

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184095-2 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M069

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 24000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC RECPT, CONTACT .070, PTPPHBZ
MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 06/06/11 PACKAGING REV W

SPEC. TO REF. REV. DESCRIPTION

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102-00060      K   CAGE Codes and Date Coding
107-00115      AF  Packaging and Marking Requirements
                  for Global Tyco Electronics Compani
107-00142-5    D   PALLET REQUIREMENTS
107-00205      C   Stretch Wrapping, Procedure for
107-00216      M   AIAG Packaging Requirements
REEL SPECS. TO REF. REV. DESCRIPTION
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STRT 107-00007-21 AC Fastening Ends of Strip Products, T
                  aping, Gluing and Marking of Reels
END   107-00007-8  AC Fastening Ends of Strip Products, T
                  aping, Gluing and Marking of Reels
FLNG 107-00007-14 AC Fastening Ends of Strip Products, T
                  aping, Gluing and Marking of Reels
  
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UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 03/21/11

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PACKAGE QUANTITY      6000
INSTRUCTION | LBL FORMATS   COMP PN DATA
SHEET REQD. | REQUIRED       USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
10040-5	PAPER, INTERLEAVING, 1.000WIDE	AS REQD	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-6	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS ON REEL.
SEE DRAWING FOR SPLICING AND REEL DIRECTION.

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 STANDARD QUANTITY - 24000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC RECPT, CONTACT .070, PTPPHBZ

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 09/09/10

PACKAGE QUANTITY 24000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====

PKG MTL REQUIRED	999102-1 PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION
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SETUP BOX AND LOAD SPECIFIED QTY OF REELED PRODUCT INTO
 INTO BOX. FILL VOID IN BOX WITH SPACER PADS FOLDED TO
 MINIMIZE PAD USAGE. CLOSE AND SECURE BOX WITH TAPE.
 APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED
 ON BOX PANELS...

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 09/09/10

PALLETIZATION
 PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	AS REQD	PC
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	AS REQD	PC

OPERATION DESCRIPTION
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OPERATOR TO CHOOSE THE PALLET SIZE THAT PROVIDE BEST
 PALLET TO BOX UTILIZATION. PALLETIZE PER PALLETIZATION
 GRAPHICS MAP PRINTED ON BOX PANEL ALONG W/107-142-5SPEC
 SECURE PALLETIZED LOAD WITH STRETCHFILM APPLIED PER
 107-205 SPEC....
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED
 STRETCHFILM...