

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 638831-3 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M264

SUPPLIER MFG DATE / /

COUNTRY CODE MX  
 STANDARD QUANTITY - 1000  
 STANDARD LEVEL - 400

TRADEMARK NM  
 DESCRIPTION  
 PRODUCT DESC SMB FAKRA INLINE JACK KIT, COL  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 11/14/02 PACKAGING REV R

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW:

PLC 100

PLUG HSG.

LAST CHANGED: 11/14/02

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PACKAGE QUANTITY	250		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 250 PCS. IN BAG  
 CLOSE BAG WITH HEATSEAL

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW:

PLC 101

LOCK

LAST CHANGED: 11/14/02

=====	=====	=====	=====
PACKAGE QUANTITY	250		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

=====

PLACE 250 PCS. IN BAG  
 CLOSE BAG WITH HEATSEAL

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 STANDARD QUANTITY - 1000 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC SMB FAKRA INLINE JACK KIT, COL

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 102  
 SUB-ASSY. LAST CHANGED: 11/14/02

PACKAGE QUANTITY	250		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION  
 =====

PLACE 250 PCS. IN BAG  
 CLOSE BAG WITH HEATSEAL

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 103  
 CONTACT LAST CHANGED: 11/14/02

PACKAGE QUANTITY	1000		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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999896-6	TUBE ASSEMBLY	1.0000000	PC

OPERATION DESCRIPTION  
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PLACE 1000 PCS. IN PLASTIC TUBE  
 SECURE BOTH ENDS OF TUBE WITH CAP

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 104  
 FERRULE LAST CHANGED: 11/14/02

PACKAGE QUANTITY	1000		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION  
 =====

PLACE SPECIFIED AMOUNT IN BAG  
 CLOSE BAG WITH HEATSEAL

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 COUNTRY CODE MX TRADEMARK NM  
 STANDARD QUANTITY - 1000 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC SMB FAKRA INLINE JACK KIT, COL

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

UNIT PACK

LAST CHANGED: 10/24/06

PACKAGE QUANTITY

1000

INSTRUCTION | LBL FORMATS | COMP PN DATA  
 SHEET REQD. | REQUIRED | USED FOR LBL

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999287-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC
999938-1	PAD, POLYURETHANE, CONVOLUTED	5.0000000	PC
999938-3	PAD, POLYURATHANE, CONVOLUTED	1.0000000	PC

OPERATION DESCRIPTION

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SETUP SHIP CARTON  
 PLACE 999938-3 FOAM IN BOTTOM OF CARTON  
 PLACE SPECIFIED AMOUNT OF COMPONENTS INTO CARTON  
 PLACE CORRUGATED PAD ON TOP OF PRODUCT  
 PLACE INSTRUCTION SHEETS ON TOP OF CORRUGATED PAD

\*\*\*\*\*ATTENTION\*\*\*\*\*

DONOT RE-PACK COMPONENTS FROM SUPPLIER  
 RE-USE EXISTING BAG WHEN PACKING KITS

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SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

SHIPPER

LAST CHANGED: 02/22/06

PACKAGE QUANTITY

1000

INSTRUCTION | LBL FORMATS | COMP PN DATA  
 SHEET REQD. | REQUIRED | USED FOR LBL

===== | ===== | =====

408-02987-12 | 999102-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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1- 995111-3	PAD, CORRUGATED, 21.5 X 9	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.0000000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC

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COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC SMB FAKRA INLINE JACK KIT, COL

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

SHIPPER

LAST CHANGED: 02/22/06

PACKAGE QUANTITY 1000

OPERATION DESCRIPTION

=====

- PLACE CORRUGATED PAD ON TOP OF PRODUCT
- PLACE INSTRUCTION SHEETS ON TOP OF CORRUGATED PAD
- CLOSE CARTON AND SECURE WITH TAPE
- APPLY LABEL AS INDICATED ON CARTON