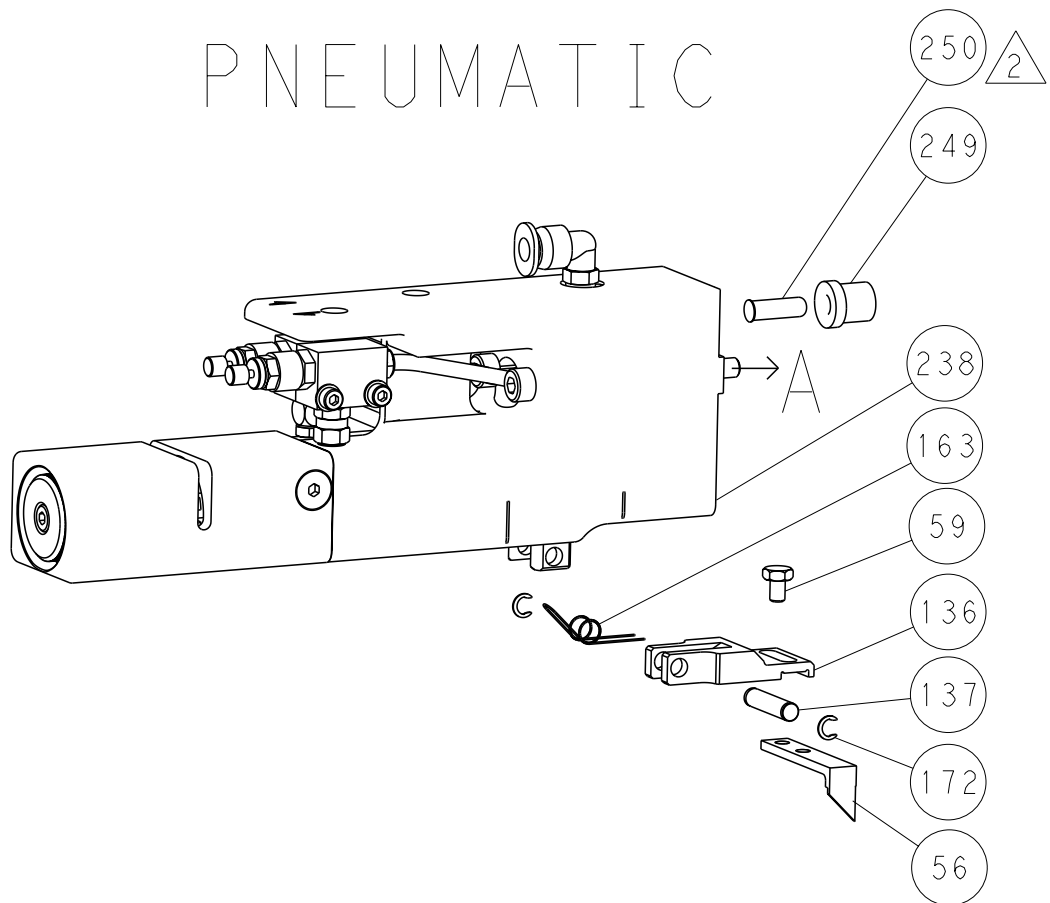
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISIONS				
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD	
		-	-	SEE SHEET 1	-	-	-	

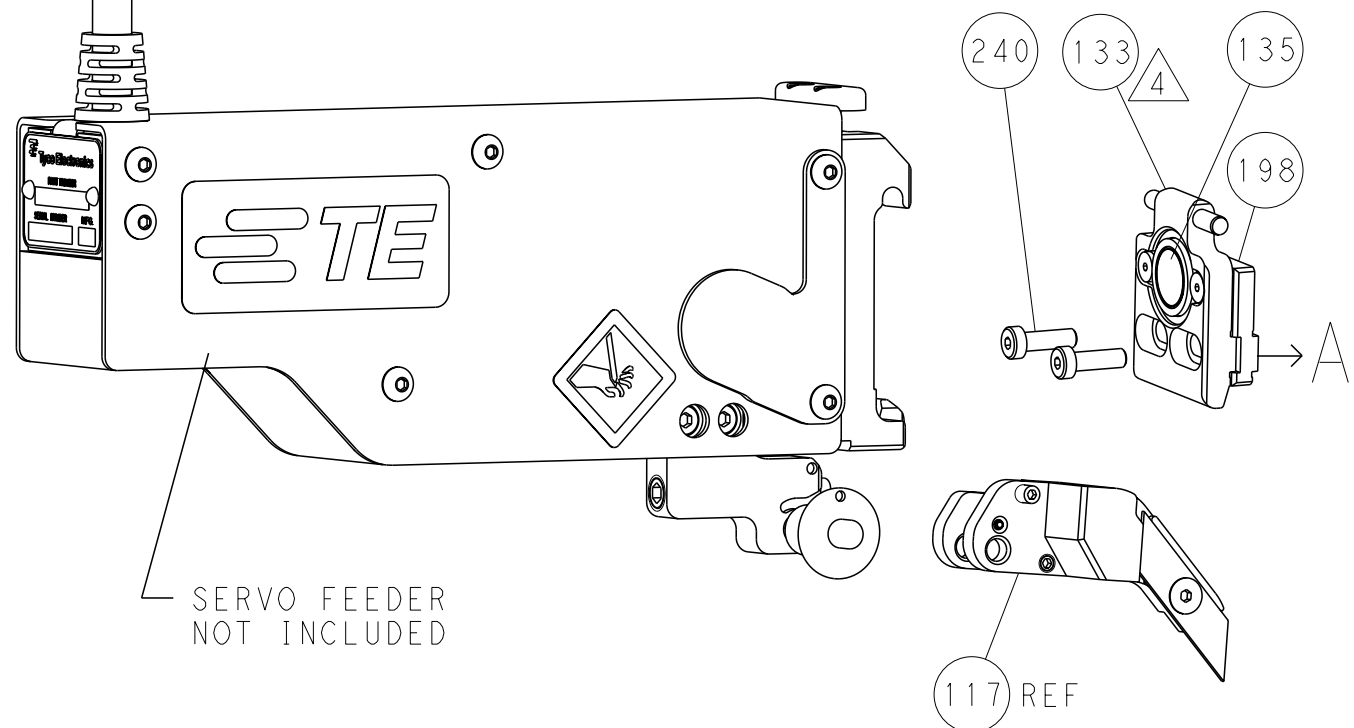
FEED TYPE
MECHANICAL



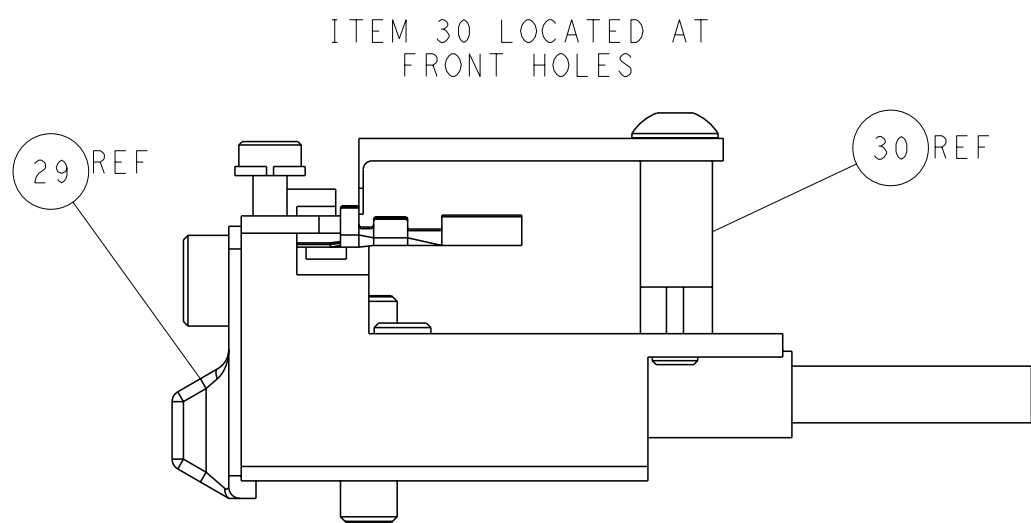
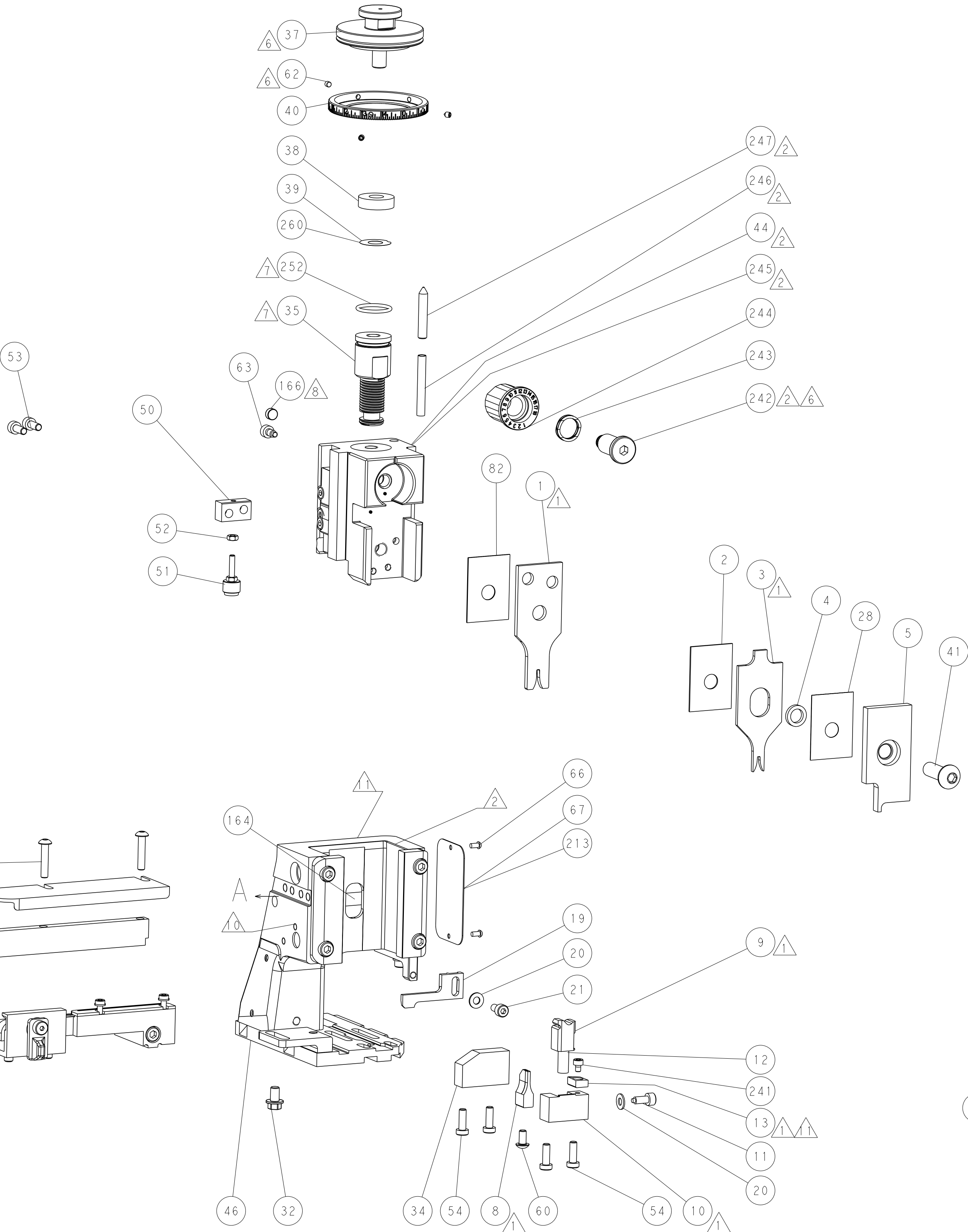
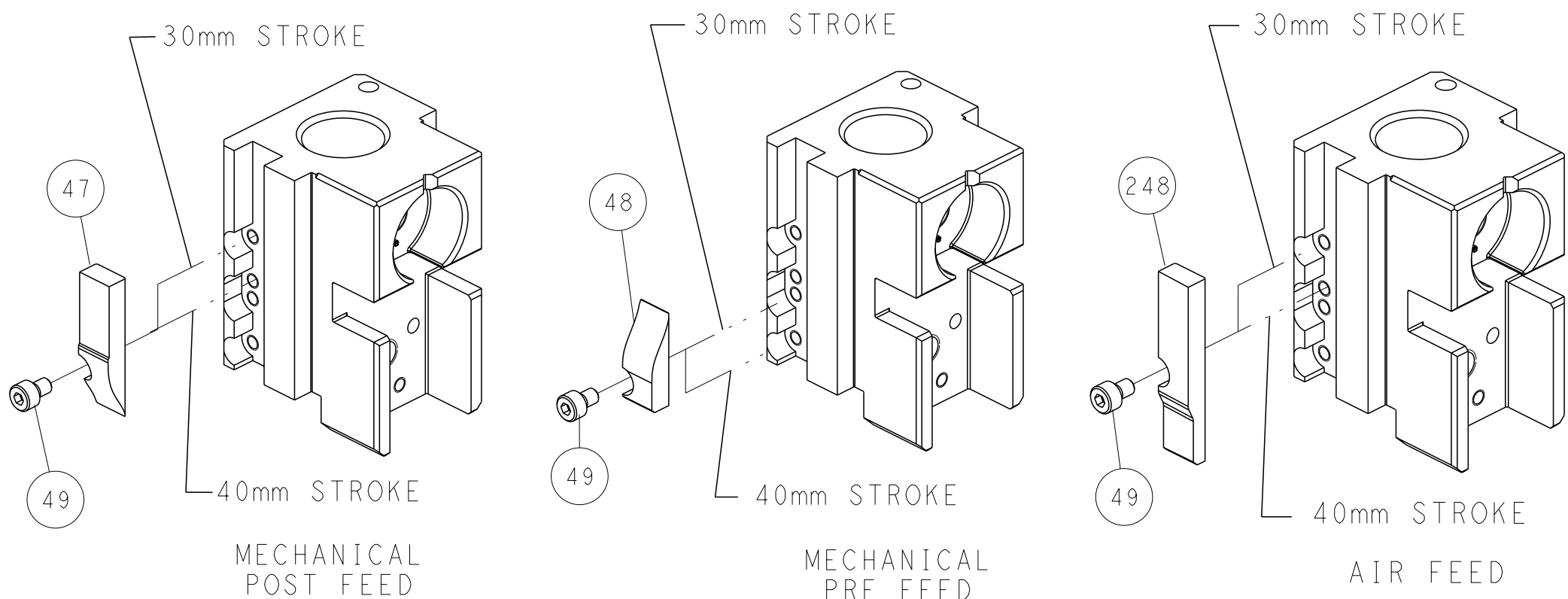
PNEUMATIC



SERVO
LATCH PLATE

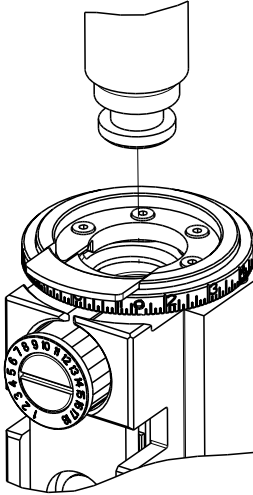


CAM POSITIONS

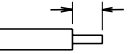


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN Y. YIN 11AUG2014		CHK G. BAILEY 11AUG2014		APVD U. GUO 11AUG2014		NAME Ocean Side Feed Applicator	
mm		0 PLC ±.5		1 PLC ±0.5		2 PLC ±0.13		3 PLC ±0.013		4 PLC ±0.0001	
FINISH		-		-		-		-		-	
MATERIAL		-		-		-		-		-	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 of 4		REV A		RESTRICTED TO		-	

8				6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266347-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266347-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266347-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266347-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					-	-	-	-	-	-	-	
					-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.70 mm [.067]	F
INSUL	1.78 mm [.070]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: MOLEX TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.65-4.41 mm [.144-.174 IN] 		INSULATION DIAMETER RANGE Ø1.10-2.10 mm [.043-.083 IN]	
TERMINAL APPLICATION SPECIFICATION 	NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
2113487-1	50654-1001	2286208-1	50654-1001

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
0.85mm2		1.17+/-0.05 [.046+/- .002]		5.6	
0.50mm2		1.00+/-0.05 [.039+/- .002]		7.7	
0.30mm2		0.90+/-0.05 [.035+/- .002]		8.8	

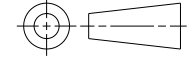


-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266347-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266347-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266347-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			#	LYR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	5-1803054-7	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	5-238011-5	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1-1633961-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-7	SPACER, CRIMPER	2
-	1	1	1	1	8-568176-6	CRIMPER, WIRE	1

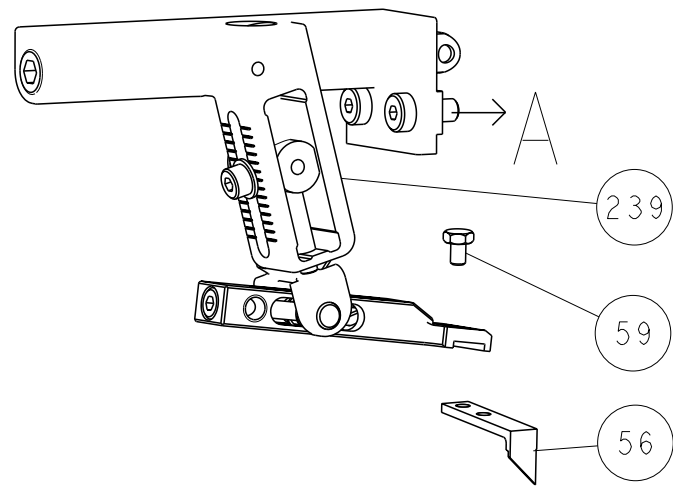
-77 -27 -25 -22 -21				PART NO		DESCRIPTION				ITEM NO					
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. ANY REVISIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.						OWN Y. YIN		 TE Connectivity Harrisburg, PA 17105-3608		NAME Ocean Side Feed Applicator		RESTRICTED TO -			
DIMENSIONS: mm						CHK G. BAILEY								11AUG2014	
						APVD U. GUO								11AUG2014	
						TOLERANCES UNLESS OTHERWISE SPECIFIED:									
						0 PLC ±.5									
						1 PLC ±0.5									
						2 PLC ±0.13									
						3 PLC ±0.013									
						4 PLC ±0.0001									
						ANGLES ±.0001									
FINISH						WEIGHT		A1		00779		©=2266347			
Customer Accessible Production Drawing						SCALE		1:2		SHEET		3 OF 4			
												REV A			

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

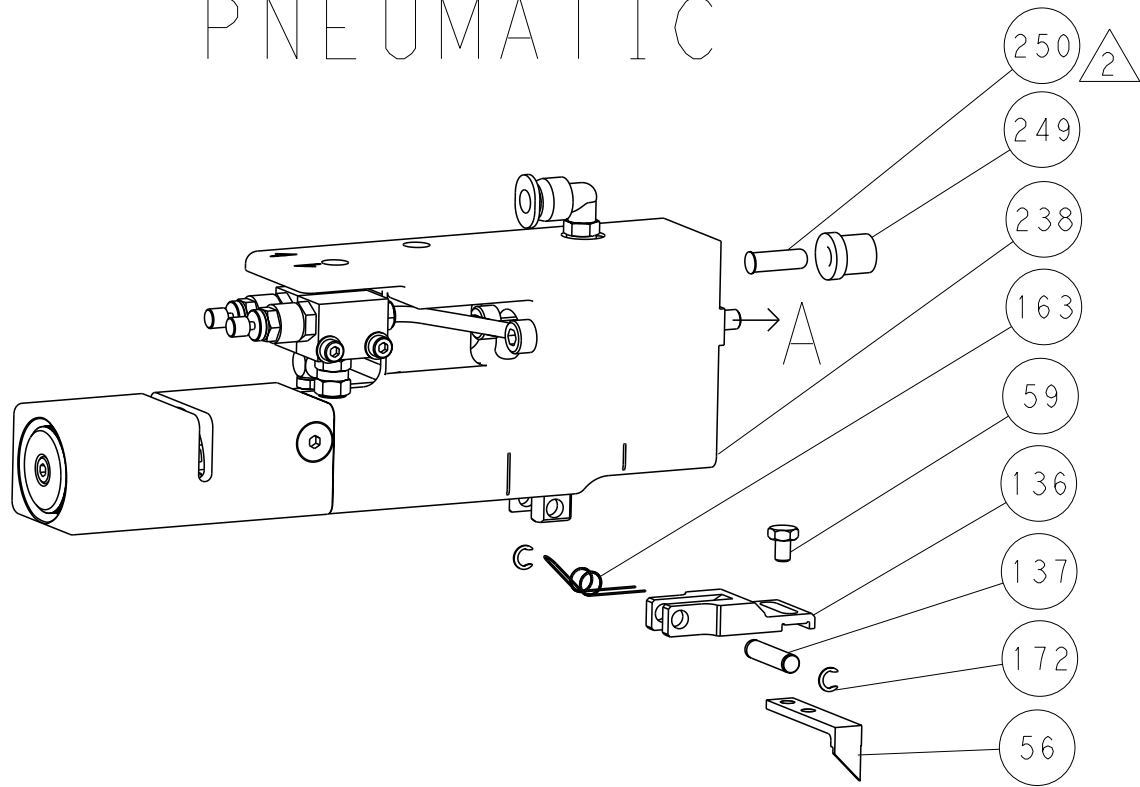
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

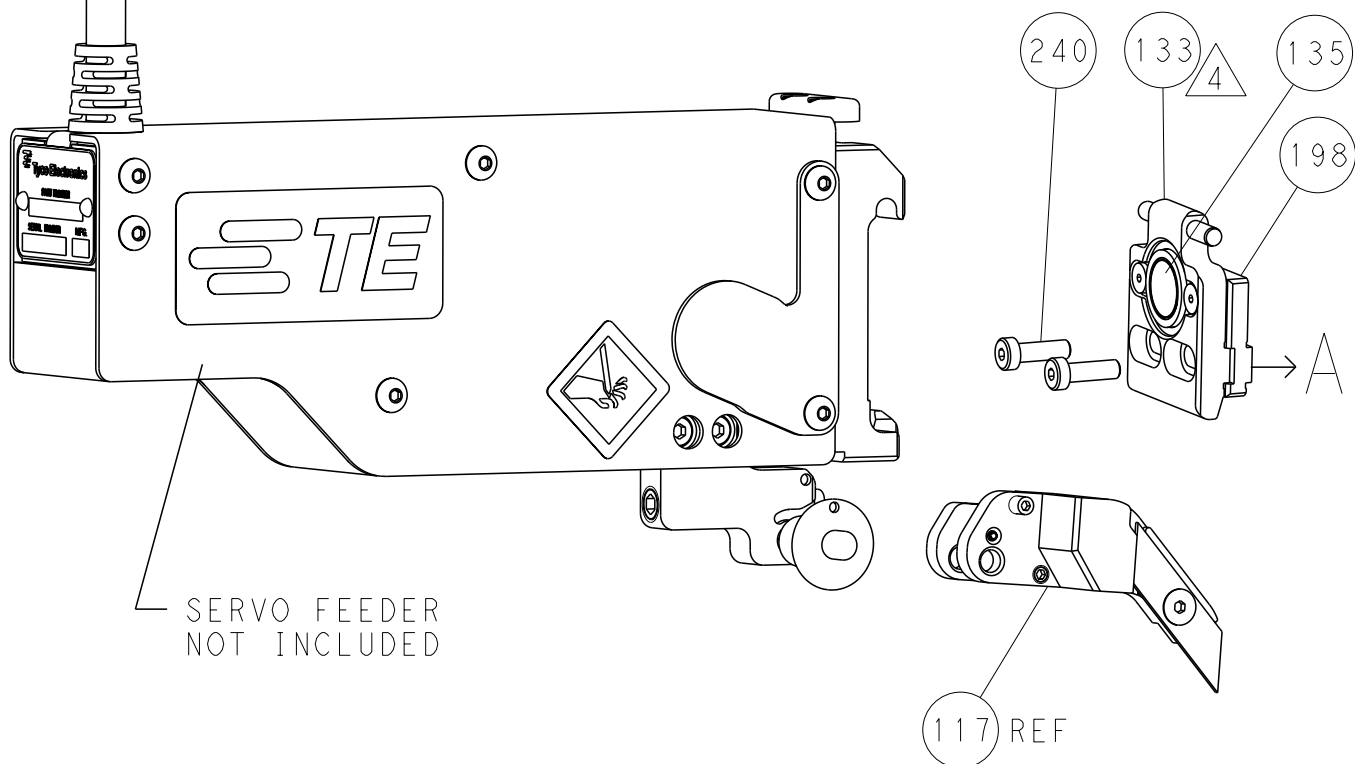
FEED TYPE
MECHANICAL



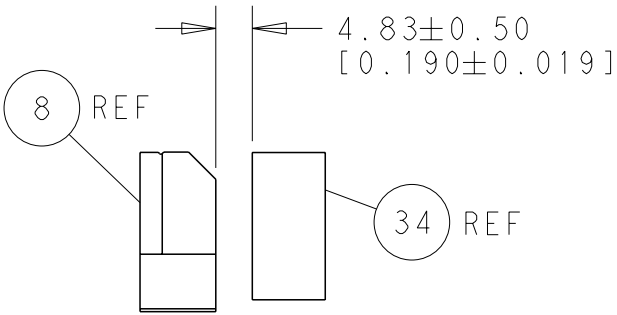
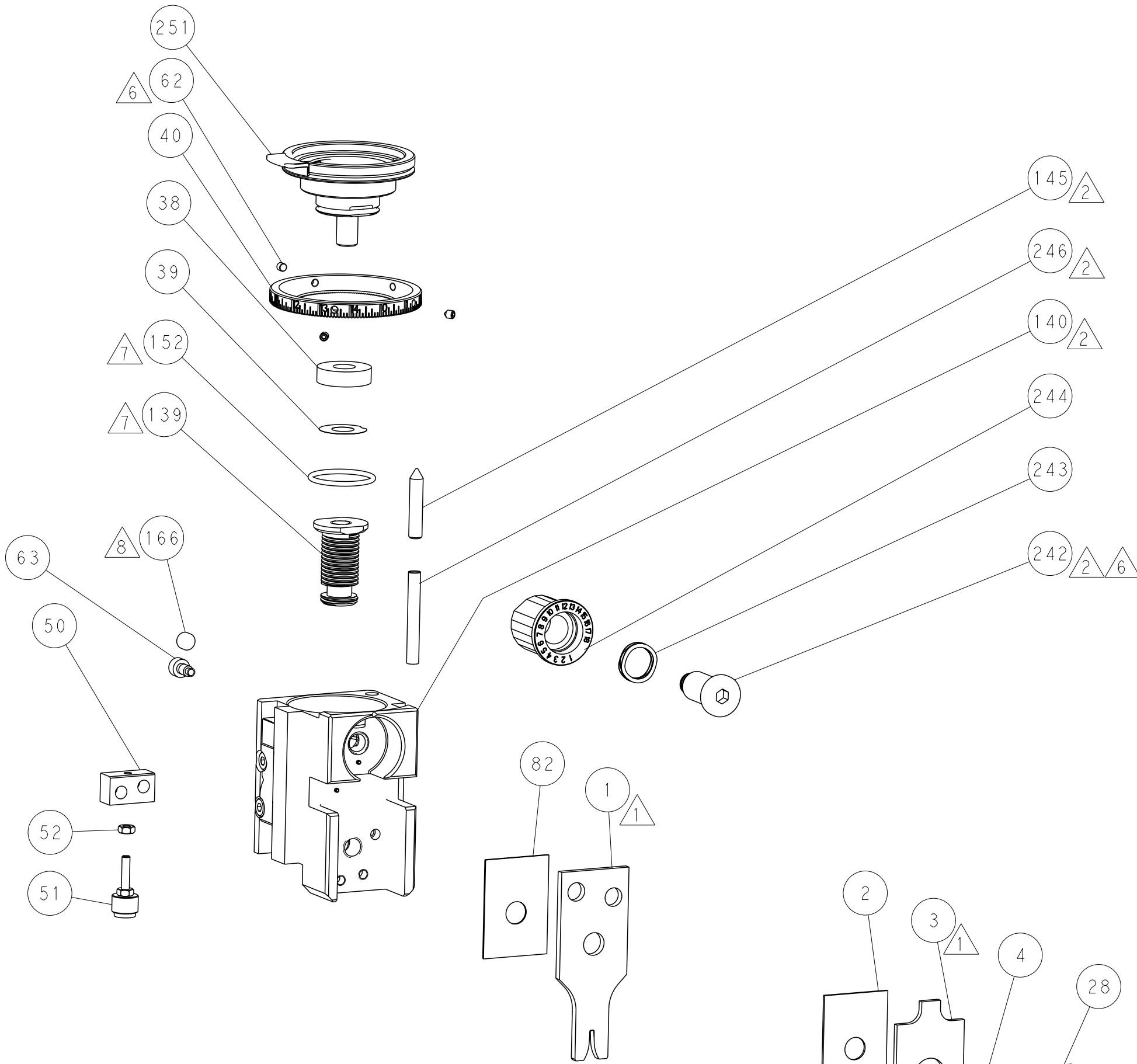
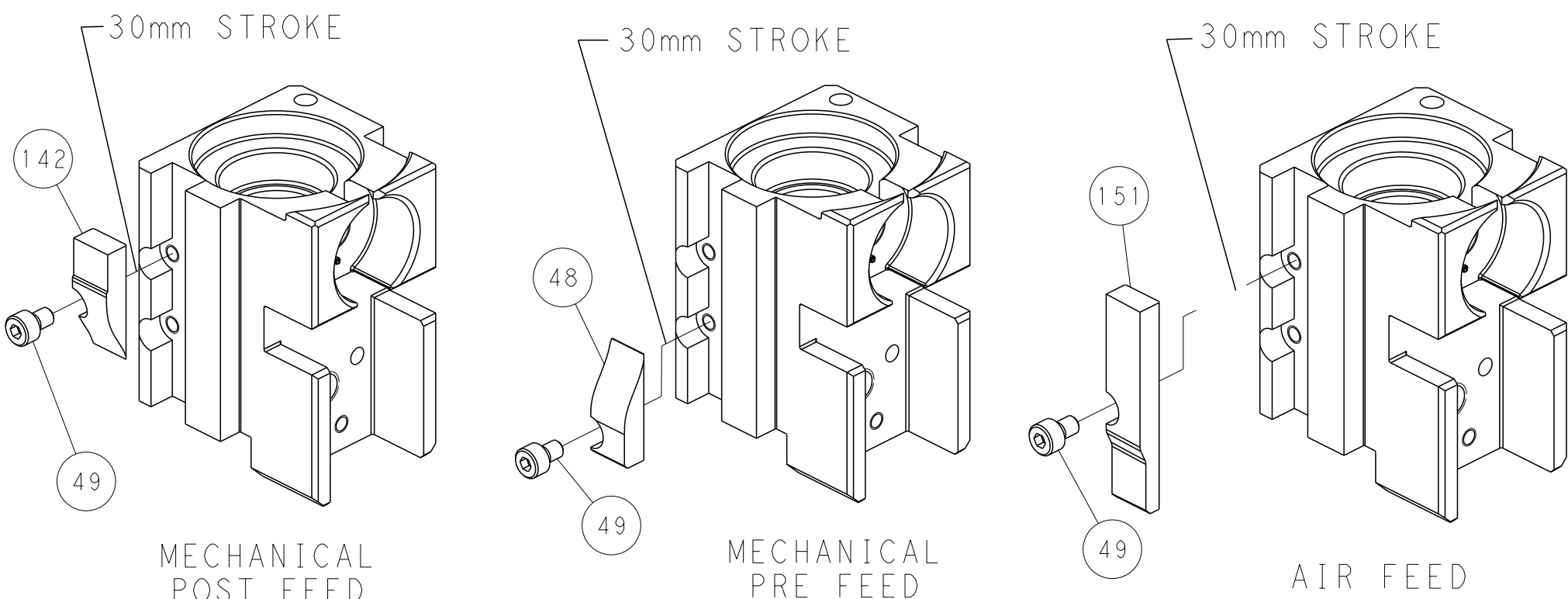
PNEUMATIC



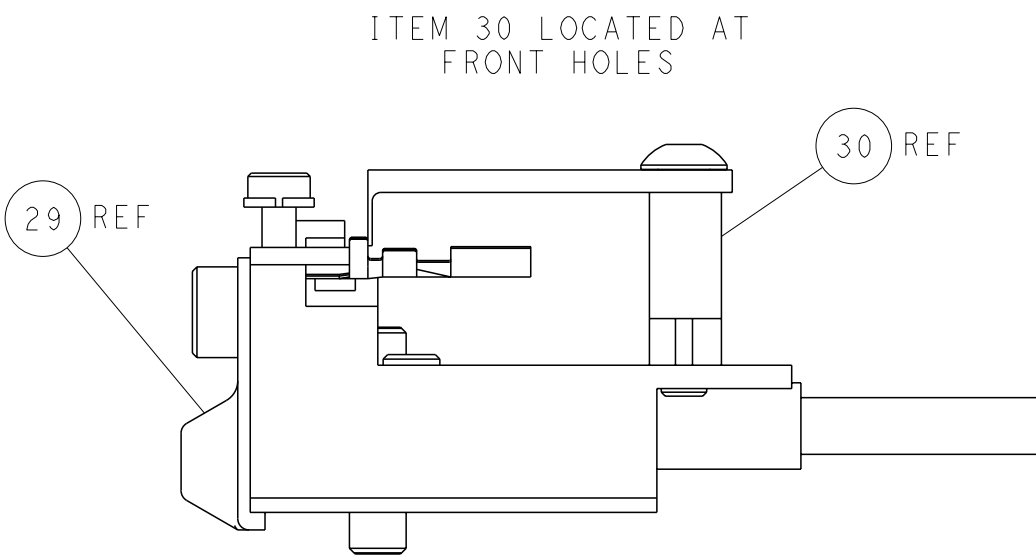
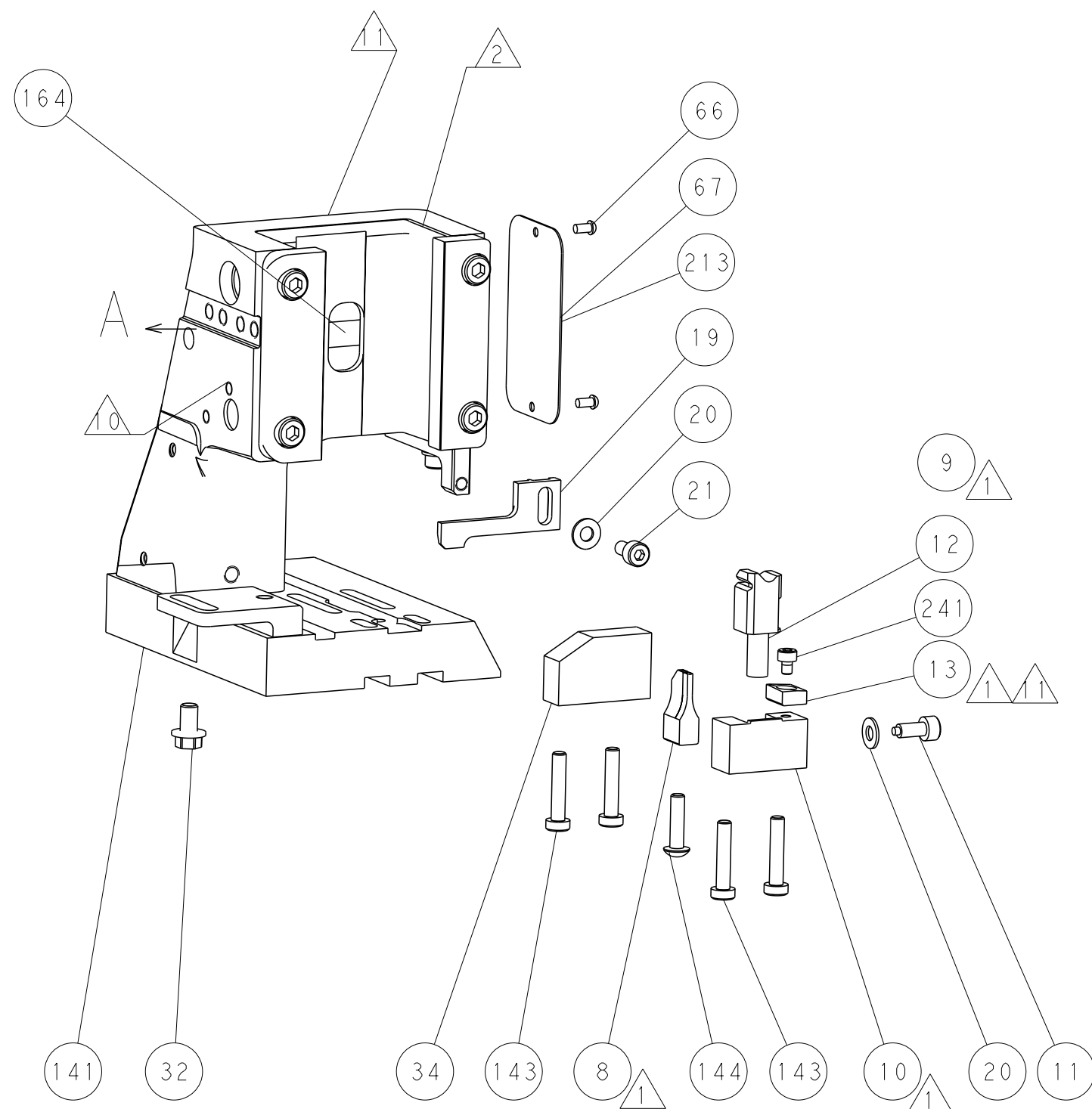
SERVO
LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		11AUG2014		Y. YIN		TE Connectivity	
mm		0 PLC ±0.5		CHK		11AUG2014		G. BAILEY		Harrisburg, PA 17105-3608	
FINISH		1 PLC ±0.13		APVD		11AUG2014		U. GUO		NAME	
MATERIAL		2 PLC ±0.013		PRODUCT SPEC		-		APPLICATION SPEC		-	
-		3 PLC ±0.001		WEIGHT		-		SIZE		CAGE CODE	
-		4 PLC ±0.001		Customer Accessible Production Drawing		SCALE		1:2		SHEET	
-		ANGLES		00779		C=2266347		4		OF 4	
-		REV		A		-		REV		A	