

Data Sheet | Item Number: 250-203/353-604/997-404

THR PCB terminal block; push-button; 1.5 mm²; Pin spacing 3.5 mm; 3-pole; Push-in CAGE CLAMP®; in tape-and-reel packaging; 1,50 mm²; black

<https://www.wago.com/250-203/353-604/997-404>

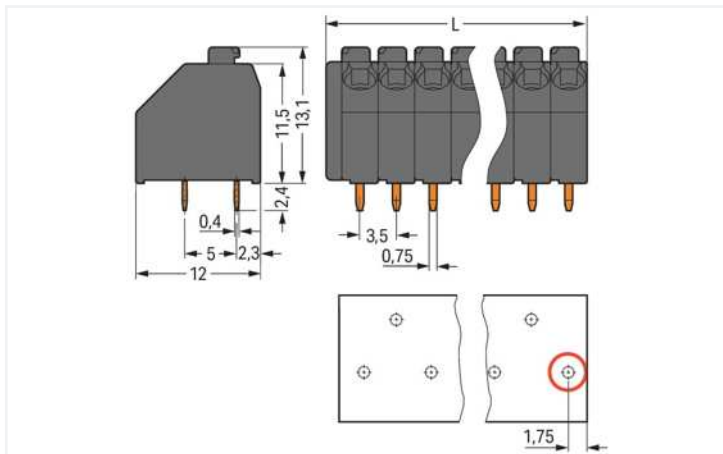


Color: ■ black

Similar to illustration

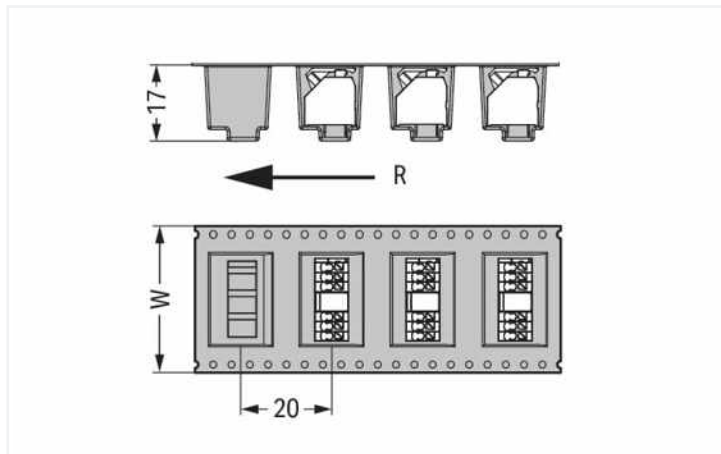


Similar to illustration



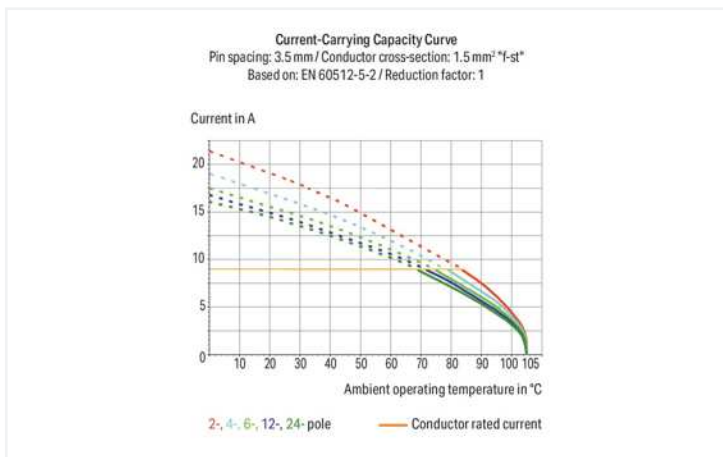
Dimensions in mm

$L = (\text{pole no.} \times \text{pin spacing}) + 1.5 \text{ mm}$
 First solder pin, front right (red circle)



Dimensions in mm

W = tape width
 R = feed direction



- Cost-effective integration of high-temperature resistant THR terminal strips into SMT reflow soldering processes
- Versions with suction pads are available in tape-and-reel packaging for automated assembly
- Push-in termination of solid and ferruled conductors
- Termination/removal of fine-stranded conductors via push-buttons
- 45° conductor entry angle provides easy, space-saving wiring

Notes

Note

Application notes:

Suitable for lead-free, reflow-soldering profiles per DIN EN 61760-1 and IEC 60068-2-58 up to max. 260°C peak temperature. Due to application-specific variables (component configuration and orientation, type of soldering machine, solder paste), trial runs are recommended to ensure product and process compatibility under actual manufacturing conditions.

Variants:

Other pole numbers

Direct marking

Other versions (or variants) can be requested from WAGO Sales or configured at <https://configurator.wago.com/>.

Electrical data

Ratings per IEC/EN

Ratings per	IEC/EN 60664-1
Nominal voltage (III/3)	200 V
Rated impulse voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated impulse voltage (III/2)	4 kV
Nominal voltage (II/2)	320 V
Rated surge voltage (II/2)	4 kV
Rated current	8 A
Legend (ratings)	(III / 2) \triangleq Overvoltage category III / Pollution degree 2

Ratings per UL 1059

Approvals per	UL 1059
Rated voltage UL (Use Group B)	300 V
Rated current UL (Use Group B)	8 A
Rated voltage UL (Use Group D)	300 V
Rated current UL (Use Group D)	5 A

Ratings per CSA

Approvals per	CSA
Rated voltage CSA (Use Group B)	300 V
Rated current CSA (Use Group B)	10 A
Rated voltage CSA (Use Group D)	300 V
Rated current CSA (Use Group D)	10 A

Connection data

Connection points	3
Total number of potentials	3
Number of connection types	1
Number of levels	1

Connection 1

Connection technology	Push-in CAGE CLAMP®
Actuation type	Push-button
Solid conductor	0.2 ... 1.5 mm ² / 24 ... 16 AWG
Fine-stranded conductor	0.2 ... 1.5 mm ² / 24 ... 16 AWG
Fine-stranded conductor; with insulated ferrule	0.25 ... 1 mm ²
Fine-stranded conductor; with uninsulated ferrule	0.25 ... 1 mm ²
Strip length	8.5 ... 9.5 mm / 0.33 ... 0.37 inches
Conductor connection direction to PCB	45 °
Pole number	3

Physical data

Pin spacing	3.5 mm / 0.138 inches
Width	12 mm / 0.472 inches
Height	15.5 mm / 0.61 inches
Height from the surface	13.1 mm / 0.516 inches
Depth	12 mm / 0.472 inches
Solder pin length	2.4 mm
Solder pin dimensions	0.4 x 0.75 mm
Reel diameter of tape-and-reel packaging	330 mm
Tape width	24 mm

PCB contact

PCB contact	THR
Solder pin arrangement	over the entire terminal strip (staggered)
Number of solder pins per potential	1

Material Data

Note (material data)	Information on material specifications can be found here
Color	black
Material group	IIIa
Insulation material	Polyamide (PA46)
Flammability class per UL94	V2
Clamping spring material	Copper alloy
Contact plating	Tin
Fire load	0 MJ
Weight	1.6 g

Environmental requirements

Limit temperature range	-60 ... +105 °C
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Commercial data

eCl@ss 10.0	27-44-04-01
eCl@ss 9.0	27-44-04-01
ETIM 8.0	EC002643
ETIM 7.0	EC002643
PU (SPU)	160 pcs
Packaging type	Box
Country of origin	DE
GTIN	4045454916282
Customs tariff number	85369010000

Approvals / Certificates

General approvals



Approval	Standard	Certificate Name
UR Underwriters Laboratories Inc.	UL 1059	E 45172

Downloads

Environmental Product Compliance

Compliance Search

[↓](#)

Documentation

Additional Information			
Technical Section	03.04.2019	pdf 1949.09 KB	↓
		pdf 535.32 KB	↓

CAD/CAE-Data

CAD data

[↓](#)

1 Compatible Products









1.1 Optional Accessories

1.1.1 Ferrule

1.1.1.1 Ferrule




Item No.: 216-301 Ferrule; Sleeve for 0.25 mm ² / AWG 24; insulated; electro-tin plated; yellow	Item No.: 216-321 Ferrule; Sleeve for 0.25 mm ² / AWG 24; insulated; electro-tin plated; yellow	Item No.: 216-151 Ferrule; Sleeve for 0.25 mm ² / AWG 24; uninsulated; electro-tin plated	Item No.: 216-131 Ferrule; Sleeve for 0.25 mm ² / AWG 24; uninsulated; electro-tin plated; silver-colored
Item No.: 216-302 Ferrule; Sleeve for 0.34 mm ² / 22 AWG; insulated; electro-tin plated; light turquoise	Item No.: 216-322 Ferrule; Sleeve for 0.34 mm ² / 22 AWG; insulated; electro-tin plated; light turquoise	Item No.: 216-132 Ferrule; Sleeve for 0.34 mm ² / AWG 24; uninsulated; electro-tin plated	Item No.: 216-152 Ferrule; Sleeve for 0.34 mm ² / AWG 24; uninsulated; electro-tin plated

1.1.1.1 Ferrule

 Item No.: 216-241 Ferrule; Sleeve for 0.5 mm ² / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white	 Item No.: 216-201 Ferrule; Sleeve for 0.5 mm ² / 20 AWG; insulated; electro-tin plated; white	 Item No.: 216-221 Ferrule; Sleeve for 0.5 mm ² / 20 AWG; insulated; electro-tin plated; white	 Item No.: 216-141 Ferrule; Sleeve for 0.5 mm ² / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92
 Item No.: 216-101 Ferrule; Sleeve for 0.5 mm ² / AWG 22; un-insulated; electro-tin plated; silver-colored	 Item No.: 216-121 Ferrule; Sleeve for 0.5 mm ² / AWG 22; un-insulated; electro-tin plated; silver-colored	 Item No.: 216-242 Ferrule; Sleeve for 0.75 mm ² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray	 Item No.: 216-262 Ferrule; Sleeve for 0.75 mm ² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray
 Item No.: 216-202 Ferrule; Sleeve for 0.75 mm ² / 18 AWG; un-insulated; electro-tin plated; gray	 Item No.: 216-222 Ferrule; Sleeve for 0.75 mm ² / 18 AWG; un-insulated; electro-tin plated; gray	 Item No.: 216-142 Ferrule; Sleeve for 0.75 mm ² / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92	 Item No.: 216-102 Ferrule; Sleeve for 0.75 mm ² / AWG 20; un-insulated; electro-tin plated; silver-colored
 Item No.: 216-122 Ferrule; Sleeve for 0.75 mm ² / AWG 20; un-insulated; electro-tin plated; silver-colored	 Item No.: 216-243 Ferrule; Sleeve for 1 mm ² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red	 Item No.: 216-263 Ferrule; Sleeve for 1 mm ² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red	 Item No.: 216-203 Ferrule; Sleeve for 1 mm ² / AWG 18; insulated; electro-tin plated; red
 Item No.: 216-223 Ferrule; Sleeve for 1 mm ² / AWG 18; un-insulated; electro-tin plated; red	 Item No.: 216-103 Ferrule; Sleeve for 1 mm ² / AWG 18; un-insulated; electro-tin plated	 Item No.: 216-143 Ferrule; Sleeve for 1 mm ² / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92	 Item No.: 216-123 Ferrule; Sleeve for 1 mm ² / AWG 18; un-insulated; electro-tin plated; silver-colored


1.1.2 Marking

1.1.2.1 Marking strip

 Item No.: 210-332/350-202 Marking strips; as a DIN A4 sheet; MARKED; 1-16 (240x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white	 Item No.: 210-332/350-204 Marking strips; as a DIN A4 sheet; MARKED; 17-32 (240x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white	 Item No.: 210-332/350-206 Marking strips; as a DIN A4 sheet; MARKED; 33-48 (240x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white
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1.1.3 Test and measurement

1.1.3.1 Testing accessories

 Item No.: 735-500 WAGO Test pin; 1 mm Ø; 30 V AC / 60 V DC; CAT0; 1 A; 6 mm un-insulated; Test lead for soldering up to 0,5mm ²

1.1.4 Tool

1.1.4.1 Operating tool



Item No.: 210-720

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured

Item No.: 210-657

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multicoloured

Installation Notes

Conductor termination



Conductor termination



Testing



Marking

