The supplier acknowledges that, with the acceptance of the drawing, he is in a position to manufacture the illustrated part in accordance with the drawing in reproducible from and series production. Through the selected manufacturing processes no impairments will arise in the material and structure which could subsequently lead to an impairment of the component. Verbal agreements over and above that are not valid. Deviations from this rule must be writing and must be signed by the purchaser.

Technische Daten/ technical data	:	Akkupack/ batterypack
Chemie/ chemistry	:	Lithium Ion
Zellenzahl/ no. of cells	:	4 Zellen/ cells ; 4S1P
Zellentypl/ cell type	:	INR18650 LGC MJ1
Kapazität/ capacity	:	nom. 3450mAh discharge at 0.2C min. 3400mAh discharge at 0.2C ta:20°C; EV(Discharge End Voltage): 2.5V per cell
Innenwiderstand/ impedance	:	< 240mOhm (battery and safetyboard)
Nominalspannung/ nominal voltage	:	14.8V
Standard Ladespannung/ standard charge voltage	:	16.8V±1%
Standard Entladespannung/ standard discharge voltage	:	10V
Nominaler Ladestrom/ nominal charge current	:	0.5C
Maximaler Ladestrom/ maximum charge current	:	1C
Ladeendstrom/ charge end current	:	0.01C recommended
Maximaler Entladestrom/ maximum discharge current	:	4000mA (limited by safetyboard)
Anwendungstemperaturbereich/ ambient temperature range	:	0°C...+45°C charge −20°C...+60°C discharge −20°C...+30°C storage max. 1 year −20°C...+45°C storage max. 3months
Selbstentladung/ self discharge	:	≤ 5% / month at20°C ≤ 10% / month at30°C ≤ 20% / month at40°C
Standards/	:	UN 3480, Subsection 38.3 All cells and batterypacks type tested according to UN manual of test and criteria subsection 38.3

Technische Daten/ technical data	:	Sicherheitsschaltung/ safety board (0180−3199)
Überladeschutzspannung/ over charge voltage detection	:	4.35V±25mV per cell
Wiedereinschaltspannung/ over charge release voltage	:	4.15V±50mV per cell
Entladeabschaltspannung/ over discharge detection voltage	:	2.4V±80mV per cell
Wiedereinschaltspannung/ over discharge release voltage	:	3.0V±100mV per cell
Nominaler Lade/Entladestrom/ nominal operating current	:	4A
Entlade Abschaltstrom/ discharge cut off current	:	15A± 5A
Kurzschlussschutz/ short circuit protection	:	gegen äußeren Kurzschluss/ against external short circuit
Temperarurschalter/ temperature switch	:	PTC : JK−P600 20V/6A at 25°C; 5.2A at 40°C
MOSFET	:	im Pluszweig/ in positive path
Rückstellkriterium/ release condition	:	Last trennen, Aktiv nach Anladen/ cut load, release after charging up
Leiterplattenmaterial/ pcb material	:	FR4
Nettogewicht/ net weight	:	203.2g
Standards	:	CE

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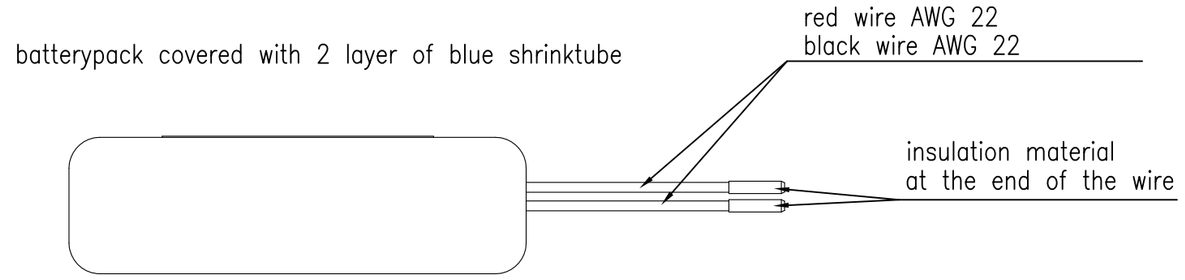

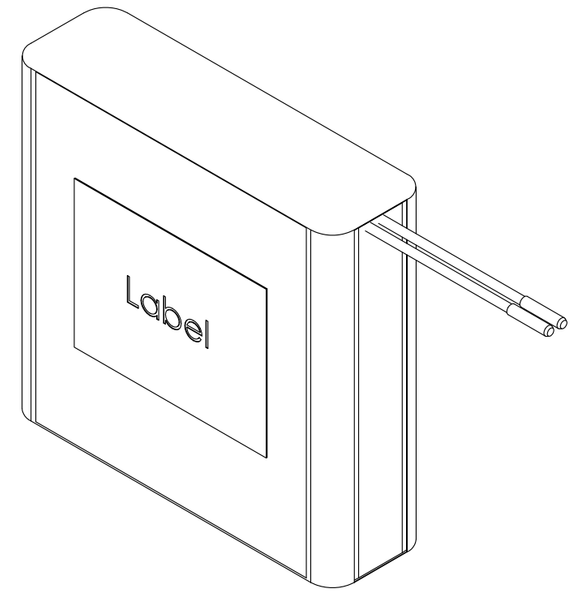

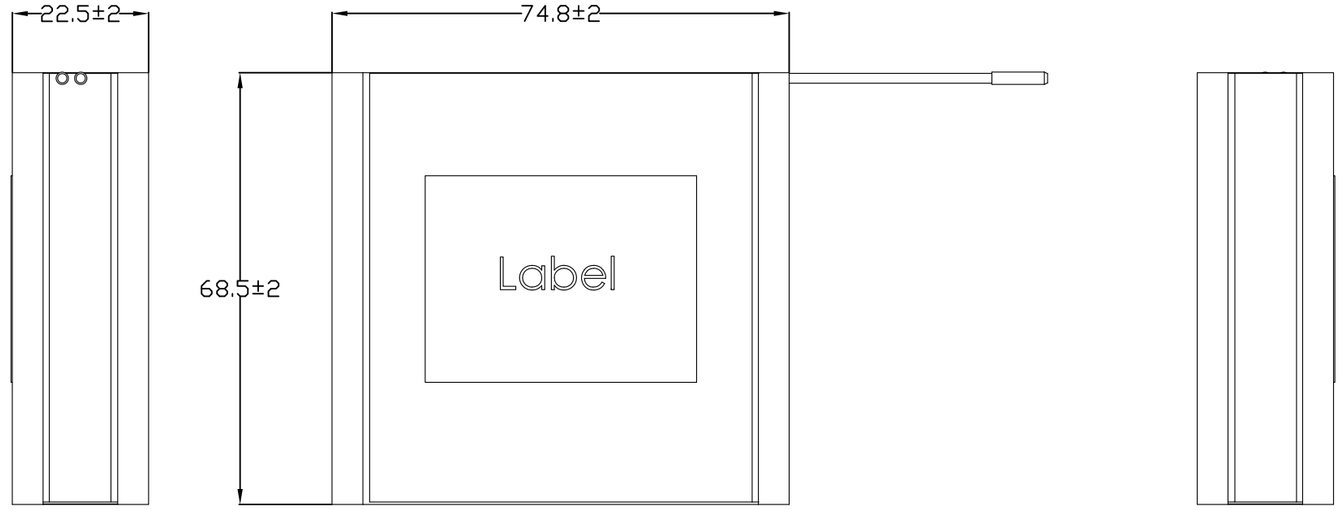

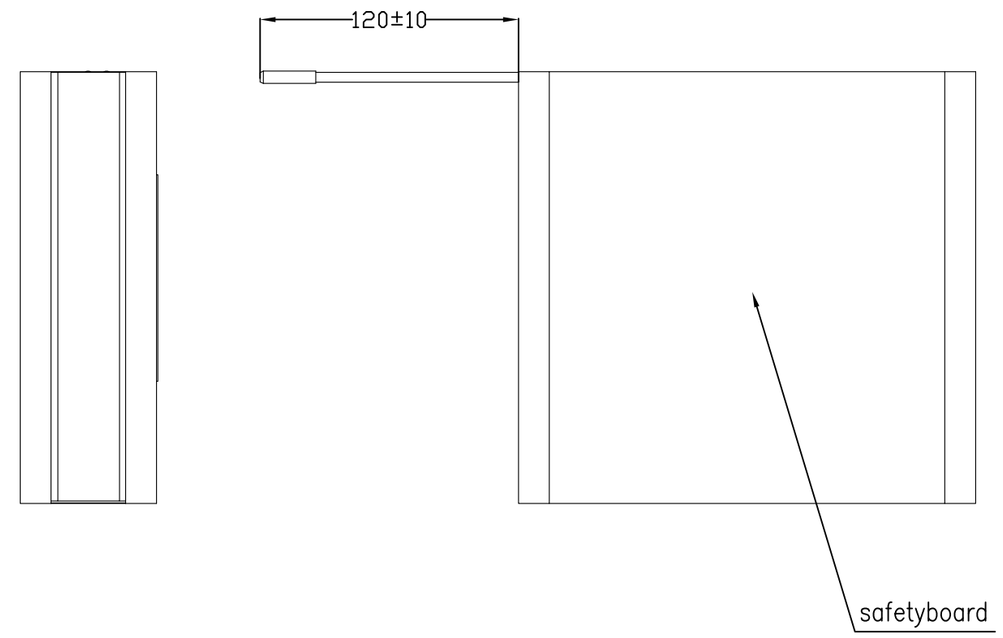

Verwendungsbereich/Application range für Anfrage/for inquiry :IS-2016-01263				Zul. Abweichung/ Allowable deviation	Oberfläche/ Surface	Maßstab/Scale (DIN A2): 1:1	Gewicht/Weight
				Allgemeintoleranz DIN ISO 2768-m		Werkstoff/Work material, Modell-Nr.	
				2016	Datum/Date	Name	Zeichnungsname/Drawing name
				Erstellt/ Drawn by	12.10.	JX	Li−Ion−14.8V−3450mAh−4s1p−PTC/LG with safetyboard
V0	created this D/S	12.10.16	JX	ARSMANN		Zeichnungsnummer/Drawing number Artikelnummer/Part number 2447−3032−20	Blatt/ Sheet 1
Version	Änderung/Change	Datum/Date	Name	Ursprung/Origin Proj. IS-2016-01263		Ersatz für/Replaced by	Ersatz durch/Replacement through: