

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184393-2 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 04/26/04

COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 2X2 PLUG ASSEMBLY, B KEY, GRAY
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 02/16/09 PACKAGING REV S

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
122-01022	B	Weigh Counting, Procedure For, AC/B Group, North and South

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 02/16/09

PACKAGE QUANTITY	1000			
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL		
=====	=====	=====		
408-04189	999102-1			
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M	
=====	=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC	
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR	
999077-5	LABEL STOCK	1.0000000	PC	
999754-1	BOX, CORR, RSC	1.0000000	PC	
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1.0000000	PC	

OPERATION DESCRIPTION

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PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTIY OF PARTS IN BAG.
 PLACE INSTRUCTION SHEET ON TOP OF PARTS.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 02/16/09

PACKAGE QUANTITY	20000			
PKG MTL REQUIRED		PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====	=====
698313-1		FILM, STRETCH	1.8500000	FT
999689-1		PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 4 BOXES PER LAYER.
 PLACE MAXIMUM OF 5 LAYERS HIGH PER PALLET.

*** NO OVERHANG ALLOWED ***