

ASSEMBLY DIMM2P LOW ,100 POSN

1. PURPOSE 目的

Define the packaging specification and packaging method of ASSEMBLY DIMM2P LOW ,100 POSN.

訂定 ASSEMBLY DIMM2P LOW ,100 POSN 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Type	Part No.	Description
Type A	5390213-1/2/3	SOCKET ASSEMBLY, DIMM2P LOW INSERTION FORCE,100 POSN
	5390323-1/3	SOCKET ASSEMBLY, DIMM2P LOW INSERTION FORCE,100 POSN
	390482-1/2/3	SOCKET ASSY,DIMM2P,LOW INSERTION FORCE,100 POSN,LEAD-FREE
	390484-1/2/3	SOCKET ASSY DIMM2P LOW INSERTION FORCE,100 POSN,LEAD FREE
Type B	390457-1	SOCKET ASSY DIMM2P LOW INSERTION FORCE 116POSN DDR
	5390457-1/2	SOCKET ASSY DIMM2P LOW INSERTION FORCE 116POSN
Type C	390470-1/2	SOCKET ASSY DIMM R/A 100POSN 7.5MM PROFILE
	5390470-1/2	SOCKET ASSY DIMM R/A 100POSN 7.5MM PROFILE

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage		
			Type A	Type B	Type C
INNER	498215-2	TUBE	1/44	-	-
	498215-1	TUBE	-	1/44	-
	1533126-1	TUBE	-	-	1/41
	1533223-1	PLUG	2/44	2/44	-
	498142-1	PLUG	-	-	2/41
	623865-4	INNER LABEL	10/396	10/396	9/328
MIDDLE	995265-5	BAG, GUSSETEDM ANTISTATIC	1/396	1/396	1/328
	1533218-1	BOX, SHIPPING(FT), BOTTOM	1/396	1/396	1/328
	1533218-2	BOX, SHIPPING(FT), TOP	1/396	1/396	1/328
OUTER	1-1533118-2	SHIPPING BOX	1/1188	1/1188	1/984
	623865-1	OUTER LABEL	1/1188	1/1188	1/984

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3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	623865-4	623865-4	623865-1
SEALING	Tape	Tape	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
Type A,B	44 pcs/tube	396 pcs/inner box	1188 pcs/box
Type C	41 pcs/tube	328 pcs/inner box	984 pcs/box

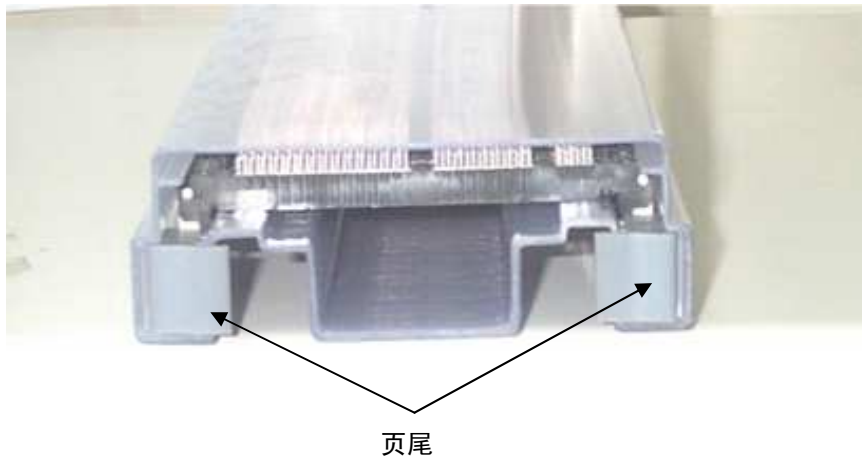
5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way into tube.

将产品朝同一方向放入 TUBE 中。

5.2. Place end plug into other end of tube(see: figure).

如下图所示用两个塞子塞住TUBE的开口处(两个塞子的页尾朝向内侧)。



For Type A&B

5.3.1. Place an inner label on middle of tube.

在 TUBE 的中间位置贴上内标签。

5.4.1. Place 9 tubes with assembly into polybag and heat seal it & into the bottom of inner box(p/n: 1533218-1).

将九个装满产品的 TUBE 侧放入塑料袋中并热封其袋口并放入内箱的底盖(P/N:1533218-1)中。

5. PACKING METHOD 包装方法

For Type C

5.3.2. Place an inner label on middle of tube.

在 TUBE 的中间位置贴上内标签。

5.4.2. Place 8 tubes with assembly into polybag and heat seal it & into the bottom of inner box(p/n: 1533218-1).

将八个装满产品的 TUBE 侧放入塑料袋中并热封其袋口并放入内箱的底盖(P/N:1533218-1)中。

5.5. Cover the top of inner box(p/n:1533218-2).

盖上内箱的顶盖(p/n:1533218-2)。

5.6. Place tape on middle of four sides of inner box.

用封箱胶带将内盒四边的中央封紧。

5.7. Place a middle label to the center of top cover.

在顶盖的中间位置贴上中标签。

5.8. Set up the box and close the bottom of the box with tape.

折叠好外箱，并用胶带封好箱底。

5.9. Place 3 inner boxes with assembly into box.

将3个装满产品的内盒竖着放入外箱中。

注：保证产品放入外箱子后 PCB 板退出器朝上。

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。