DDR3 DIMM ASSY

1. PURPOSE 目的

Define the packaging specifiction and packaging method of DDR3 DIMM ASSY.

订定 DDR3 DIMM ASSY 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
2040727-1/4/5/6/7	DDR3 DIMM ASSY W/O BOSS
1-2040727-2	DDR3 DIMM ASSY BOSS TYPE
1-2040727-3/-4	DDR3 DIMM ASSY
2040910-1/2	DDR SODIMM SOCKET 0.6mm PITCH 200POS. VERTICAL TYPE
1554003-1	DDR3 DIMM Press Fit 240P Hard Tray Assy

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(LxWxH)	Usage				
				2040727-1/4 2040727-5/6/7	1-2040727-2	1-2040727-3/-4	1554003-1	2040910-1/2
INNER	1533291-1	Hard Tray	335LX230WX26.82H	4/108	-	-	-	-
	1533291-2	Hard Tray	335LX230WX28.82H	-	4/96	-	-	-
	1533373-1	Hard Tray	325L-150W-31.55H	-	-	6/140	-	-
	1533291-4	Hard Tray	335LX230WX31.50H	-	-	-	3/64	-
	1533294-1	Soft Tray	335LX230WX22.8H	-	-	-	-	5/96
MIDDLE	1533117-4	INNER BOX	340X240X111	1/108	1/96	-	1/64	1/96
	1-1533117-3	INNER BOX	330X163X185	-	-	1/140	-	-
	3-912074-2	CUSHION	315X200X7	2/108	2/96	1/140	2/64	2/96
	623853-1	TAPE	25W	6 MR/108	6 MR/96	8 MR/140	6 MR/64	6 MR/96
	623865-4	INNER LABEL	102X51	1/108	1/96	1/140	1/64	1/96
OUTER	1533118-4	SHIPPING BOX	505X350X248	1/432	1/384	-	1/256	1/384
	1-1533118-1	SHIPPING BOX	345X345X195	-	-	1/280	-	-
	912065-2	AIR CAP	1100X390X4	2/432	2/384	1/140	2/256	2/384
	623865-5	OUTER LABEL	102X102	1/432	1/384	1/280	1/256	1/384

DR	CHK	APVD
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3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	-	623865-4	623865-5
SEALING	Tape	Tape	Tape

4.PACKAGING QUANTITY 包装数量

P/N	Inner	Middle	Outer
2040727-1/4/5/6/7	36 pcs/tray	36 x 3 = 108 pcs/inner box	432 pcs/carton
1-2040727-2	32 pcs/tray	32 x 3 = 96 pcs/inner box	384 pcs/carton
1-2040727-3/4	28 pcs/tray	28 x 5 = 140 pcs/inner box	280 pcs/carton
2040910-1/2	24 pcs/tray	24 x 4 = 96 pcs/inner box	384 pcs/carton
1554003-1	32 pcs/tray	32 x 2 = 64 pcs/inner box	256 pcs/carton

5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way into tray.
将产品放入TRAY中。

5.2. Place another tray of onto previous tray with products.and ensure the two trays are justification completely.
盖上另一个装满产品的TRAY，保证上下两个TRAY完全对齐。
For 2040910-1/2 注： TRAY 与 TRAY 之间的放置方向相反，即旋转180 度。

5.3.1. ***Only for 2040727-1/4/5/6/7/12:*** Stack 3 trays with product one by one, then put an empty tray on the top & wrap 4 stacked trays with tape.
将装好产品的3 个 TRAY 堆成一叠，最后在上面放1个空 TRAY。将堆成一叠的使4个TRAY用胶带固定。

5.3.2. ***Only for 2040910-1/2:*** Stack 4 trays with product one by one, then put an empty tray on the top & wrap 5 stacked trays with tape.
将装好产品的4 个 TRAY 堆成一叠，最后在上面放1个空 TRAY。将堆成一叠的使5个TRAY用胶带固定。

5.3.3. ***Only for 1554003-1:*** Stack 2 trays with product one by one, then put an empty tray on the top & wrap 3 stacked trays with tape.
将装好产品的2 个 TRAY 堆成一叠，最后在上面放1个空 TRAY。将堆成一叠的使3个TRAY用胶带固定。

5.3.4. ***Only for 1-2040727-3/4:*** Stack 5 trays with product one by one, then put an empty tray on the top & wrap 6 stacked trays with tape.
将装好产品的5 个 TRAY 堆成一叠，最后在上面放1个空 TRAY。将堆成一叠的使6个TRAY用胶带固定。

5. PACKING METHOD 包装方法

方法：在长方向缠两道，在横方向上缠一道，每道各缠三圈，如下图1所示。

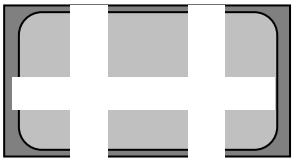


图 1

5.4. Set up an inner box.
折叠好一个内盒。

5.5. Place one piece of cushion on bottom of inner box.
在内盒的底部放一块海绵。
注：其中1-2040727-3/4，内盒底部不用放海绵。

5.6. Place stack trays into the inner box。
将一叠TRAY放入内盒中。

5.7. Place one piece of cushion on top of trays in box.
在内盒最上面放一块海绵。

5.8. Close cover of the inner box, place tape on the middle of three sides.
合上盖子，并在内箱三边的中间(除连接边外)各贴上一条大胶带。

5.9. Place an inner label on the middle of cover of box.
在箱盖的中间贴上内标签。

5.10. Set up a carton.and secure bottom flaps with tape.
折叠好一个外箱，并用胶带封好箱底。

Only for 1-2040727-3/4:

5.11.1. Place package 2 inner boxes with one piece of air cap, bubble facing outside & intfo the carton.
用一块气泡垫将2个内盒裹住并放入外箱中。

5. PACKING METHOD 包装方法

For other:

5.11.2. Place package 4 inner boxes with two pieces of air cap, bubble facing outside & intfo the carton(see: figure 2).

如图2用二块气泡垫将四个内盒裹住并放入外箱中。



图 2

5.12. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。