

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 184115-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095
 SUPPLIER MFG DATE 10/19/06
 COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 600 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 12 POS. PLUG ASSY
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 06/11/07 PACKAGING REV AD

SPEC. TO REF. REV. DESCRIPTION

=====	=====	=====
102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
122-01022	B	Weigh Counting, Procedure For, AC/B Group, North and South

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 06/11/07

PACKAGE QUANTITY 600
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====

=====	999102-1	=====	=====
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
1- 995265-2	BAG, GUSSETED	1.0000000	PC
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

=====

PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTIY OF PARTS IN BAG.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 06/11/07

PACKAGE QUANTITY AS REQD

=====	=====	=====	=====
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-1	FILM, STRETCH	1.8500000	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184115-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE MX TRADEMARK NM

STANDARD QUANTITY - 600 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 12 POS. PLUG ASSY

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 06/11/07

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

=====

PALLETIZE BOXES PER PALLETIZATION GRAPHICS PRINTED ON TOP PANEL OF BOXES ALONG WITH 107-142-5 SPECIFICATION.. SECURE PAL;LETIZED LOAD TO PALLET WITH STRETCH-FILM APPLIED PER 107-205 SPEC. APPLY REQUIRED LABELS TO THE EXTERIOR SURFACE OF APPLIED STRETCH-FILM.