

**WHISTLER MOD JK**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of WHISTLER MOD JK products.

订定 WHISTLER MOD JK 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
6368296-1	2X8 STACKED MOD JACK ASSY 8 POSITION SHIELDED
1368296-1	2X8 STACKED MOD JACK ASSY 8 POSITION SHIELDED
6368136-1	ASSY STACKED MODULAR JACK ,2X6, 8POS
1368136-1	ASSY STACKED MODULAR JACK ,2X6, 8POS
6339207-X	ASSY STACKED MODULAR JACK ,UPPER
1339207-X	ASSY STACKED MODULAR JACK ,UPPER
6339170-X	MODULAR JACK ASSY 2X8,8POSN SHIELDED,WAVE PANEL GROUND
1339170-X	MODULAR JACK ASSY 2X8,8POSN SHIELDED,WAVE PANEL GROUND
6339169-X	MODULAR JACK ASSY ,1X8 8POSN ,SHIELDED WAVE PANEL GROUND
1339169-X	MODULAR JACK ASSY ,1X8 8POSN ,SHIELDED WAVE PANEL GROUND
6339168-X	MODULAR JACK ASSY,2X4 ,8POSN SHIELDED,WAVE PANEL GROUND
1339168-X	MODULAR JACK ASSY,2X4 ,8POSN SHIELDED,WAVE PANEL GROUND
6339167-X	MODULAR JACK ASSY 1X4,8POSN SHIELDED ,WAVE PANEL GROUND
1339167-X	MODULAR JACK ASSY 1X4,8POSN SHIELDED ,WAVE PANEL GROUND
1339133-X	MODULAR JACK ASSY 1X6,8POSN SHIELDED ,WAVE PANEL GROUND
1339114-X	STK M.J ASSY,2*6,8 POSN SHIELDED ,WAVE PANEL GND
6339114-X	STK M.J ASSY,2*6,8 POSN SHIELDED ,WAVE PANEL GND
569265-1	MOD JK ASSY, 8 PORT, 8 POSN, RTANG, SHLE, PNL GND

DR

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**3. PACKAGING MATERIAL 包装材料**

Packing	Part No.	Description	Usage				
			1339114-3/4 6339114-3/4	1339170-X 1339168-X 1368296-1 1368136-1 1339114-1/2 6339114-1/2 6339168-X 6339170-X 6368136-1 6368296-1	1339207-7 1339169-X 569265-1 6339169-X 6339207-5/6/7	1339207-1 1339207-2 1339167-X 6339167-X 6339207-1	1339207-4 1339133-X 6339207-3
INNER	698550-1	TRAY	-	-	1/10	1/20	1/15
	698641-1	TRAY	1/18	-	-	-	-
	698639-1	TRAY	-	1/10	-	-	-
	623014-5	FOAM	-	-	as req.	as req.	as req.
	623865-4	INNER LABEL	1/18	1/10	1/10	1/20	1/15
MIDDLE	-	-	-	-	-	-	-
OUTER	999161-1	BOX	-	-	1/50	1/100	1/75
	999694-1	BOX	1/90	1/50	-	-	-
	912084-7	air cap	1/90	1/50	1/50	1/100	1/75
	623865-1	BOX	1/90	1/50	1/50	1/100	1/75

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

**4. PACKAGING QUANTITY 包装数量**

Part No.	Inner	Middle	Outer
1339114-1/2 6339114-1/2 1339168-X 1339169-X 1339170-X 1339207-7 1368136-1 1368296-1 569265-1 6339168-X 6339169-X 6339170-X 6339207-5/6/7 6368136-1 6368296-1	10 pcs/tray	-	10 X 5=50 pcs/box
1339167-X 1339207-1/2 6339167-X 6339207-1	20 pcs/tray	-	20 X 5=100 pcs/box

**4. PACKAGING QUANTITY 包装数量**

Part No.	Inner	Middle	Outer
1339133-X 1339207-4 6339207-3	15 pcs/tray	-	15 X 5=75 pcs/box
1339114-3/4 6339114-3/4	18 pcs/tray	-	10 X 5=90 pcs/box

**5. PACKING METHOD 包装方法**

5.1. Put the specified parts as 4 into slot of tray.

按4中指定数量将产品朝同一方向依次放入TRAY 中。

**Only for 1339169/167/133/207-X; 569265-1; 6339167/6339169/6339207-X:**

5.2. Fill void of tray slot with foam have cut.

用裁好的海绵填充 TRAY 槽的空隙。

5.3. Seal the tray and ensure the four edges closure.

合上TRAY，并确认TRAY之四边已咬合紧密。

5.4. Place a label to the right connor of tray.

将一内标签贴在 TRAY 的右上角。

注：其中对于6339167-2，还需在tray盖左上角位置上加贴一客户标签(PN:623868-1,格式如图1示)。

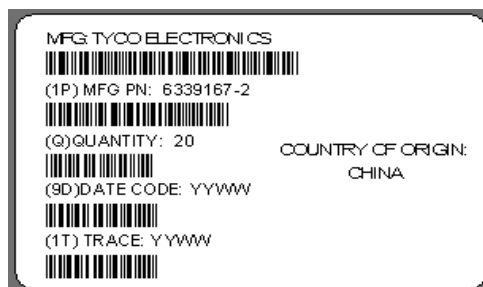


图 1 (only for 6339167-2)

--其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5.5. Set up the box and close the bottom with tape.

折叠好一纸箱，并用胶带封好纸箱的底部。

5.6. Wrap the trays with aic cap and place 5 trays of products into the box.

将五个装满产品的 TRAY用一块气泡垫裹包好，然后放于箱中。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。