

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184046-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE MX
 STANDARD QUANTITY - 1000
 STANDARD LEVEL - 400

TRADEMARK NM
 DESCRIPTION
 PRODUCT DESC 4 POS. PLUG ASSY, KEY A
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 11/27/09 PACKAGING REV AG

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 04/13/10

PACKAGE QUANTITY	1000			
INSTRUCTION	LBL FORMATS	COMP PN DATA		
SHEET REQD.	REQUIRED	USED FOR LBL		
=====	=====	=====		
408-04189	999102-1			
PKG MTL	PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M	
=====	=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC	
995575-1	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR	
999077-5	LABEL STOCK	1.0000000	PC	
999754-1	BOX, CORR, RSC	1.0000000	PC	
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1.0000000	PC	

OPERATION DESCRIPTION

PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 04/13/10

PACKAGE QUANTITY AS REQD				
PKG MTL	PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M	
=====	=====	=====	=====	=====
698313-4	FILM, STRETCH	2.0000000	FT	
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC	

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COUNTRY CODE MX TRADEMARK NM

STANDARD QUANTITY - 1000 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 4 POS. PLUG ASSY, KEY A

PALLETIZATION PACKAGING DESCRIBED BELOW: PLC 500

LAST CHANGED: 04/13/10

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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- PLACE 10 BOXES PER LAYER ON PALLET.
- PLACE 05 LAYERS PER PALLET.
- MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 50.
- SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
- APPLY LABEL TO OUTSIDE OF STRETCHWRAP.