

**SOCKET, RIGHT-ANGLE UPRIGHT IEEE P1394**
**1. PURPOSE 目的**

Define the packaging specification and packaging method of SOCKET, RIGHT-ANGLE UPRIGHT IEEE P1394 Product.

订定 SOCKET, RIGHT-ANGLE UPRIGHT IEEE P1394 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part Number	Description
787956-1	SOCKET, ASSY RIGHT-ANGLE UPRIGHT IEEE P1394
5787956-1	SOCKET ASSY,RIGHT-ANGLE UPRIGHT,IEEE P1394
788566-1	SOCKET, SUBASSEMBLY RIGHT-ANGLE UPRIGHT,IEEE P1394

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Usage
INNER	1533252-1	PVC TRAY	1/135
	110756-9	CARD CLOSURE	1/135
	623865-4	INNER LABEL	1/135
MIDDLE	1533283-1	POLYBAG	1/1215
	5-623124-0	DESICCANT	1/1215
	110455-2	BUBBLE PACK	2/1215
OUTER	292906-8	SHIPPING BOX	1/1215
	623865-1	OUTER LABEL	1/1215

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

**4. PACKAGING QUANTITY 包装数量**

	Inner	Middle	Outer
QTY	135 pcs/tray	1215 pcs/bag	1215 pcs/shipping box

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## 5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way into tray as shown in figure 1.

如图1所示将产品放入TRAY中。



**Figure 1**

5.2. Insert closure card into grooves of tray.

将盖板插入盘折边槽内。

5.3. Place an inner label to the center of closure card.

在盖板的中间位置贴上内标签。

5.4. Place 9 trays loaded product into polybag, then 1 bag desiccant into polybag and heat seal.

将9个装有产品的吸塑盘放入塑料袋内，盖板面朝上，再放入一包干燥剂，并热封其开口。

5.5. Set up a shipping box & secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.6. Place one piece of bubble pack, bubble facing down, into bottom of shipping box.

将一块气泡垫放入外箱底，气泡面朝下。

5.7. Place polybag load trays into shipping box.

将装有吸塑盘的塑料袋放入箱中。

5.8. Place one piece of bubble pack on the top, bubble facing up.

将一块气泡垫放在上面，气泡面朝上。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。