

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 638514-1 00 CURRENT
 UM PC ORG CODE 0K00 PROD CDE X219
 SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 600 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC PLUG ASSY, 6POS SEALED, KEY A
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV AF

SPEC. TO REF. REV. DESCRIPTION

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102-00060      K   CAGE Codes and Date Coding
107-00115      AF  Packaging and Marking Requirements
                for Global Tyco Electronics Compani
107-00142-5    D   PALLET REQUIREMENTS
107-00205      C   Stretch Wrapping, Procedure for
107-00216      M   AIAG Packaging Requirements
    
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UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 07/01/10

PACKAGE QUANTITY	25	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
995250-5	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY INTO POLYBAG AND HEATSEAL.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 07/01/10

PACKAGE QUANTITY	600	INSTRUCTION	LBL FORMATS	COMP PN DATA
REQUIRED	DESCRIPTION	REQUIRED	USED FOR LBL	
1- 995111-3	PAD, CORRUGATED, 21.5 X 9			1.0000000
999754-1	BOX, CORR, RSC			1.0000000
999938-3	PAD, POLYURATHANE, CONVOLUTED			5.0000000

OPERATION DESCRIPTION

PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 638514-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE X219

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 600

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC PLUG ASSY, 6POS SEALED, KEY A

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 07/01/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 10 BOXES PER LAYER ON PALLET.
 PLACE 05 LAYERS PER PALLET.
 MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 50.
 SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
 APPLY LABEL TO OUTSIDE OF STRETCHWRAP.