

**Packaging Specification Sub D housing**

**1. SCOPE : BULK PACKAGING FOR SUB D HOUSING WITH TYCO LABEL**

**2. USED PACKAGING PHANTOM NUMBERS AND QUANTITIES**

Product	Packaging Phantom Number	UNIT QTY	Shipper QTY
Housing for 9 way connector	1485757-1 (C23334A9992A41)	200	200
Housing for 15 way connector	1486222-1 (C23334A9992A42)	200	200
Housing for 25 way connector	8-1392022-1	200	200
Housing for 37 way connector	1486223-1 (C23334A9992A43)	200	200
Housing for 50 way connector	1486223-1 (C23334A9992A43)	200	200

**3. PACKAGING COMPOSITION**

Composition of 1485757-1

Packaging material PNR	Description	Quantity
6-1393595-5	Minigrip 130*200	4
1486337-1	PE BAG 500*600*0.05	2
1392029-3	Box (F42048V7126C 3)	1
999639-1	Licence tag Label	1

Composition of 1486222-1

Packaging material PNR	Description	Quantity
6-1393595-5	Minigrip 130*200	4
1486337-1	PE BAG 500*600*0.05	2
1392029-4	Box (F42048V7126C 4)	1
999639-1	Licence tag Label	1

Composition of 8-1392022-1

Packaging material PNR	Description	Quantity
6-1393595-5	Minigrip 130*200	4
1486337-1	PE BAG 500*600*0.05	2
4-1393596-8	Box (C23334A9990C69)	1
999639-1	Licence tag Label	1

Composition of 1486223-1

Packaging material PNR	Description	Quantity
6-1393595-5	Minigrip 130*200	4
1486337-1	PE BAG 500*600*0.05	2
1485832-1	Box (C23334A9990C52)	1
999639-1	Licence tag Label	1

**4. PACKAGING METHOD**

- Close bottom side of the box with transparant PP-tape.
- Put one shell type in a PE Bag. Don't close the bag.
- Put this bag into the box and spread the shells carefully over the bottom surface of the box.
- Fold the top of the bag in 'C' shape over its filled content.
- Do the same for the second shell type and place this bag above the one already in the box.
- Accessories like screws and claps are packed per type separately in the heat sealed bags.
- Put the accessories on top of the shells.
- Close the top side of the box with transparant PP-tape.
- Put the label on the short side of the box, in the upper right corner.
- When palletizing the boxes , keep the labels visible.