

STACKED MODULAR JACK ASSY
1. PURPOSE 目的

Define the packaging specification and packaging method of STACKED MODULAR JACK ASSY.

订定 STACKED MODULAR JACK ASSY 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

TYPE	Product Part No.	Description
TYPE A	5569253-1/569253-1	STD MOD JK,2X6 PORT,8 POSN,SHLED,PNC GND,CAT7
	6116000-X/1116000-X	STD MOD JK 2X6 POSN SHLD PNL GND CAT5
	2007023-1	STK MJ,2X6,SHLD,PNL GND,CAT5
	1932657-1	STK MJ,2X6,SHLD,PNL GND,CAT5
TYPE B	1888509-1/2/3/4	2X6 OFFSET,SHLD,STJK ASY W/LED
	1888508-1/2	2X6 OFFSET,SHLD,STJK ASY W/LED
TYPE C	5406494-1/406494-1	STD MOD JK,2X6 PORT,8 POSN,SHLED,PCB GND,CAT6
	5569263-1/569263-1	STD MOD JK,2X6 PORT,8 POSN,SHLED,PNC GND,CAT5
	1116628-1	STD MOD JK 2X6 POSN SHLD PNL GND CAT4

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage		
				TYPE A	TYPE B	TYPE C
INNER	698616-1	TRAY	327x221x30	1/10	-	-
	698641-1	TRAY	327x221x18	-	-	1/18
	698609-1	TRAY	327x221x25	-	1/10	-
	623853-1	TAPE	25w	2.0MR/10	2.0MR/10	-
	623853-2	PE film	-	5cm / 1 pcs (only for 6116000-X & 1116000-X)		
	623867-1	D/C LABEL	16.5x5.5	1/1	1/1	1/1
	1-623124-0	DESICCANT	10g	-	2/10	-
	1533282-4	PE BAG	305x381	-	1/10	-
	623868-1	Customer label	76x48	1/10 (only for 6116000-1/4;1932657-1;5569263-1)		
	623865-4	INNER LABEL	102x51	1/10	1/10	1/18
MIDDLE	-	-	-	-	-	
OUTER	999694-1	BOX, SHIPPING	330x241x165	1/50	1/40	1/90
	623865-5	OUTER LABEL	165x102	1/50	1/40	1/90

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3. PACKAGING MATERIAL 包装材料

	INNER	MIDDLE	OUTER
LABEL	623865-4	-	623865-5
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

Part No.	Inner	Middle	Outer
TYPE A	10 pcs/tray	-	10X5=50 pcs/box
TYPE B	10 pcs/tray	-	10X4=40 pcs/box
TYPE C	18 pcs/tray	-	18X5=90 pcs/box

5. PACKING METHOD 包装方法

5.1. Place date code label on the appointment area(pls refer to f-drawing) of parts.
 在产品的指定位置(请参照成品图纸)贴上D/C标签。

Only for 6116000-X & 1116000-X :

5.1.1b. Cover the shell with about 50mm PE film(623853-2). See picture 1.

如下图1所示用大约50毫米的透明薄膜(623853-2)将产品的Shell贴有D/C标签的一面覆盖住。



图 1

5.2. Put the specified parts as 4 into the tray.

按照4中指定的数量将产品依次放入TRAY中。

5.3. Seal the tray and ensure the four edges closure.

合上TRAY, 并确认TRAY之四边已咬合紧密。

5.4. Place an inner label on the appointment area of tray.

将一内标签贴在TRAY的指定位置上。

注：1>. 其中5569263/569263/5406494/406494/1116628-1的内标签贴在TRAY的中间；

2>. 569258/569253/5569253/1116000/6116000-X/1888273-X/1888280-X/1932657-1/2007023-1的内标签贴在TRAY的右上角。

3>. 其中对于6116000-1/4;1932657-1;5569263-1: 需在tray盖的左上角位置上加贴一客户内标签(PN: 623868-1, 所贴位置及格式如图2、3所示)。

5. PACKING METHOD 包装方法

Only for 569258/569253/5569253/1116000/6116000-X;2007023-1;

1888508-x; 1888509-x;1932657-1:

5.4.2b. Wrap tray with tape.

用胶带将TRAY固定。

方法：在如下图3所示位置沿间隔槽方向缠上三圈白胶带。

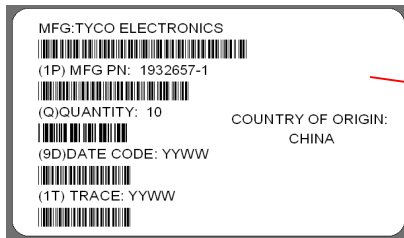


图 2 (only for 6116000-1/4;1932657-1;5569263-1)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

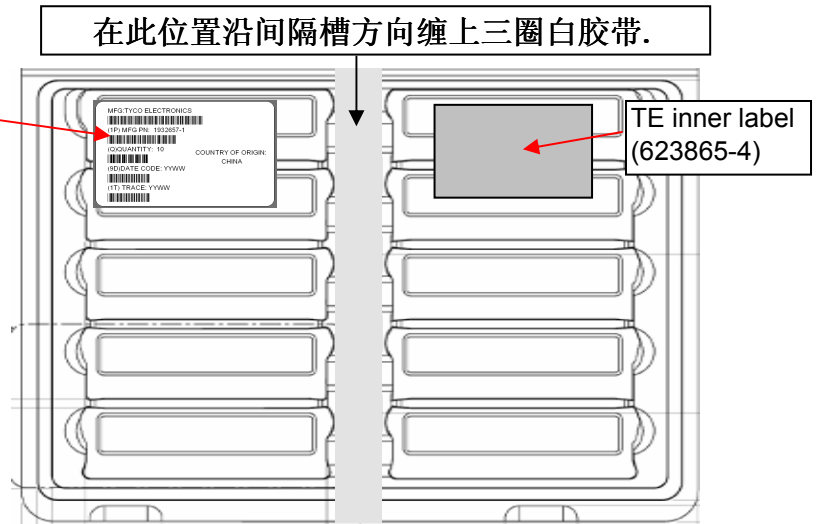


图 3

Only for 1888508-x; 1888509-x: Place one tray with products and two bags of desiccant(1-623124-0) into the polybag & heat-seal it.

将装好产品的一个TRAY和二包干燥剂(1-623124-0)放入袋子中并热封其袋口。

5.5. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.6. Place 5 trays of products into the shipping box.

放五个装好产品的TRAY于箱中。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。