

Micro SLP 2POS CONN.

1. PURPOSE 目的

Define the packaging specification and packaging method of Micro SLP 2POS CONN.
订定 Micro SLP 2POS CONN. 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1981813-1	BRD CONN ASSY WITH EMBOSS (General)
1981813-2	BRD CONN ASSY WITH EMBOSS, MICRO SLP(For Nokia)
1981813-3	BRD CONN ASSY WITH EMBOSS, MICRO SLP(For Sony Ericsson)
2229109-1	BRD CONN ASSY WITH EMBOSS, MICRO SLP(For Moto)
368679-1 & 1554199-1	BRD CONN ASSY WITH EMBOSS(For Samsung)

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage				
			1981813-1	1981813-2	1981813-3	2229109-1	368679-1 1554199-1
INNER	1533149-3	CARRIER TAPE(16W)	32.64 MR/4000				
	(3-1533151-3)	PS TAPE(16w)	(34.272 MR/4000)				
	(1533128-3)	PLASTIC REEL(22.4w)	(1/4000)				
	972366-2	COVER TAPE (PSA自粘盖带)	37.5 MR/4000	37.5 MR/4000	37.5 MR/4000	37.5 MR/4000	-
	1-1533127-6	COVER TAPE(HAA热封盖带)	-	-	-	-	37.5 MR/4000
	623868-1	CUSTOMER LABEL	-	1/4000	-	-	-
	623865-2	CUSTOMER LABEL	-	-	1/4000	-	-
	623865-4	CUSTOMER LABEL	-	-	-	1/4000	1/4000
	623865-4	INNER LABEL	1/4000	1/4000	1/4000	1/4000	1/4000
MIDDLE	1533282-5	PE BAG	1/4000				
	1-623124-0	DESICCANT(10G)	1/4000				
OUTER	912030-3	BOX(335x335x124)	1/16000				
	8-912066-8	AIR CAP	1/16000				
	623865-1	CUSTOMER LABEL	-	-	1/16000	-	-
	623865-4	CUSTOMER LABEL	-	-	-	1/16000	1/16000
	623865-5	OUTER LABEL	1/16000	2/16000	1/16000	1/16000	1/16000

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	Heat seal	Tape

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4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	4000 pcs/reel	-	16000 pcs/box

5. PACKING METHOD 包装方法***For 1981813-1:***

5.1. Fix a plastic reel on machine.

将一个塑胶卷盘安装在收料器上。

5.2. Reel one circle of cover tape & 40 pockets of empty carrier sealed with cover tape onto reel core.

在卷盘的中心先卷一圈胶布，然后再空卷40个空pocket的编带和胶布。

5.3. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

注： 1、当达到包装数量，再让其空走完剩余的编带和胶布，但至少不得少于40个空pocket，然后再绕一圈胶布。

2、包装方法(产品放入Carrier Tape 的方向及包好后产品引出的方向)请严格参照成品图纸。

5.4. Stick the end of cover tape.

用胶带贴住胶布末端。

5.5. Take off the reeler & place an inner label on the reeler full of products.

取下卷盘放好并在卷盘一侧贴一内标签。

5.6. Place one plastic reels with products & 1 bag of desiccant into PE bag and heat seal it.

将1个装好产品的塑料盘和1包干燥剂放入塑料袋中，并热封其开口。

5.7. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.8. Wrap 4 reels have inner packaged with air cap and place into box.

将四个已包装好的卷盘用气泡垫裹住，气泡朝外，然后放入箱中。

注：贴有标签的一面朝上。

5.9. Seal the box with tape. And place product identification label in "product id" marked in "pick ship" on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

For 1981813-2/3 & 368679-1 & 1554199-1 & 2229109-1:

5.1. Fix a plastic reel on machine.

将一个塑胶卷盘安装在收料器上。

5. PACKING METHOD 包装方法

5.2. Reel one circle of cover tape & 40 pockets of empty carrier sealed with cover tape onto reel core.

在卷盘的中心先卷一圈胶布，然后再空卷40个空pocket的编带和胶布。

5.3. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

注： 1、当达到包装数量，再让其空走完剩余的编带和胶布，但至少不得少于40个空pocket，然后再绕一圈胶布。

2、包装方法(产品放入Carrier Tape 的方向及包好后产品引出的方向)请严格参照成品图纸。

5.4. Stick the end of cover tape.

用胶带贴住胶布末端。

5.5. Take off the reeler & place an inner label & customer label on the reeler full of products.

取下卷盘放好并在卷盘一侧贴一内标签和客户标签：

注：其中2229109-1的客户标签样式如下图1所示，

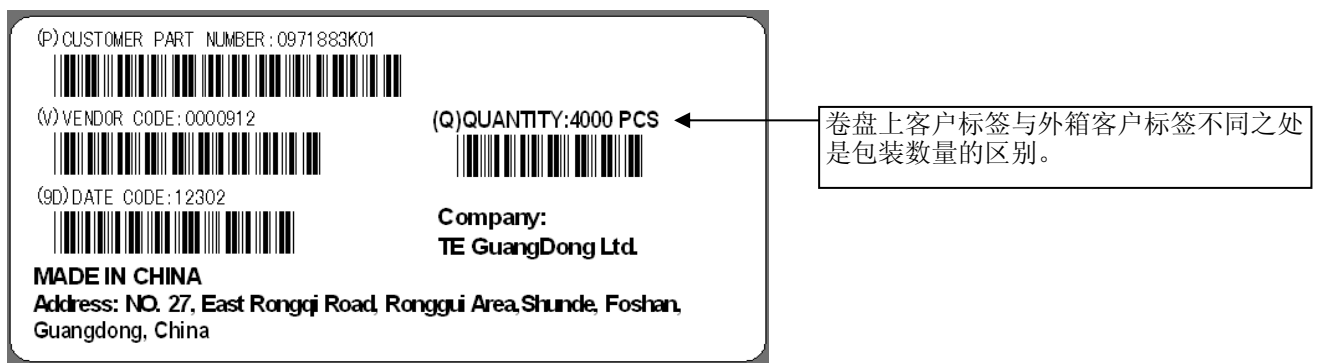


图 1

5.6. Place one plastic reels with products & 1 bag of desiccant into PE bag and heat seal it.

将1个装好产品的塑料盘和1包干燥剂放入塑料袋中，并热封其开口。

5.7. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.8. Wrap 4 reels have inner packaged with air cap and place into box.

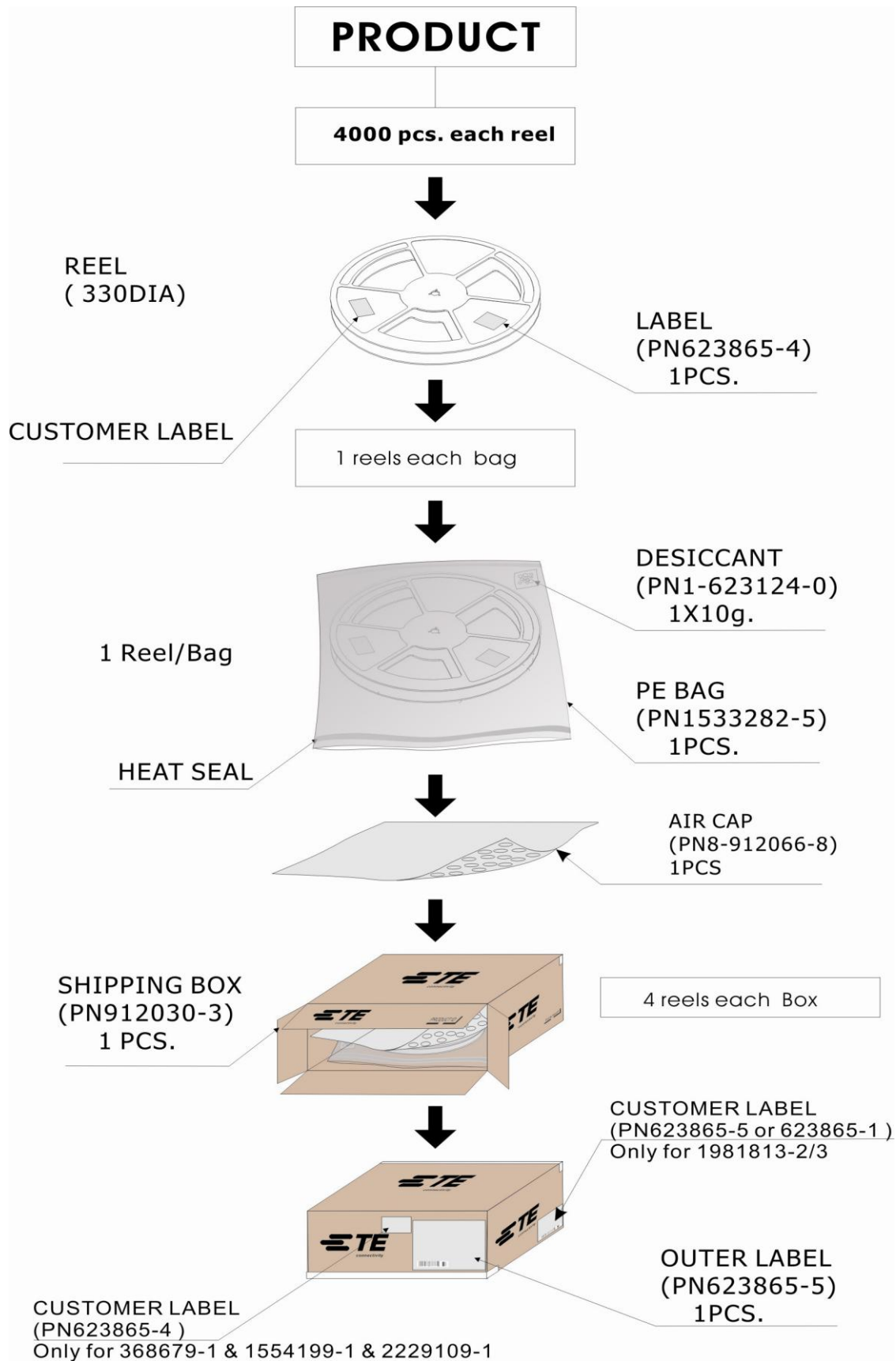
将四个已包装好的卷盘用气泡垫裹住，气泡朝外，然后放入箱中。

注：贴有标签的一面朝上。

Only for 1554199-1: Need place one piece of Certificate of Conformance file in the box.

对于1554199-1：需在箱中放一份CoC文件。

6. PACKAGING METHOD ILLUSTRATION 包装示意图



Note: 1981813-1 do not need customer label