

**2MM PITCH MT RECE HSG ASSY AMP CT CONN**
**1. PURPOSE 目的**

Define the packaging specification and packaging method of 2MM PITCH MT RECE HSG ASSY AMP CT CONN.

订定 2MM PITCH MT RECE HSG ASSY AMP CT CONN 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Part Number	Description
X-316153-X	2MM PITCH MT REC DUMMY HSG AMP CT CONN
X-179694-X	2MM PITCH MT RECE HSG ASSY AMP CT CONN
X-176392-X	2MM PITCH MT RECE HSG ASSY AMP CT CONN
X-173977-X	2MM PITCH MT RECE HOSUING ASSY AMP CT CONNECTOR
X-84941-X	2MM PITCH MT REC ASSY AMP CT (COMMON TERMINATION CONN)

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description
INNER	5-720994-6	POLY BAG
MIDDLE	1533271-1	INNER BOX
OUTER	292906-8	SHIPPING BOX

	Inner	Middle	Outer
LABEL	623865-4	623865-4	623865-5
SEALING	Heat-seal	Tape	Tape

**4. PACKAGING QUANTITY 包装数量**
**316153 系列**

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
316153-2	2	1,000	16,000	32,000
316153-3	3	1,000	14,000	28,000
316153-4	4	1,000	12,000	24,000
316153-5	5	1,000	10,000	20,000

 DR  
Sam Wu

 CHK  
Jom Zheng

 APVD  
Ansin Yang

**4. PACKAGING QUANTITY 包装数量**

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
316153-6	6	1,000	10,000	20,000
316153-7	7	1,000	8,000	16,000
316153-8	8	1,000	8,000	16,000
316153-9	9	1,000	5,000	10,000
1-316153-0	10	1,000	5,000	10,000
1-316153-1	11	1,000	4,000	8,000
1-316153-2	12	1,000	4,000	8,000

**179694 系列**

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
2-179694-2	2	1,000	16,000	32,000
2-179694-3	3	1,000	14,000	28,000
2-179694-4	4	1,000	12,000	24,000
2-179694-5	5	1,000	10,000	20,000
2-179694-6	6	1,000	10,000	20,000
2-179694-7	7	1,000	8,000	16,000
2-179694-8	8	1,000	8,000	16,000
2-179694-9	9	1,000	5,000	10,000
3-179694-0	10	1,000	5,000	10,000
3-179694-1	11	1,000	4,000	8,000
3-179694-2	12	1,000	4,000	8,000
3-179694-3	13	1,000	4,000	8,000
3-179694-4	14	1,000	4,000	8,000
3-179694-5	15	1,000	4,000	8,000

**4. PACKAGING QUANTITY 包装数量**
**176392 系列**

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
176392-2	2	1,000	16,000	32,000
176392-3	3	1,000	14,000	28,000
176392-4	4	1,000	12,000	24,000
176392-5	5	1,000	10,000	20,000
176392-6	6	1,000	10,000	20,000
176392-7	7	1,000	8,000	16,000
176392-8	8	1,000	8,000	16,000
176392-9	9	1,000	5,000	10,000
1-176392-0	10	1,000	5,000	10,000
1-176392-1	11	1,000	4,000	8,000
1-176392-2	12	1,000	4,000	8,000
1-176392-3	13	1,000	4,000	8,000
1-176392-4	14	1,000	4,000	8,000
1-176392-5	15	1,000	4,000	8,000

**173977 系列**

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
0, 2, 4, 6-173977-2	2	1,000	16,000	32,000
0, 2, 4, 6-173977-3	3	1,000	14,000	28,000
0, 2, 4, 6-173977-4	4	1,000	12,000	24,000
0, 2, 4, 6-173977-5	5	1,000	10,000	20,000
0, 2, 4, 6-173977-6	6	1,000	10,000	20,000
0, 2, 4, 6-173977-7	7	1,000	8,000	16,000
0, 2, 4, 6-173977-8	8	1,000	8,000	16,000
0, 2, 4, 6-173977-9	9	1,000	5,000	10,000
1, 3, 5, 7-173977-0	10	1,000	5,000	10,000
1, 3, 5, 7-173977-1	11	1,000	4,000	8,000
1, 3, 5, 7-173977-2	12	1,000	4,000	8,000
1, 3, 5, 7-173977-3	13	1,000	4,000	8,000
1, 3, 5, 7-173977-4	14	1,000	4,000	8,000
1, 3, 5, 7-173977-5	15	1,000	4,000	8,000

#### 4. PACKAGING QUANTITY 包装数量

##### 84941 系列

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
84941-2	2	1,000	16,000	32,000
84941-3	3	1,000	14,000	28,000
84941-4	4	1,000	12,000	24,000
84941-5	5	1,000	10,000	20,000
84941-6	6	1,000	10,000	20,000
84941-7	7	1,000	8,000	16,000
84941-8	8	1,000	8,000	16,000
84941-9	9	1,000	5,000	10,000
1-84941-0	10	1,000	5,000	10,000
1-84941-1	11	1,000	4,000	8,000
1-84941-2	12	1,000	4,000	8,000
1-84941-3	13	1,000	4,000	8,000
1-84941-4	14	1,000	4,000	8,000
1-84941-5	15	1,000	4,000	8,000

#### 5. PACKING METHOD 包装方法

5.1. Place an inner label on the middle of a polybag.

在一个袋子的中间贴上内标签。

注：其中对于1-173977-3;2-179694-3;3-179694-4，还需在袋子的另一面上加贴一客户标签(PN:623868-1,格式如图2示)。

5.2. Depending upon position, place on appropriate quantities of parts into polybag & heat seal it.

根据位数将一定数量(详见4中包装数量)的产品放入塑料袋中并热封其开口。

5.3. Place an inner box.

折叠好一个内盒。

5.4. Depending upon position, place on appropriate of polybags into inner box.

根据位数将一定数量(详见4包装数量)的塑料袋放入内盒中。

## 5. PACKING METHOD 包装方法

5.5. Tuck closed top flap of inner box & a middle label to the designated area of it(See Figure 1).

合上盒盖，并在内盒外侧如下图1所示的指定位置上贴一中标签。

注：其中对于1-173977-3;2-179694-3;3-179694-4，还需在内盒盖上的右上角位置上加贴一客户标签(PN:623868-1,格式如图2示)。

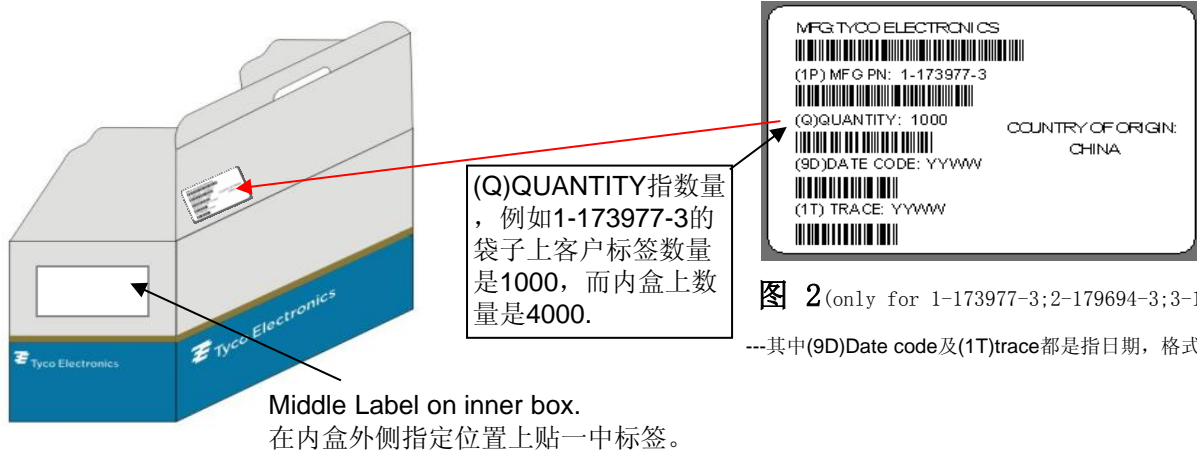


图 1

图 2 (only for 1-173977-3;2-179694-3;3-179694-4)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5.6. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.7. Place 2 inner boxes full of products into the shipping box.

将两个装满产品的内盒放入外箱中。

注：两个内盒放入外箱的方向要一致。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。