

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184042-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 2300

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 1 POS. PLUG ASSY, KEY A

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV AD

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements
122-01022	B	Weigh Counting, Procedure For, AC/B Group, North and South

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
LAST CHANGED: 10/19/06

PACKAGE QUANTITY	2300			
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL		
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408-04189	999102-1			
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M	
=====	=====	=====	=====	
1- 995265-2	BAG, GUSSETED	1.0000000	PC	
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR	
999077-5	LABEL STOCK	1.0000000	PC	
999754-1	BOX, CORR, RSC	1.0000000	PC	
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1.0000000	PC	

OPERATION DESCRIPTION

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- PLACE BAG IN BOX.
  - PLACE SPECIFIED QUANTIY OF PARTS IN BAG.
  - PLACE INSTRUCTION SHEET ON TOP OF PARTS.
  - FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
  - SEAL BOX WITH TAPE.
  - APPLY LABEL PER BOX GRAPHICS.

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STANDARD QUANTITY - 2300

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 1 POS. PLUG ASSY, KEY A

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 10/19/06

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 10 BOXES PER LAYER.  
 PLACE 5 LAYERS PER PALLET.  
 MAXIMUM TO BE 50 BOXES PER PALLET.  
 SECURE PRODUCT TO PALLET WITH STRETCHWRAP.