

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 184095-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M069
 SUPPLIER MFG DATE 01/21/11
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 24000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC RECPT, CONTACT .070, AUPHBZ
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 06/06/11 PACKAGING REV AB

SPEC. TO REF. REV. DESCRIPTION

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102-00060      K   CAGE Codes and Date Coding
107-00115      AF  Packaging and Marking Requirements
                for Global Tyco Electronics Compani
107-00142-5    D   PALLET REQUIREMENTS
107-00205      C   Stretch Wrapping, Procedure for
107-00216      M   AIAG Packaging Requirements
REEL SPECS. TO REF. REV. DESCRIPTION
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STRT 107-00007-21 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
END   107-00007-8  AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
FLNG 107-00007-14 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
    
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UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 06/21/11

PACKAGE QUANTITY 6000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
10040-5	PAPER, INTERLEAVING, 1.000WIDE	1.0000000	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-6	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

REEL SPECIFIED QTY OF PRODUCT ONTO REEL PER 107-7-SPEC.

STRAT/REEL/TIE-OFF/SECURE PER 107-7-SPEC...

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 STANDARD QUANTITY - 24000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC RECPT, CONTACT .070, AUPHBZ

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 01/21/11

PACKAGE QUANTITY 24000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND LOAD SPECIFIED QTY OF REELED PRODUCT INTO
 INTO BOX. FILL VOID IN BOX WITH SPACER PADS FOLDED TO
 MINIMIZE PAD USAGE. CLOSE AND SECURE BOX WITH TAPE.
 APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED
 ON BOX PANELS...

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 01/21/11

PALLETIZATION

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	AS REQD	PC
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	AS REQD	PC

OPERATION DESCRIPTION

OPERATOR TO CHOOSE THE PALLET SIZE THAT PROVIDE BEST
 PALLET TO BOX UTILIZATION. PALLETIZE PER PALLETIZATION
 GRAPHICS MAP PRINTED ON BOX PANEL ALONG W/107-142-5SPEC
 SECURE PALLETIZED LOAD WITH STRETCHFILM APPLIED PER
 107-205 SPEC....
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED
 STRETCHFILM...