

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 184349-1 00 CURRENT
 UM PC ORG CODE 0K00 PROD CDE M095
 SUPPLIER MFG DATE 04/26/04

COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 2X2 PLG ASY KEY B C3
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 02/16/09 PACKAGING REV S

SPEC. TO REF. REV. DESCRIPTION

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102-00060      K   CAGE Codes and Date Coding
107-00115      AF  Packaging and Marking Requirements
                for Global Tyco Electronics Compani
107-00142-5    D   PALLET REQUIREMENTS
107-00205      C   Stretch Wrapping, Procedure for
107-00216      M   AIAG Packaging Requirements
122-01022      B   Weigh Counting, Procedure For, AC/B
                Group, North and South
    
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SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 02/16/09

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PACKAGE QUANTITY      1000
INSTRUCTION           |  LBL FORMATS   COMP PN DATA
SHEET REQD.          |  REQUIRED       USED FOR LBL
=====             |  =====
408-04189             |  999102-1
  PKG MTL              |  PKG MTL
  REQUIRED              |  DESCRIPTION
=====             |  =====
1- 995265-2           |  BAG, GUSSETED           1.0000000  PC
   995575-2           |  TAPE,PACKAGING,TRANSPARENT 2.0000000  MR
   999077-5           |  LABEL STOCK             1.0000000  PC
   999754-1           |  BOX, CORR, RSC          1.0000000  PC
  1012454-2           |  IS 408-4189 ENGLISH 4.25X5.5 1.0000000  PC
    
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OPERATION DESCRIPTION

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PLACE BAG IN BOX.
PLACE SPECIFIED QUANTIY OF PARTS IN BAG.
PLACE INSTRUCTION SHEET ON TOP OF PARTS.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.
    
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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 02/16/09

| PACKAGE QUANTITY | 20000 | | | |
|------------------|-------|------------------------------|------------------|-------------|
| PKG MTL REQUIRED | | PKG MTL DESCRIPTION | PKG MTL QUANTITY | PKG MTL U/M |
| ===== | ===== | ===== | ===== | ===== |
| 698313-1 | | FILM, STRETCH | 1.8500000 | FT |
| 999689-1 | | PALLET, 4 WAY ENTRY, 30 X 32 | 1.0000000 | PC |

OPERATION DESCRIPTION

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PLACE 4 BOXES PER LAYER.
 PLACE MAXIMUM OF 5 LAYERS HIGH PER PALLET.

*** NO OVERHANG ALLOWED ***