

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 208530-1 00 CURRENT

UM PC ORG CODE 0G30 PROD CDE M151

SUPPLIER MFG DATE 03/30/91

COUNTRY CODE MX

TRADEMARK NM ECONOSEAL

STANDARD QUANTITY - 25

DESCRIPTION CIRCULAR SEALED CONNECTOR

STANDARD LEVEL - 200

PRODUCT DESC PLUG,9 POSN,ECONOSEAL

MARKING UR

PRODUCT & APPROVAL LAST CHANGED: 05/06/10 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/19/94 PACKAGING REV U

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-01338	A	Connectors, Circular Sealed, Econoseal

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 08/21/98

PACKAGE QUANTITY	25		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	995151-1		
	999287-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
10411-2	LABEL STOCK(STANDARD NO PRINT)	1.0000000	PC
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

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PLACE ASSEMBLIES IN BAG.
HEAT SEAL TO CLOSE.
PLACE LABEL ON BAG.
ALT LBL FMT 995151-1 AND LBL STOCK 10411-2 CAN BE USED
INSTEAD OF LBL FMT 999287-1 AND LBL STOCK 999585-1

INTERMEDIATE PACKAGING DESCRIBED BELOW:

PLC 300
LAST CHANGED: 08/21/98

PACKAGE QUANTITY	150		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
408-07900	995151-1		
	999287-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
10411-2	LABEL STOCK(STANDARD NO PRINT)	1.0000000	PC

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INTERMEDIATE PACKAGING DESCRIBED BELOW: PLC 300

LAST CHANGED: 08/21/98

PACKAGE QUANTITY	150		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
12011	CARTON, FOLDING	1.0000000	PC
115687-4	CUSHIONING, POLYCAP	1.0000000	FT
999585-1	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

SET UP CARTON & PLACE ATTACHED PAD IN BOTTOM OF CARTON.
 PLACE BAGS INTO CARTON.
 FILL VOIDS WITH CUSHIONING.
 PLACE IS SHEET IN CARTON.
 CLOSE LID.
 PLACE LABEL ON CARTON.
 CURRENT STOCK 19649-7 SHOULD BE USED UNTIL DEPLETED
 ALT LBL FMT 995151-1 AND LBL STOCK 10411-2 CAN BE USED
 INSTEAD OF LBL FMT 999287-1 AND LBL STOCK 999585-1

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 05/21/94

PACKAGE QUANTITY	300		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
	999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
12120	BOX, CORR, RSC	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.8288000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999103-1	LABEL STOCK	1.0000000	PC
999264-1	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

SET UP BOX AND SECURE BOTTOM WITH TAPE.
 PLACE PREPACKAGED ASSEMBLIES INTO BOX.
 CLOSE BOX AND SECURE WITH TAPE.
 PLACE LABEL ON BOX.
 ALTERNATE LABEL FORMAT 995293-1 AND LABEL STOCK
 ...995144-1 CAN BE SUBSTITUTED FOR LABEL FORMAT

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STANDARD QUANTITY - 25 DESCRIPTION CIRCULAR SEALED CONNECTOR

STANDARD LEVEL - 200 PRODUCT DESC PLUG,9 POSN,ECONOSEAL

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 05/21/94

PACKAGE QUANTITY 300

OPERATION DESCRIPTION

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...999102-1 AND LABEL STOCK 999103-1.
PLACE PRODUCT LABEL IN LOWER LEFT CORNER OF
... END PANEL MARKED WITH PN