

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184016-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M095

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1800 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 2 POS. PLUG ASSY, KEY J, BLACK
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 02/05/09 PACKAGING REV AA

SPEC. TO REF. REV. DESCRIPTION

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102-00060    K    CAGE Codes and Date Coding
107-00115    AF   Packaging and Marking Requirements
              for Global Tyco Electronics Compani
107-00142-5  D    PALLET REQUIREMENTS
107-00205    C    Stretch Wrapping, Procedure for
107-00216    M    AIAG Packaging Requirements
    
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SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 04/08/10

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PACKAGE QUANTITY      1800
INSTRUCTION | LBL FORMATS   COMP PN DATA
SHEET REQD. | REQUIRED       USED FOR LBL
===== | =====
408-04189 | 999102-1
  PKG MTL          PKG MTL          PKG MTL          PKG MTL
  REQUIRED          DESCRIPTION        QUANTITY        U/M
=====          =====
1- 995265-2  BAG, GUSSETTED          1.0000000    PC
   99575-1   TAPE, PACKAGING, TRANSPARENT  2.0000000    MR
   999077-5  LABEL STOCK             1.0000000    PC
   999754-1  BOX, CORR, RSC          1.0000000    PC
  1012454-2  IS 408-4189 ENGLISH 4.25X5.5  1.0000000    PC
    
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OPERATION DESCRIPTION

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=====
PLACE BAG IN BOX.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.
    
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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 04/08/10

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PACKAGE QUANTITY AS REQD
  PKG MTL          PKG MTL          PKG MTL          PKG MTL
  REQUIRED          DESCRIPTION        QUANTITY        U/M
=====          =====
   698313-4  FILM, STRETCH          20.0000000    FT
   999691-1  PALLET, FOUR WAY, 48 X 45  1.0000000    PC
    
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STANDARD QUANTITY - 1800 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 2 POS. PLUG ASSY, KEY J, BLACK

PALLETIZATION PACKAGING DESCRIBED BELOW: PLC 500

LAST CHANGED: 04/08/10

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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- PLACE 10 BOXES PER LAYER ON PALLET.
- PLACE 05 LAYERS PER PALLET.
- MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 50.
- SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
- APPLY LABEL TO OUTSIDE OF STRETCHWRAP.