

2.5 mm Single Mate Conn on Tape Header

1. PURPOSE 目的

Define the packaging specifiction and packaging method of 2.5 mm Single Mate Conn on Tape Header product.

订定 2.5 mm Single Mate Conn on Tape Header 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
X-1376500-X	5mm PITCH SIGNAL MATE CONN ON TYPE HEADER
X-1376499-X	5mm PITCH SIGNAL MATE CONN RADIAL PIN HDR ASSY
X-1376492-X	2.5MM SIGNAL MATE CONN ON TAPE HEADER
X-1376490-X	2.5MM SIGNAL MATE CONN RADIAL PIN HEADER ASSY

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage	
			2.3 Position	4.5.6.7 Position
INNER	5-912050-7	MOUNTING BOARD	12.1 M1/900	12.6 M1/450
	5-912050-6	RADIAL TAPE	12.1 M1/900	12.6 M1/450
	7-912050-0	STOPPER	2/900	2/450
	3-912053-5	SPLICE TAPE 1.25 TRAP	as req.	as req.
	8-912050-4	DOWEL(BAMBOO STICK)	3/900	3/450
MIDDLE	7-912054-9	PLAIN CREASE PAD	2/9000	2/4500
	8-912062-0	R/T-4,BOX	1/900	1/450
	623865-4	INNER LABEL	1/900	1/450
OUTER	8-912011-0	CARTON C-19	1/9000	1/4500
	1502410-3	LEAD FREE LABEL	11/9000	11/4500

	Inner	Middle	Outer
LABEL	-	623865-4	623865-1
SEALING	-	Tape	Tape

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4. PACKAGING QUANTITY 包装数量

Position	Inner	Middle	Outer
2.3 Position	25 pcs/fold tape	900 pcs/inner box	9000 pcs/shipping box
4.5.6.7 Position	12 pcs/fold tape	450 pcs/inner box	4500 pcs/shipping box

5. PACKING METHOD 包装方法

5.1. Inner packaging specification will be fixed based on action packing machine's operation.

内包装依照机器的运作来操作。

注：(1)、胶带起始和结束时，两端至少各留出100毫米左右的空档。

(2)、热熔胶带(P/N: 5-912050-6)不能超出牛皮纸带(P/N: 5-912050-7)。

(3)、依照包装图式一，在胶带的起点和内盒的指定位置各标上"①"。

5.2. Put a xylary block on the table, then inserting three pieces of bamboo stick.

将一木块放在桌上，用三根竹棒插入孔内。

5.3. Arrangeing the press-packing product, ensure the bamboo stick inserting through the tape hole, until request qty.

将压装好的产品排列好，保证每条胶带的对应孔位都插入竹棒，直至指定数量。

注：位数为2、3时，每25个产品折叠一次；位数为4以上时，每12个产品折叠一次。

5.4. Unloading the xylary block, fixed one stopper and anothod stopper on the opposing side (bamboo stick inserting through stopper small hole).

拆下木块，插上一塑料档块，在对应边也用一塑料档块固定(竹棒插入塑料档块的小孔)。

5.5. Place a unfolded inner box on the table, then put away the pre-packing product into the inner box with fingers inserting in the big holes of the stopper. (see: figure 1.2.3)

如图一、二、三所示，将一未经折叠的内盒放在桌上，分别用两手指伸入塑料档块的大孔内，并将其放入内盒中。

Attention: the radial taping products should be packed with its mating direction being bottom when TYCO logo mark affixed on the inner box is faced up.

注意：当内盒的TYCO标识朝上时，热熔胶带朝下(即产品朝上)。

5.6. Set up inner box, seal the three side (except for connection side) with tape.(see: figure 4)

如图四所示，折叠好内盒，用胶带封住内盒的三边(千万注意：两边折边封在内盒的外面)。

5.7. Place a inner label on the middle of inner box.(see: figure 5)

如图五所示，在内盒的中间(两个箭头之间)位置贴上内标签。

5.8. Set up a carton and secure bottom flaps with tape.

折叠好一个包装箱并用胶带封好箱底。

5. PACKING METHOD 包装方法

5.9. Set up pad along crease, put side of box, put ten pieces of inner box into carton with two rows, then set up pad into other side of box. (see: figure 6)

Note: The bottom side of R/T-4 Middle Box(8-912062-0) should be upturned.

如图六所示，沿着折痕将纸板折叠好放在箱侧，再将10个已包装好的内盒分两排放入外箱中，再折好一纸板放在箱的另一侧。

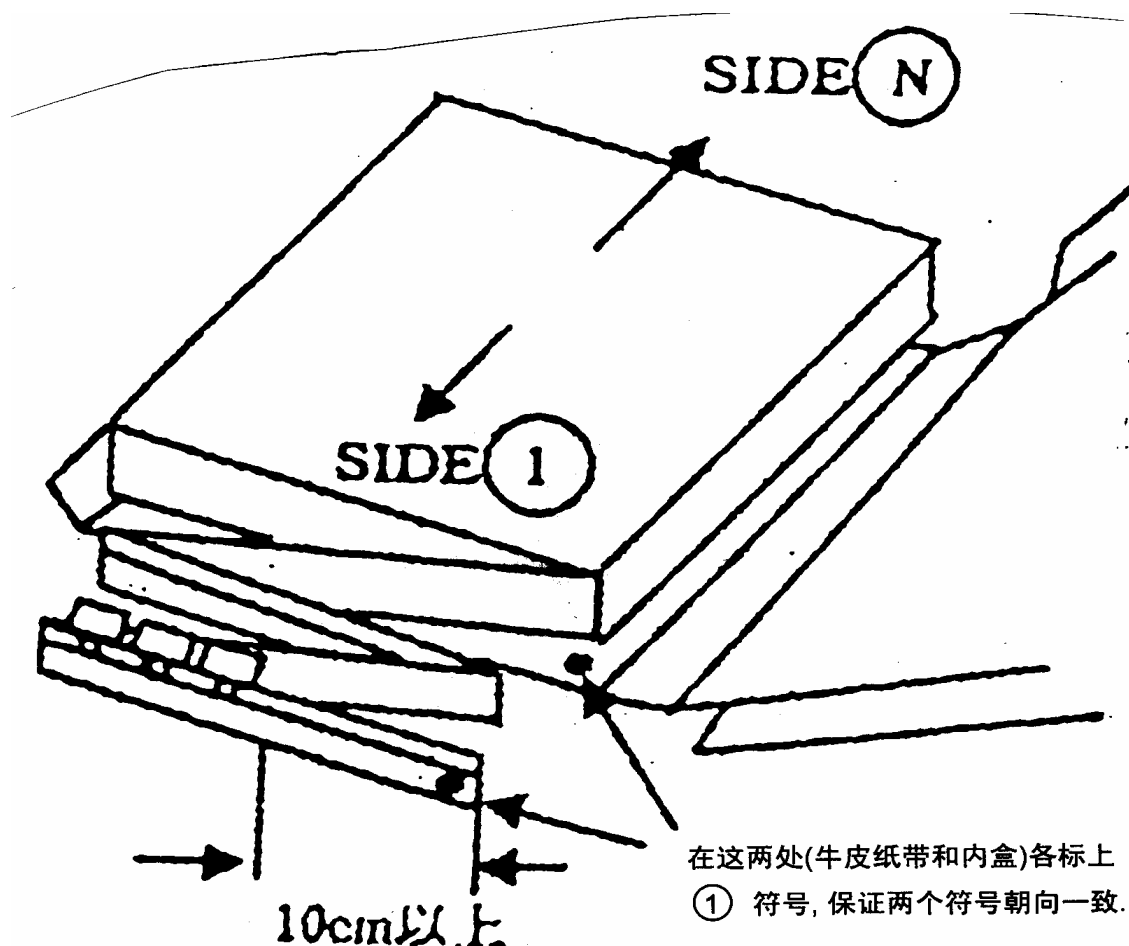
注：所有R/T-4 Middle Box(8-912062-0)底面朝上。(既有TYCO ELECTRONICS Logo一面朝下。)

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

6. EXPLAIN 说明

6.1. 包装方式见图一、图二、图三、图四、图五、图六：



6. EXPLAIN 说明

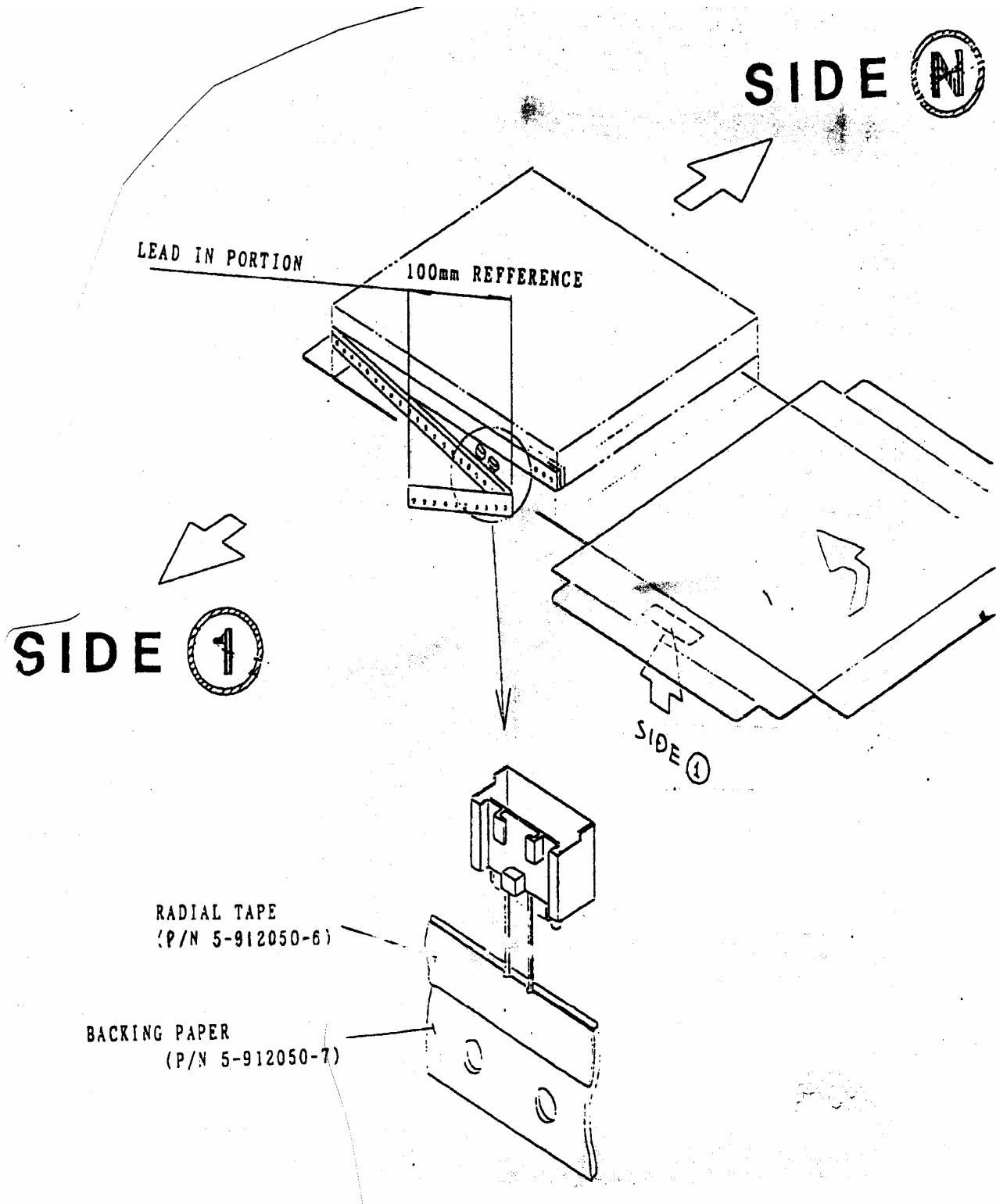


图 二

6. EXPLAIN 说明

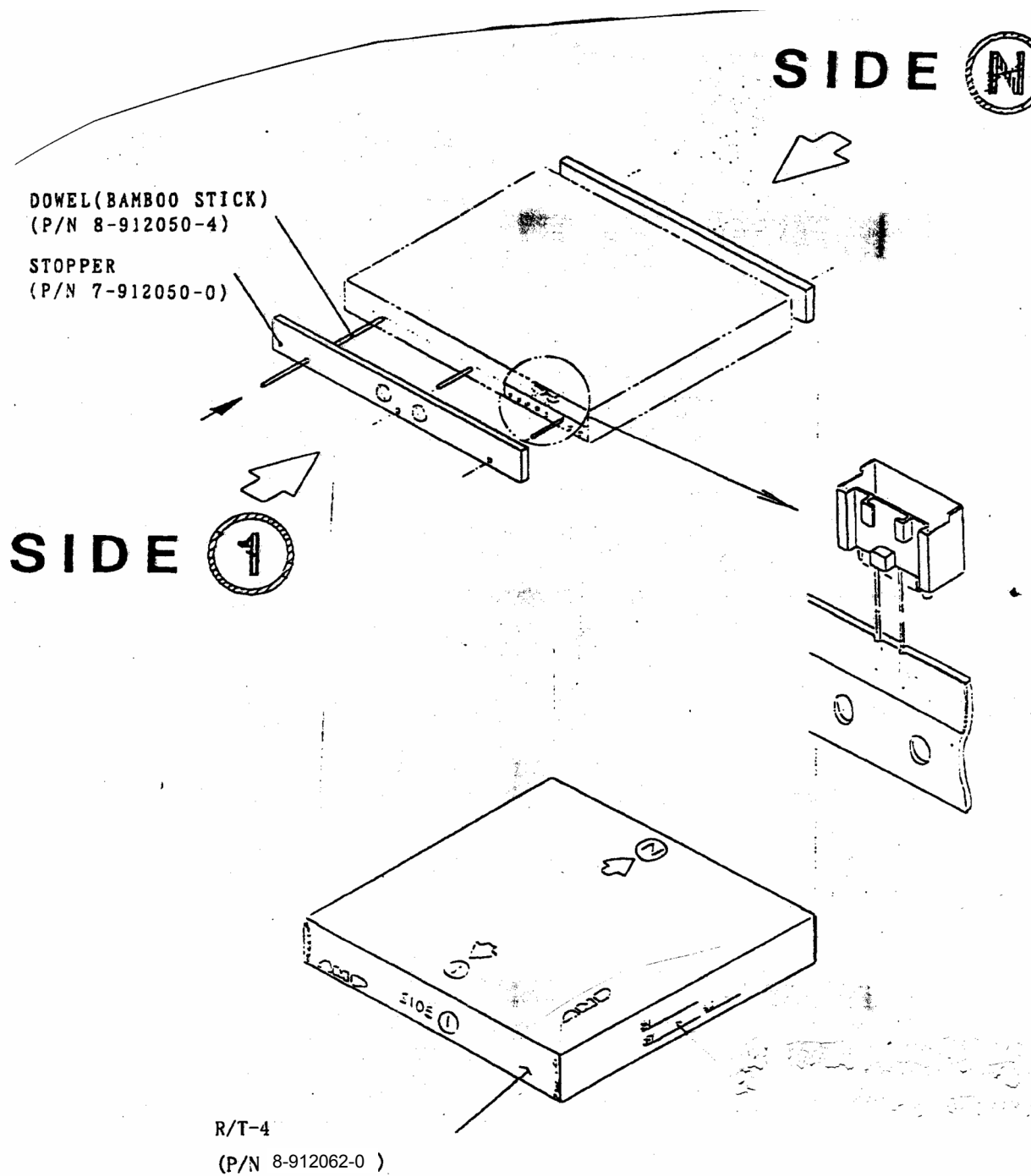


图 三

6. EXPLAIN 说明

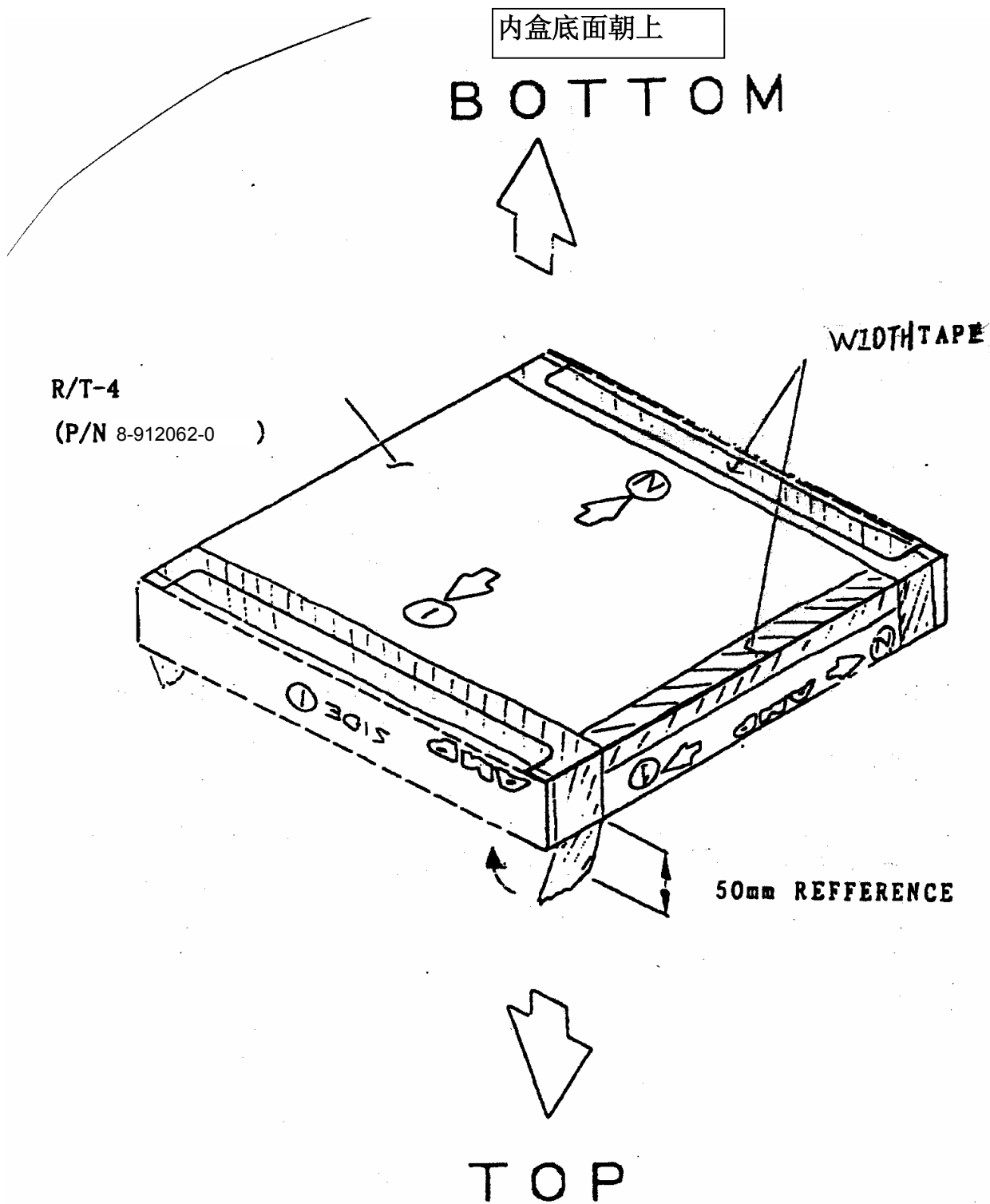


图 四

6. EXPLAIN 说明

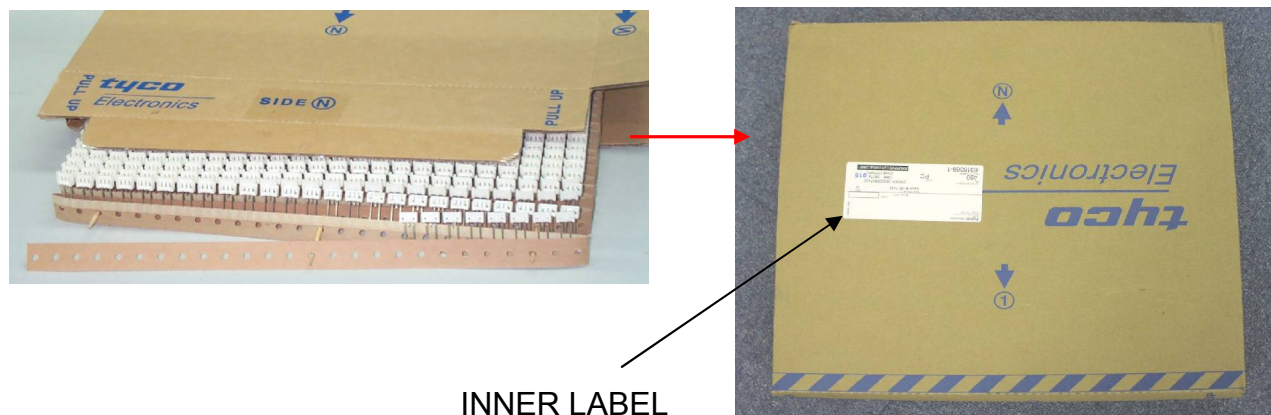


图 五

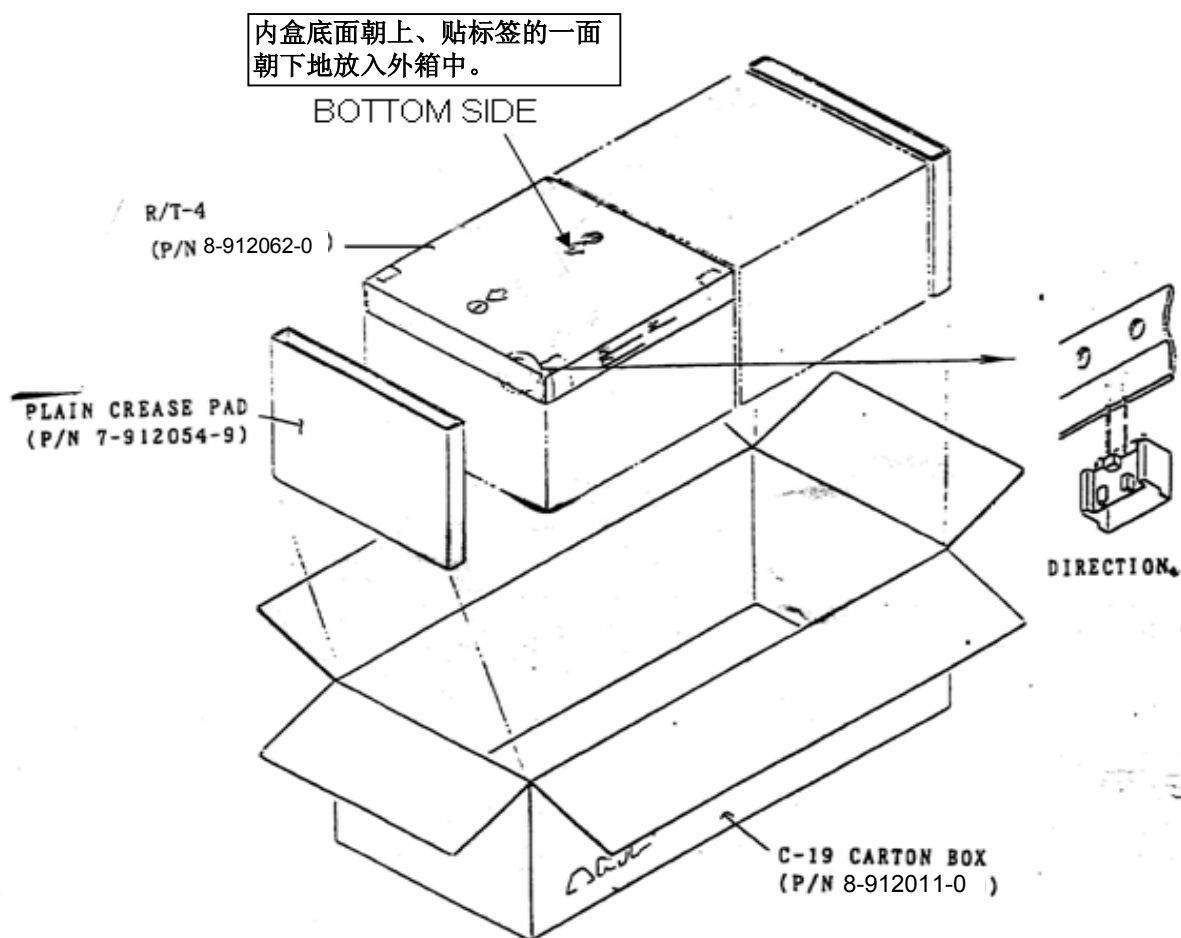
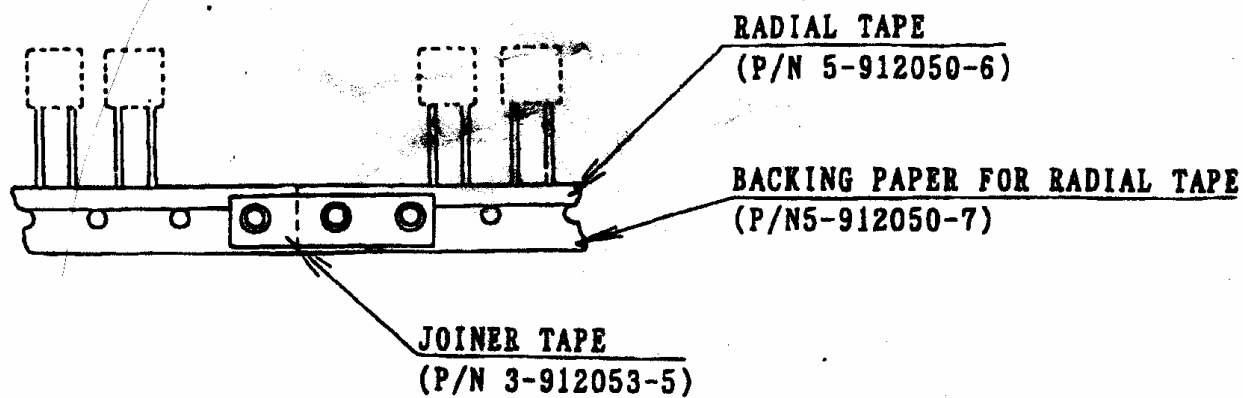


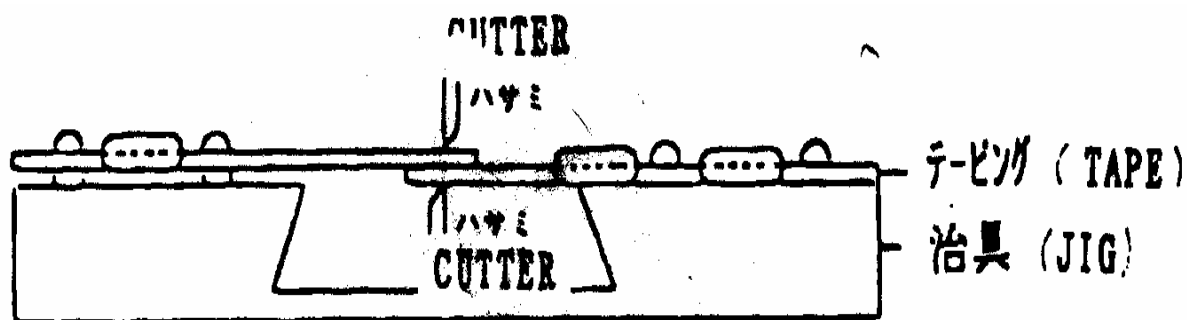
图 六

6. EXPLAIN 说明

6.2. 断头连接方式见图七、图八:



图七



图八