

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184373-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M069

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 24000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC CONTACT, RECEPTACLE, .070 TYPE
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 03/21/11 PACKAGING REV Y

SPEC. TO REF. REV. DESCRIPTION

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102-00060      K   CAGE Codes and Date Coding
107-00115      AF  Packaging and Marking Requirements
                for Global Tyco Electronics Compani
107-00142-5    D   PALLET REQUIREMENTS
107-00205      C   Stretch Wrapping, Procedure for
107-00216      M   AIAG Packaging Requirements
REEL SPECS. TO REF. REV. DESCRIPTION
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STRT 107-00007-5 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
END  107-00007-17 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
FLNG 107-00007-14 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
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UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 03/21/11

PACKAGE QUANTITY 6000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
10040-5	PAPER, INTERLEAVING, 1.000WIDE	1.0000000	LB
10182-2	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-6	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS ON REEL.
 SEE DRAWING FOR SPLICING AND REEL DIRECTION.

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 STANDARD QUANTITY - 24000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC CONTACT, RECEPTACLE, .070 TYPE

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 03/21/11

PACKAGE QUANTITY 24000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE ONE END WITH TAPE.
 PLACE SPECIFIED QUANTITY OF REELS IN BOX.
 FILL REMAINING VOID IN BOX WITH SPACER PADS FOLDER IN
 MANNER THAN MINIMIZES PAD USAGES.
 CLOSE BOX AND SECURE WITH TAPE.
 APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED
 ON BOX PANELS...

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 03/21/11

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	1.0000000	PC

OPERATION DESCRIPTION

PLACE 4 BOXES PER LAYER ON PALLET.
 PLACE 6 LAYERS PER PALLET.
 MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 24.
 SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
 APPLY LABEL TO OUTSIDE OF STRETCHWRAP.