

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 6-2098142-0 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE W763

SUPPLIER MFG DATE / /

COUNTRY CODE MX  
 STANDARD QUANTITY - 500  
 STANDARD LEVEL - 400

TRADEMARK NM  
 DESCRIPTION  
 PRODUCT DESC PLG KT, UNASSM, 2 POS, 1.5DS/7  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 07/30/09 PACKAGING REV N

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW:

PLC 100

PLUG HSG.

LAST CHANGED: 07/30/09

PACKAGE QUANTITY	250		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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995250-4 BAG, FLAT, ANTISTATIC  
 OPERATION DESCRIPTION

2.0000000 PC

PLACE 2 BAGS OF 250 PIECES PER BOX.  
 CLOSE BAG WITH HEATSEAL

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW:

PLC 101

LOCK

LAST CHANGED: 07/30/09

PACKAGE QUANTITY	500		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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995250-4 BAG, FLAT, ANTISTATIC  
 OPERATION DESCRIPTION

1.0000000 PC

PLACE BAG IN BOX.  
 CLOSE BAG WITH HEATSEAL

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COUNTRY CODE MX TRADEMARK NM  
 STANDARD QUANTITY - 500 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC PLG KT, UNASSM, 2 POS, 1.5DS/7

SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 102  
 SUB-ASSY. LAST CHANGED: 07/30/09

PACKAGE QUANTITY	250		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995250-4	BAG, FLAT, ANTISTATIC	4.0000000	PC

OPERATION DESCRIPTION  
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PARTS ARE TO BE PACKAGED 250 PCS PER BAG.  
 CLOSE BAG WITH HEATSEAL.  
 PLACE (4)FOUR BAGS OF PARTS FOR A TOTAL OF 1000 PCS  
 IN FINISHED BOX OF THIS COMPONENT.

SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 104  
 FERRULE LAST CHANGED: 07/30/09

PACKAGE QUANTITY	1000		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION  
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PLACE SPECIFIED AMOUNT IN BAG  
 CLOSE BAG WITH HEATSEAL

UNIT PACKAGING DESCRIBED BELOW: PLC 200  
 UNIT PACK LAST CHANGED: 07/30/09

PACKAGE QUANTITY	500		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC
999938-1	PAD, POLYURETHANE, CONVOLUTED	3.0000000	PC
999938-3	PAD, POLYURATHANE, CONVOLUTED	1.0000000	PC

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 STANDARD LEVEL - 400 PRODUCT DESC PLG KT, UNASSM, 2 POS, 1.5DS/7  
 UNIT PACKAGING DESCRIBED BELOW: PLC 200  
 UNIT PACK LAST CHANGED: 07/30/09  
 PACKAGE QUANTITY 500  
 OPERATION DESCRIPTION

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SETUP SHIP CARTON  
 PLACE 999938-3 FOAM IN BOTTOM OF CARTON  
 PLACE SPECIFIED AMOUNT OF COMPONENTS INTO CARTON  
 PLACE CORRUGATED PAD ON TOP OF PRODUCT  
 PLACE INSTRUCTION SHEETS ON TOP OF CORRUGATED PAD

\*\*\*\*\*ATTENTION\*\*\*\*\*

DONOT RE-PACK COMPONENTS FROM SUPPLIER  
 RE-USE EXISTING BAG WHEN PACKING KITS

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SHIPPER PACKAGING DESCRIBED BELOW: PLC 400

SHIPPER LAST CHANGED: 09/16/09

PACKAGE QUANTITY 500

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL

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PKG MTL REQUIRED	999102-1 PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
1- 995111-3	PAD, CORRUGATED, 21.5 X 9	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.0000000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999754-2	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE CORRUGATED PAD ON TOP OF PRODUCT  
 PLACE INSTRUCTION SHEETS ON TOP OF CORRUGATED PAD  
 CLOSE CARTON AND SECURE WITH TAPE  
 APPLY LABEL AS INDICATED ON CARTON

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 STANDARD QUANTITY - 500 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC PLG KT, UNASSM, 2 POS, 1.5DS/7

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500  
 LAST CHANGED: 07/30/09

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-1	FILM, STRETCH	45.0000000	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON TOP  
 PANEL OF BOXES ALONG W/107-142-5 SPECIFICATION.  
 SECURE PALLETIZED LOAD TO PALLET W/STRETCHFILM APPLIED  
 PER 107-205 SPECIFICATION...  
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED  
 STRETCHFILM...