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P	LR	DESCRIPTION	DATE	DN	APVD
C		ECR-17-002010	2-2017	RS	LZ

PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852621-2	C	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852621-3	C	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1852621-7	A	-	-	-	SPARE PARTS

TERMINAL NAME: -					
184437					
63535-1					
CRIMPING DATA					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.035 ±.002		30 SOLID		
B	-		-		
C	-		-		
D	-		-		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.042	F	30		
PRESS NO.	INSUL		-		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	-	.436	-	-	L1339

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN BENCH MACHINE.
- 5 MODIFY LAMINATER SPACER AS REQUIRED TO REMOVE CLEARANCE IN FEED LINKAGE.
- 6 LUBRICATION OF TERMINAL IS REQUIRED.

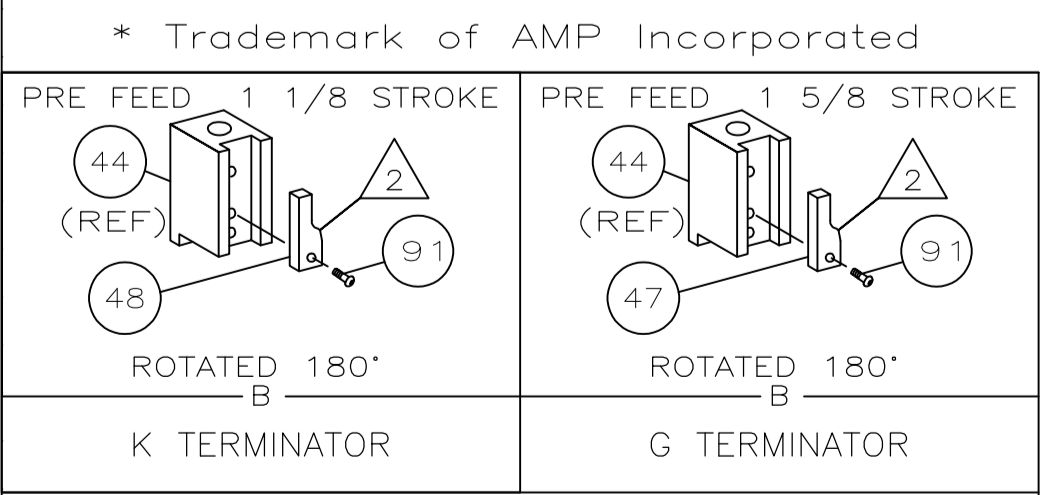
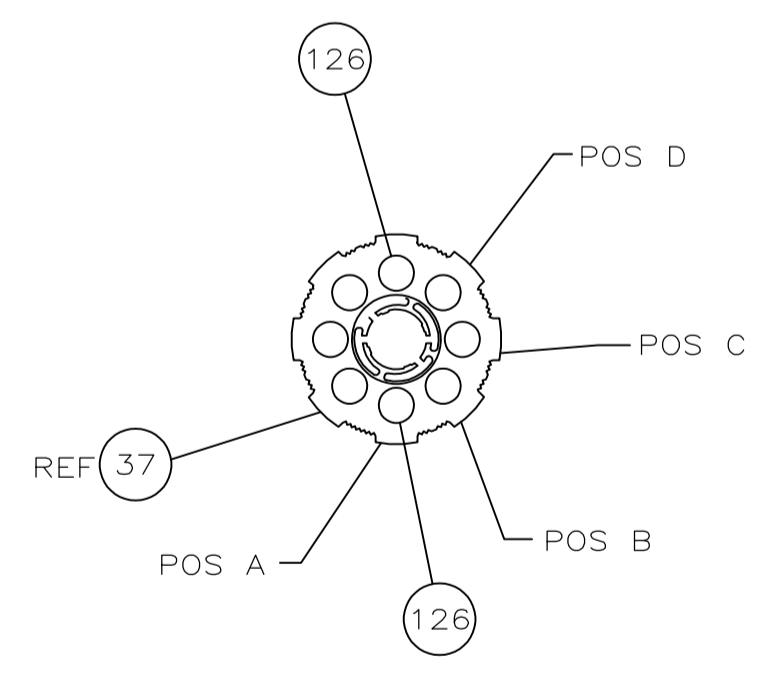
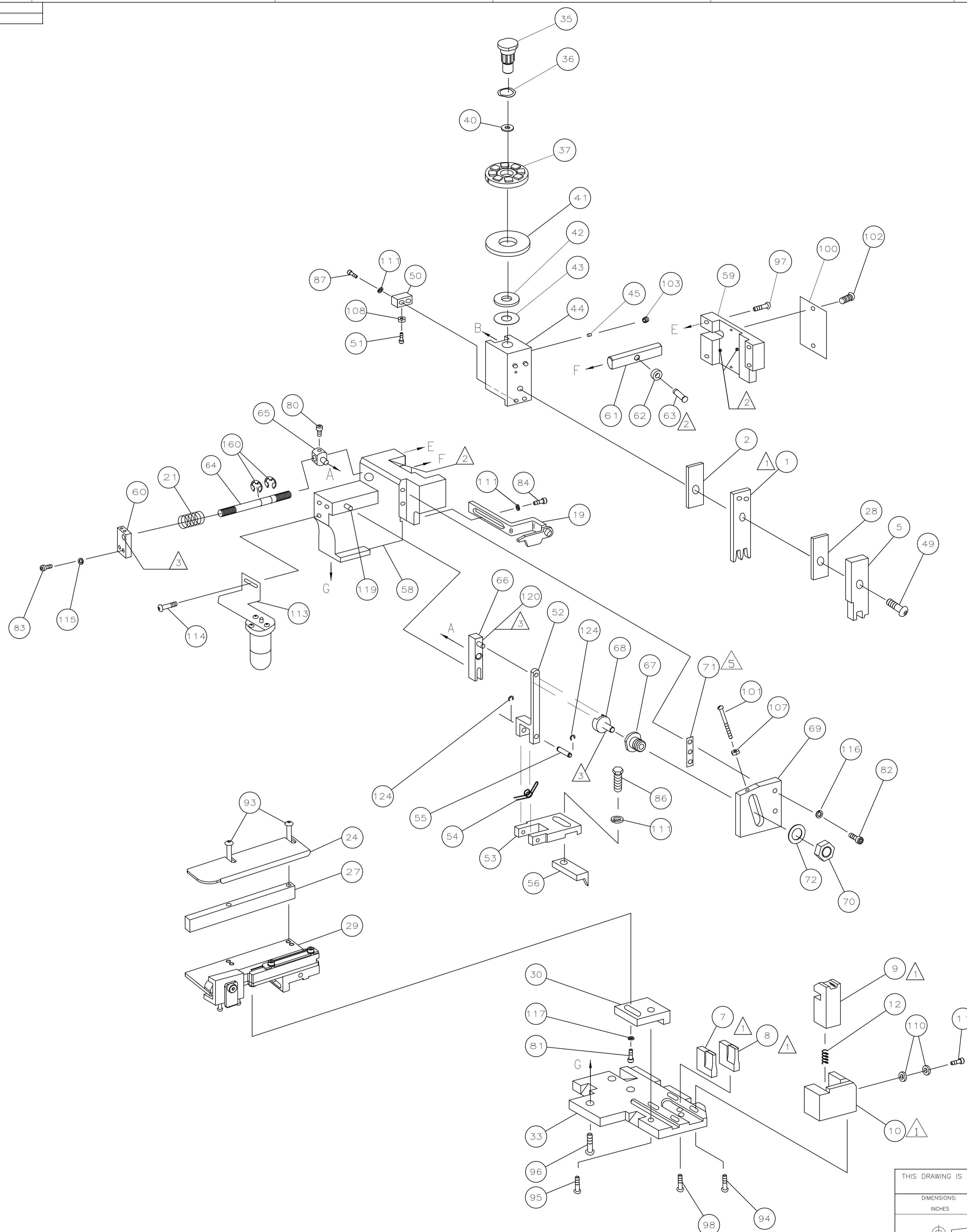
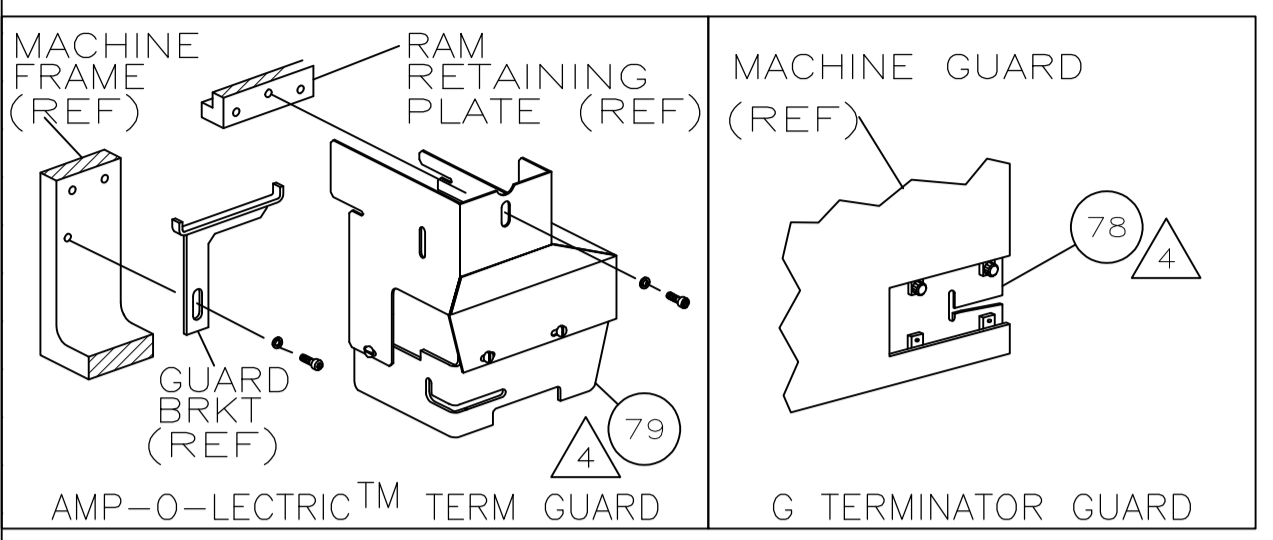
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-77	-3	-2	U/M	PART NO	DESCRIPTION	ITEM NO

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-77	-3	-2	U/M	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY		PARTS LIST		QTY REQD PER ASSY		PARTS LIST		QTY REQD PER ASSY		PARTS LIST	
THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: M. YOUNGER 04JAN2008 DIMENSIONS: INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0005 1 PLC ±.0005 2 PLC ±.0005 3 PLC ±.0005 4 PLC ±.0005 ANGLES FINISH											
MATERIAL				WEIGHT 0				CUSTOMER DRAWING			
APVD: T. FLIN				APPL SPEC				RESTRICTED TO			
SIZE: A1				CAGE CODE: 00779				DRAWING NO: 1852621			
SCALE: -				SHEET 1 OF 2				REV C			

REVISIONS				
P	LTR	DESCRIPTION	DATE	APPV
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: M. YOUNGER	DATE: 04JAN2008	TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: SIDE FEED HDM APPLICATOR	
		0. PLC	± .005	PRODUCT SPEC: -	
		1. PLC	± .005	APPLICATION SPEC: -	
		2. PLC	± .005	SIZE: A1	
		3. PLC	± .005	CAGE CODE: 00779	
		4. PLC	± .005	DRAWING NO: 1852621	
MATERIAL: -		FINISH: -		RESTRICTED TO: -	
CUSTOMER DRAWING		SCALE: -		SHEET 2 OF 2	