

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184392-2 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 08/11/05

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2X2 PLG ASY, KEY A, W/O CPA C3

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 08/11/05 PACKAGING REV N

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
122-01022	B	Weigh Counting, Procedure For, AC/B Group, North and South

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 08/11/05

PACKAGE QUANTITY	1000			
INSTRUCTION	LBL FORMATS	COMP PN DATA		
SHEET REQD.	REQUIRED	USED FOR LBL		
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408-04189	999102-1			
PKG MTL	PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M	
=====	=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC	
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR	
999077-5	LABEL STOCK	1.0000000	PC	
999754-1	BOX, CORR, RSC	1.0000000	PC	
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1.0000000	PC	

OPERATION DESCRIPTION

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PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTIY OF PARTS IN BAG.
 PLACE INSTRUCTION SHEET ON TOP OF PARTS.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

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TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2X2 PLG ASY, KEY A, W/O CPA C3

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 08/11/05

PACKAGE QUANTITY 20000

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

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698313-4 FILM, STRETCH

999689-1 PALLET, 4 WAY ENTRY, 30 X 32

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AS REQD

1.0000000

=====

FT

PC

OPERATION DESCRIPTION

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PLACE 4 BOXES PER LAYER.

PLACE MAXIMUM OF 5 LAYERS HIGH PER PALLET.

*** NO OVERHANG ALLOWED ***