

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184042-2 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 2300

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 1 POS. PLUG ASSY, KEY A

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV AA

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
122-01022	B	Weigh Counting, Procedure For, AC/B Group, North and South

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
LAST CHANGED: 10/19/06

PACKAGE QUANTITY	2300			
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL		
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408-04189	999102-1			
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M	
=====	=====	=====	=====	
1- 995265-2	BAG, GUSSETED	1.0000000	PC	
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR	
999077-5	LABEL STOCK	1.0000000	PC	
999754-1	BOX, CORR, RSC	1.0000000	PC	
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1.0000000	PC	

OPERATION DESCRIPTION

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PLACE BAG IN BOX.  
 PLACE SPECIFIED QUANTIY OF PARTS IN BAG.  
 PLACE INSTRUCTION SHEET ON TOP OF PARTS.  
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.  
 SEAL BOX WITH TAPE.  
 APPLY LABEL PER BOX GRAPHICS.

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STANDARD QUANTITY - 2300

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 1 POS. PLUG ASSY, KEY A

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 10/19/06

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 10 BOXES PER LAYER.  
 PLACE 5 LAYERS PER PALLET.  
 MAXIMUM TO BE 50 BOXES PER PALLET.  
 SECURE PRODUCT TO PALLET WITH STRETCHWRAP.