

**10MM MOD JK ASSY, 8 POSN, SHIELDED**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of 10MM MOD JK ASSY,8POSN, SHIELDED products.

订定 10MM MOD JK ASSY, 8 POSN, SHIELDED 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
1658868-1/2	MJ,8P/8C,10MM,SHLD,NOPANL TABS
1368005-1	MODULAR JACK ASSY ,8 POSN 10MM ,WITHOUT POSTS
1116504-X	10MM MOD JK ASSY, 8 POSN
1116503-1/2	10MM MOD JK ASSY, 8 POSN, SHIELDED
1116062-X	10MM MOD JK ASSY, 8 POSN, SHIELDED
406732-X	MOD JK ASSY,8 POSN,SHIELDED,10MM W/O PANEL TABS, W/O POSTS
406729-1	MOD JK ASSY,8 POSN,SHIELDED,10MM W/O PANEL TABS
1888543-2	MOD JK ASSY,8 POSN,SHIELDED,10MM W/O PANEL TABS
1888743-1	MODULAR JACK ASSY ,8 POSN 10MM
1932626-1	MJ,10MM,8P,BEZEL PNL TABS,SN

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Usage
INNER	698592-1	10MM PVC CLAMSHELL TRAY	1/66
	623865-4	INNER LABEL	1/66
MIDDLE	-	-	
OUTER	999161-1	SHIPPING BOX	1/396
	623865-5	OUTER LABEL	1/396

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	-	-	Tape

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**4. PACKAGING QUANTITY 包装数量**

	Inner	Middle	Outer
QTY	66 pcs/tray	-	66X6=396 pcs/box

**5. PACKING METHOD 包装方法**

5.1. Set up a box and secure bottom flaps with tape.

折叠好一个箱子，并用胶带封好箱底。

5.2. Load 66 connectors into tray and ensure each connector is correctly located in its respective compartment with the solder tails facing up.

将66个成品放入TRAY中，并保证焊接端朝上。

5.3. Affix an inner label to the middle of cover of tray.then put a fully loaded tray into the box.

将标签贴在TRAY的上盖中间，然后把TRAY放入纸箱。

注：其中对于1888543-2，还需在tray盖上TE内标签下面加贴一客户标签(PN:623868-1,格式如图1示)。

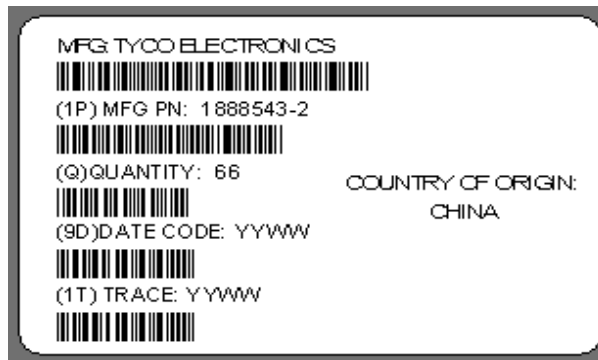


图 1 (only for 1888543-2)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5.4. Repeat 5.2~5.3 five times.

重复第二步 ~ 第三步五次。

5.5. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**对出货至华为客户的产品需要在外箱上加贴一张客户标签，标签物料编号为623865-2。贴法：贴在与外箱标签同一侧面的右上角的位置。**

**标签样板请参照打标签样板处。**