

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184163-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M121

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 2000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2 POS. CAP HSG., KEY A

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 09/23/11 PACKAGING REV W

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
107-00216-0000	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
LAST CHANGED: 10/19/06

PACKAGE QUANTITY	2000		
INSTRUCTION	LBL FORMATS	COMP PN DATA	
SHEET REQD.	REQUIRED	USED FOR LBL	
=====	=====	=====	
	999102-1		

PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE BAG IN BOX.  
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.  
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.  
SEAL BOX WITH TAPE.  
APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500  
LAST CHANGED: 09/23/11

PACKAGE QUANTITY AS REQD			
PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
698313-4	FILM, STRETCH	68.0000000	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

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STANDARD QUANTITY - 2000 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 2 POS. CAP HSG., KEY A

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 09/23/11

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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- PLACE 10 BOXES PER LAYER ON PALLET.
- PLACE 05 LAYERS PER PALLET.
- MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 50.
- SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
- APPLY LABEL TO OUTSIDE OF STRETCHWRAP.