

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 485043-2 00 CURRENT

UM PC ORG CODE 0G30 PROD CDE 1041

SUPPLIER MFG DATE 03/24/94

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 2500

DESCRIPTION WIRE CONNECTOR

STANDARD LEVEL - 200

PRODUCT DESC SPLICE 4000-9000 020TPBR

MARKING UR CSA

PRODUCT & APPROVAL LAST CHANGED: 04/17/12 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 05/13/09 PACKAGING REV AL

SPEC. TO REF. REV. DESCRIPTION

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102-00060      K   CAGE Codes and Date Coding
107-00142-5    D   PALLET REQUIREMENTS
107-00205      C   Stretch Wrapping, Procedure for
107-00216      M   AIAG Packaging Requirements
    
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REEL PER 107-3 FIGURE 0033

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
LAST CHANGED: 08/03/11

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PACKAGE QUANTITY      2500
INSTRUCTION           | LBL FORMATS      COMP PN DATA
SHEET REQD.           | REQUIRED          USED FOR LBL
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|
| 999385-1
    
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
1- 10040-4	PAPER, INTERLEAVING, .438 WIDE	1.0000000	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-6	STAPLE	1.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999447-2	REEL, CORRUGATED RE-40M	1.0000000	PC

OPERATION DESCRIPTION

START/REEL/TIE-OFF PRODUCT ONTO REEL PER 107-7-SPEC...

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
LAST CHANGED: 08/21/09

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PACKAGE QUANTITY      15000
INSTRUCTION           | LBL FORMATS      COMP PN DATA
SHEET REQD.           | REQUIRED          USED FOR LBL
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|
| 999102-1
    
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995495-3	BOX,CORR,FOL	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR

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PLC 400

LAST CHANGED: 08/21/09

PACKAGE QUANTITY 15000

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
999077-1	STOCK, LABEL	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC

OPERATION DESCRIPTION

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SETUP BOX AND SECURE BOTTOM WITH TAPE. LOAD SPECIFIED QTY OF REELS INTO BOX. FILL VOID W/SPACER PADS FOLDED TO MINIMIZE PAD USAGE PER BOX PACK-OUT. CLOSE BOX AND SECURE W/TAPE. APPLY LABELS TO LABEL GRAPHIC TARGETS PRINTED ON BOX PANELS FILLER PAD P/N 1621506-1 CAN BE USED AS SUBSTITUTE