

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184315-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1300 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 3 POS. PLUG ASSY., KEY B
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 06/11/07 PACKAGING REV AC

SPEC. TO REF. REV. DESCRIPTION

=====	=====	=====
102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
122-01022	B	Weigh Counting, Procedure For, AC/B Group, North and South

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 06/11/07

PACKAGE QUANTITY	1300		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
408-04189	999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1.0000000	PC

OPERATION DESCRIPTION

- PLACE BAG IN BOX.
- PLACE SPECIFIED QUANTIY OF PARTS IN BAG.
- PLACE INSTRUCTION SHEET ON TOP OF PARTS.
- FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
- SEAL BOX WITH TAPE.
- APPLY LABEL PER BOX GRAPHICS.

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184315-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1300 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 3 POS. PLUG ASSY., KEY B

=====

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 06/11/07

PACKAGE QUANTITY	26000			
PKG MTL REQUIRED		PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====	=====
698313-1		FILM, STRETCH	1.8500000	FT
999689-1		PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

OPERATION DESCRIPTION

=====

PLACE 4 BOXES PER LAYER.
 PLACE MAXIMUM OF 5 LAYERS HIGH PER PALLET.

*** NO OVERHANG ALLOWED ***