

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 638134-5 00 CURRENT  
 UM PC ORG CODE 0K00 PROD CDE M160  
 SUPPLIER MFG DATE 01/05/01

COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 416 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC 17P HDR ASSY W/PIN GUIDE-KEY A  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE  
 SPEC/PKG CODE INFO LAST CHANGED: 08/04/09 PACKAGING REV AA

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 08/04/09

PACKAGE QUANTITY	52		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-3	ROD CLOSURE - .188" DIA X 8.3"	1.0000000	PC
115974-1	MULTITUBE, CAT1, 58/80HEADER	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN TUBE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 08/04/09

PACKAGE QUANTITY	416		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115687-1	CUSHIONING, POLYCAP	1.8500000	FT
995575-1	TAPE, PACKAGING, TRANSPARENT	0.2000000	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

PLACE EIGHT TUBES IN BOX ON THEIR SIDES.  
 FILL VOID WITH AIRCAP.  
 SEAL BOX WITH TAPE.

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 638134-5 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M160

SUPPLIER MFG DATE 01/05/01

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 416

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 17P HDR ASSY W/PIN GUIDE-KEY A

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 08/04/09

PACKAGE QUANTITY 416

OPERATION DESCRIPTION

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APPLY LABEL PER BOX GRAPHICS.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 08/04/09

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-4	FILM, STRETCH	39.0000000	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.  
 PLACE 5 LAYERS PER PALLET.  
 MAXIMUM OF 30 BOXES PER PALLET.  
 SECURE PRODUCT TO PALLET WITH STRETCHWRAP.